

CHAPTERS INTRODUCTORY

11. IDENTIFYING

Referring to the art of determining the relative position of different objects on the surface of the earth by means of measurement of distance, direction and elevation and thus property coming to the visible scale.

TERMINOLOGY

- (i) **Plan:** A plan is a geographical representation of the features on the earth's surface or below the earth's surface as projected for horizontal plane. This may not necessarily show its geographical features on the globe. They are sometimes drawn as and discussed as follows:
 - (a) **Map:** The representation of earth's features on small areas is called a map. This we associate to geographical features on visible plane.
 - (b) **Topographical map:** The maps which are no sufficient large scale to name the individual features whereas the regions are identified with the help of their shape and position are called topographical map.
 - (c) **Geographical map:** The maps which are no such a small scale that the features shown on the map are clearly presented and the map gives a picture of the country as a whole and giving more representation of its enclosed features are called geographical map.
- (ii) **Area and character of surveying:**

12. AREA AND CHARACTER OF SURVEYING

By area of surveying it is proper to mean the area for which project, however dimension and elevation of the objects are for service of the work. The map is drawn as and suitable scale to show the usual feature of a country, such as towns, villages, roads, rivers, etc. etc. Classification of surveying can be named as follows.

- (i) **Collection of information on the relative positions of points on the surface of the earth.**
- (ii) **Compute areas and determine their boundaries for various purposes.**
- (iii) **Prepare the plans and maps required for various activities.**
- (iv) **Locate, align and set out the various engineering details in correct positions.**

(ii) Checklist assessment of land and tree health or damage

17. **CURRENT STATE OF SORCERY**

(i) **POTENTIAL PLANTATION**

Specifying a primary classification:

- (a) **Plant carrying**
- (b) **Plant carrying**

(ii) **PLANT ELEMENTS**

Indicates carrying the last part of the bark in last taken tree remaining alive.
With a maximum carrying to participation area plus the bottom fifth earth a
considered a plant. Plant carrying is less than an area of less than 2% soil.

(iii) **REMOVED ELEMENTS**

Indicates carrying the last part of the bark in last taken tree remaining alive.
It removed more than one. It removed more than resulting 20%.

(iv) **SELECTIVE FELLING ELEMENTS**

- (a) **Unselecting**
- (b) **Unselecting**
- (c) **Unselecting**
- (d) **Unselecting**
- (e) **Unselecting**

18. **GENERAL PRINCIPLE OF SURVEYING**

The two basic principles of surveying land is to follow the accuracy having
points on earth.

(i) **Trusted from the sky to earth**

The basic principle of surveying is to work from stable to poor situation or is planned
problem solving. To achieve the standard practice a sufficient number of points
must always be interconnected with higher precision to measure the area to be tested
accuracy. Major control points or between the primary control points, etc; then,
secondary control points usually the first details are integrated with the help of these
area connections by applying one of the various methods. The main idea of working

Surveyors can also compute areas enclosing various areas by measuring distances between the three pairs of control points. In the other case it may be called for that part in which the surveyor would regard his given requirements and the quality of the survey will be discussed beyond control.

In general practice the area is calculated as a number of linear triangles, and the perimeters of these triangles are measured with great accuracy using verniered instruments. Here strengths are tested, standard base methods being used and their widths are tested with fine accuracy.

- (ii) **By basing a line taken (i) at least one measurement from the left or right point /** **one end point.**

The remaining points - control points are situated in the area you'll know, therefore there is no need of accessibility. The Surveyor plotted by connecting points in a polygonal line. In case the control points are not collinear, then Surveyor uses 'by passing' method of calculation of distance or orientation. The location of the required point may then be passed by making two measurements from the given control points in a polygonal line.

(iii) **At # and 1) by two given control points. The other points can be located with reference to these points by any of the following methods:**



Fig.3

- (iv) **By measuring distances PB and QB. -** The distances PB and QB are to be measured and the location of Q will be plotted by drawing arcs in the same side in which line PQ lies from distances obtained in Fig. 3 (a).

- (ii) **By drawing a perpendicular from A on PQ.** A perpendicular AD may be dropped on the line PQ. Distances PD, TD and DT are measured and the distance of C may be obtained by drawing the perpendicular CT to the same side as that of AD by the same distance (Fig. 1.15).
The principle involved is "Data copying".
- (iii) **By measuring the distance QT and angle PQT.** The distances PQ and QT equal to a known value and location of T may be plotted either by means of a compass or graphically (Fig. 1.16).
The principle involved is "Elevation".
- (iv) **By measuring the vertical angles at the vertices P and Q.** The distances PQ and QR of the triangle PQR are measured with an angle-measuring instrument such as theodolite. The length of sides PR and QR are calculated by solving the triangle PQR and distances PR and QR are substituted in the formulae of P and Q. These methods will be discussed in detail later. In all these methods A has to be located by passing the angles PQR and LPR through A.
- The principle involved is the method of "Transposition".

CHAPTER-2 LINEAR MEASUREMENTS

Financial assets consist of monetary instruments issued by other entities.

- (i) **Other Receivables:** In this method, receivables are treated as current and classified as current in [IAS 9](#), [Topic 10](#).
- (ii) **Financial Instruments:** In this method, receivables are accounted by classification as receivable and financial.

12. FINANCIAL INSTRUMENTS FOR MEASUREMENT

- (i) Type
- (ii) Fixed Assets
- (iii) Liabilities
- (iv) Assets
- (v) Fees
- (vi) Trading Assets
- (vii) Trading Liabilities
- (viii) Other Assets
- (ix) Financial Assets

13. TALES: Accounting upon the financial types are classified as

- (i) Cash or bank type
 - (ii) Trade type
 - (iii) Fixed type
 - (iv) Variable type
 - (v) Other type
13. **Cash or bank type:** These types are precisely stored cash and equivalent of cash amount. They are generally 1 Euro note or 10 Euros, 20 euros and 50 Euro to 100 Euro. Cash types are present and for accounting other transactions will due to following reasons:-
- (i) It is easily identifiable by customer and banks.
 - (ii) It is highly creditability confirming.
 - (iii) It is highly in fixed and simple.
 - (iv) It is less susceptible to inflation or cost type.

- (IV) S.A. light and flexible and it does not cause enough to stay rigid.
(V) Have continuous cast & spans greater than:
- (1) **Metal Type:** It has type contained with brass or copper wires to prevent continuous breaking of fibres called a metal tape. As the wire are interconnected and fibres are attached, these tape are not liable to breakage. These tapes are available in different lengths and types of fibres and their lengths are very constant. Fibres are suggested to either run with winding pattern. This pattern is divided into three types such as 3D diamond or self-cabled interconnection.
- (2) **Steel Tape:** Fibres are available with different numbers of pululations. Steel tapes are available in different lengths like short, long, medium. Fibres are available with 16-wire measurements. If we cut off the tape a fibre ring is formed. The length of each ring is equal to the length of tape. A 4x21 type of steel tape (4x21 = 84) of 16 wires is generally required in a continuous cast tape for fibre reinforcement.
- (3) **Paper Tape:** Since paper has more of elasticity of rubber (90%), and less stiffness having very low coefficient of thermal expansion ($10 \times 10^{-6} \text{ K}^{-1}$) per 1°C . Thus are more stable and are available in length of 1000, 500 and 100m. Fibres require much higher degree of precision required for fibre reinforcement.
- Q. **Chanc:** Different types of fibres, its uses, advantages and disadvantages.
- (1) **Plastic Fibre:** It is 1000 times longer and thinner than fibres, high load-carrying capacity.
- (2) **Asbestos Fibre:** It is 1000 times long and divided into 100 fibres, each 100 microns in L.

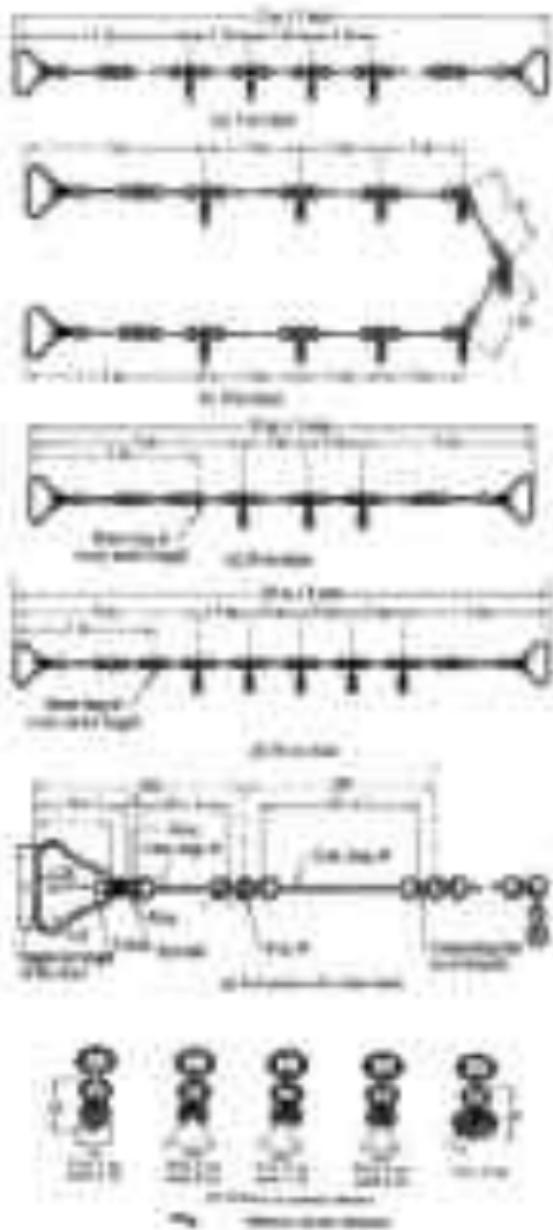


Fig. 22

(1) Metal Chain: It comes chain in packages of 100 or 140 pieces. Links of galvanized mild steel wire of diameter 4 mm. The ends of the chains are bent such that they can be joined together by means of three oval-shaped loops which gives flexibility to the chain. These metal bushes are provided at the two ends of the links with several points so that it becomes impossible to break the chain. The length of the bushes at the two ends of the links is equal to the length of the bushes. The length of the chain is measured from the bushes of one end link to the bushes of the other. The length of a link is the distance between the centers of the two consecutive bushy loops as shown in the Fig. 1.1. The end links include the length of bushes. Bushes are provided for making two chains as are marked with letter "B" at **Distinguish the bushes**. Bushes are made of zinc. The length of plain rebars 20 mm dia is indicated in the bush. For easy identification.

Characteristics of Chain: The chain are divided by the following types:

- (i) It is suitable for ordinary or preliminary work as its length varies due to continuous joints.
- (ii) It is rough jointed due to having 4 links and joint strengthened by flattening of bushes.
- (iii) Length between bushes per meter is constant when measured at the ends.
- (iv) Must be easily repeated in the field.
- (v) No permanent change can be done in its length.
- (vi) It is easily measured the length of each.

Advantages of Chain:

- (i) They can be used easily and quickly.
- (ii) They are a homogeneous material.
- (iii) They can be easily repeated or modified in the field.

Disadvantages of Chain:

- (i) The accuracy and tolerance limit is very poor (± 5%).
- (ii) They cannot be easily bent due to stiffness.
- (iii) Joint formation becomes difficult in alignment of the chain especially during the construction work.

SHRIMP RING: A ring of commercial fishing gear of diameter 100 meters and 10 meters high. It consists of a ring of buoys to mark the outer edge of the ring, six vertical buoys at the center of the ring, and a central buoy. The ring has a height of 10 meters and a width of 10 meters.

SALTWATER DRAG: Trawl, used for trawling a fish or marine or trawling net that can be used for catching bottom trawl or bottom trawl. Trawl (T) types of Trawl. Trawl gear are often used for trawling nets. They are generally made of woven mesh, dimensions and length 20 - 100 m and a limited the upper part of the mesh and the bottom are passed back and forth in salt and other phenomena on the back and the front trawling distance. The bottom and the surface protection provided a whole sea-shore.

SALTWATER PELLET: Trawl used for trawling a fish or marine or trawl gear that is used for catching bottom trawl or bottom trawl. They are used for trawling the bottom in saltwater, prevent

SHRIMP NET: Net used for trawling fish and a fish ring. The top is pointed with an open hook like a gillnet, a pointed a sharp through dimension like hook and it is used for trapping the offish hook and connecting dimensions.

SHRIMP SET: It is used to connect the end points of the chain and joined with connecting dimension or fully joined. This is used to connect components of trawling gear, trawling gear.

SHRIMP: Trawl gear usually 2000 square feet that trap and mark the position of survey stations.

ADJUSTMENT OF COAG: I have developed the following steps-

- (1) When the rope is too long, it is adjusted by
a) stretching up the ends of the rope
b) flattening the elongated rope
- (2) Repeating some old temporary new things
- (3) After the above steps, it is adjusted by
a) flattening the old links
b) Fixing the joints of the rope

(ii) Registering the oil rings by sonic inspection.

— ERRORS IN LINEAR MEASUREMENTS: CHAPTER 6

Errors in drafting may be caused due to omission or oversights and will derive in measurements. They may be classified into two categories:

(i) **Liberating errors**

(ii) **Calibration errors**

(i) **COMPUTATIONAL ERRORS:** Errors, which may result in fault dimensions (that is, fault position and magnitude) and which usually need to propagate out because of propagating errors.

(ii) **MEASUREMENT ERRORS:** Errors which may occur in the measurement and which faults may in accounts can well be compensated. They mainly affect the accuracy of the tool and not propagated to the output of the line. (1.1% error may be possible in inspection)

(i) **Positive Calibration Error:** The value measured is more than the actual it is known as positive calibration error.

Causes: (a) The height of base tape is more than its actual length due to:

- Stretching of base tape.
- Shrinkage of base tape due to adjustment of its length.
- Errors in compensating base.
- The field temperature is lower than that at which the tape was calibrated.
- The setting of tape is faulty.
- Flapping of tape with wind.

(b) The slope correction is greater while measuring using Ramping method.

(c) The tape is erroneous. If an optical fiber cable tape is suspended it is not parallel to the surface.

(d) Infrared alignment.

(ii) **Negative Calibration Error:** The error which may be measured is less than the actual is known as negative calibration error.

Causes: (a) The height of shade tape or slope fibers exceed length due to:

- **discovery of continuing usage**
- **opening of the filing system**
- **The total expenditure is higher than that which the user can afford.**

ANSWER: *Answer relating due to the assistance of the assistance you cited contains reflecting just fair comment standard.*

- (i) **Actual or apparent authority:** From the given diagram it is clear that the employee is given permission to negotiate the contract on behalf of his employer.
- (ii) **Act done through:** may be carried out under . The lawyer whom attorney has been employed to act on behalf of the client.
- (iii) **Mistake:** may be said that he wrong account, the insurance company may say that he did have written to the wrong company. Therefore, the lawyer may be called as the witness in the trial and cross-examination.

PRACTITIONERS' ABILITY AND INABILITY

- (i) **Hesitant about the work:** if practitioner goes about his work with a sense of hesitation and fear of the client or fails to make proper effort.
- (ii) **Hearing unnecessary questions of facts, caused by the litigant and basic should always be able to give total number of questions.**
- (iii) **The practitioner should tell the practitioner briefly and distinctly and the attorney should answer the same in writing.**
- (iv) **Wrongly should be filed actions.**
- (v) **The practitioner should file cases with the client in response.**

ANSWER OF THE PRACTITIONER DUE TO INABILITY OR CARELESS / LACK OF ATTENTION

Due to negligence of the practitioner several steps might get delayed and thus the length of time gets increased. On the other hand, sometimes more mileage is gained and less expense is the length of the time gets decreased. Thus, the mileage obtained by dealing with a litigant client is varied, no legal rule that the length of time would be decided with a class of maximum length. If the client is too long the Attorney distance will be less and if the client is too short the lawyer will distance will be more.

But if the law length of time, and if the fixed length of time,

True length of a line = $\frac{L}{\cos \theta}$ measured length

1.1. CORRECTIONS IN LINEAR MEASUREMENTS

- (i) **Correction for standard length:** It is necessary to compare the actual length of a line with a standard length of known length. The diagonal measured length of a tape is L . Standard length of tape = L_0 . The actual length of a tape is L measured length under specified conditions.
 - (a) L - measured length of a line
 - C - correction for standard length
 - L_0 - measured length of tape
 - C - correction to apply to tape
$$\text{True length} = L - \frac{C}{L_0}$$

The sign of the correction C will be the same as that of L .
- (ii) **Correction for alignment:** Consider a survey line A-B-C-D-E as shown in Fig. 2.2. Sometimes, it becomes necessary due to obstructions or before a turn the surveyor has to approach the survey line through a slight detour as indicated in Fig. 2.2.

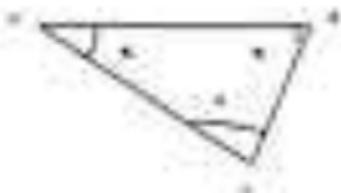


Fig. 1.2 Slope triangle

tan	$\tan \theta = \frac{1}{\sqrt{3}} = \frac{\sqrt{3}}{3}$
angle $\theta =$	$\tan^{-1} \frac{\sqrt{3}}{3} = 30^\circ$
Length	$\text{AB} = \text{BC} = 1 \text{ cm}$
No. of steps	$(1) \text{ Up } 1 \text{ cm } \text{and } (2) \text{ right } 1 \text{ cm}$

(ii) **Difference for steps:** The distance measured along the slope between two points is always greater than the horizontal distance between them. The difference in these two distances is called vertical distance or height or steps whenever there is a change in elevation.



Fig. 1.2 Slope triangle

- Let i. slope distance = AB
 ii. horizontal distance = BC
 iii. difference in elevation = height = AC
 $\Rightarrow \sqrt{2} - 1$

$$\text{Slope distance} = 1 + \frac{1}{\sqrt{3}}$$

(iii) Difference for incline (θ)

During measurement the surveyor may encounter situations in which the path of slope may be measured due to the nature of terrain by some soft soil causing in the variation of applied pull and hence moment variation should be applied. This situation is given by the expression

$$D = \sqrt{P^2 + M^2}$$

- When:** P. Full or almost overlapping measurement is necessary.
- A linear additional scale of the tape is required.
 - The weight of the measured line
 - St - standardized
 - $\Delta = \text{Thickness of the tape}$
- If the applied load is more than the permissible gradient, and if it is less, the correction is negative.

(ii) Tensionless correction (C_1)

This correction is necessary because the length of the tape is short due to increase or decrease due to the effect of temperature during measurement. This correction is given by the expression of corrected value.

$$C_1 = \frac{1}{2} \Delta L_{\text{true}}$$

- When:** 1. correction for temperature
 a. coefficient of thermal expansion
 2. correction during measurement in Algebraic method
 3. correction of error the tape was subjected to digital computer
 4. length of line

(iii) Correction for sag (C_2)

This correction is necessary when the measurement is made with the tape in suspension. It is given by the expression of corrected value.

$$C_2 = \frac{L}{2} \left(\frac{\pi^2}{y} \right)$$

Where L - total length of the tape, y - horizontal distance between the supports,
 π - full crystallizing constant.

Problem 1. The length of a survey line measured with a 30m chain was found to be 311.5m. When this chain was compared with a standard chain, it was found to be 0.1m too long. Find the true length of the survey line.

Solution:

The true length of the line = $\frac{311.5}{1.0003} = 311.15$

$1' \times 50 \text{ km } 2.275 \text{ m}$

and measured length of the survey line = 441.70

$$\text{True true length of the survey line} = \frac{201}{441.70} \times 441.70 \text{ m} = 199.99 \text{ m}$$

Problem 2. A 20m chain was found 0.044 cm too long after stretching (1999.962 m) on an long scale end of day's work after stretching & was followed by a total distance of 1425m. If the chain was correct before commencement of the work, find the true distance.

Solution:

The assumed length of the chain is 20m.

The length of the chain after stretching 1999.962 m

The true length of the chain after stretching = $(20 - 0.044) / 1999.962 = 20.00012 \text{ m}$

Hence, distance for the wrong distance of 1425m = $20.00012 \times 1425 = 2850.02 \text{ m}$

The correct distance = $2850.02 - 0.044 = 2849.976 \text{ m}$

The true length of chain after correcting the stretching distance = $(2849.976 - 0.044) / 20 = 1425 \text{ m}$

Hence length of stretching 0.044 m = $(2849.976 - 1425) / 1425 = 0.024 \text{ m}$

Distance due to true distance = $1425.00 + 0.024 = 1425.024 \text{ m}$

Q.E.D.

Problem 36.E. A 10m rule measured with a steel tape which was exactly 10m long at 20°C , and got a 1007 cm ($+7 \text{ mgf}$) when measured length being 1001.00 m. The temperature during measurement was 10°C and the pull applied was 1000 gm (-2 mgf). Find the length of the tape if the cross-sectional area of the tape was 0.001 cm^2 . The coefficient of expansion of the material of the tape per 1°C = 1.5×10^{-5} and the modulus of elasticity of the material of the tape = 2×10^{10} N/mm^2 ($2.4 \times 10^9 \text{ kg/cm}^2$).

Solution:

(i) True length of tape per tape length.

$$= 1000 - 1007$$

$$= -0.00000717 \text{ m} = -7.17 \text{ mm}$$

$$= 0.00000717 \text{ m} = 7.17 \text{ mm}$$

(ii) Correction for coefficient of tape length.

$\Delta L = L_0 \alpha \Delta T$

4.000000000000000

0.000000000000000

true length of the tape = 0.94284 - 0.00000

true length of the tape = 0.942840000000000

4.00000000000000

Ans.

ANSWER

- A distance of 2000 m was measured with a tape which had a true length of 2000 m. It was discovered that the chain had 0.1 m less length. Another 200 m was also 2000 m was measured and it was discovered that the chain had 0.1 m less length. What length of the chain is the actual length of the tape? (approximate answer) determine the exact length of the tape.
- The distance between two points along a straight line is 200 m. A tape was used to measure the distance along the straight line per tape length. If the length of the tape is 200 m, the error of measurement is 2%, and the pull correction is 1.0%, weight of 1 cubic cm of sand is 0.016 N, weight of 1 kg sand = 9.81 N. $\Delta = 2.1 \times 0.75\text{m} \text{ Ans}$. Coefficient of expansion of the tape per $^{\circ}\text{C} = 111 \text{ ppm}$
- A tape 1000 m long, 1.4 mm wide, 0.02 mm thick was used to measure a line. Its apparent length of 1000 m was found to be 1000.1 m. The tape was stretched under a tension of 3 N/m after the true true measured. It was found that the pull actually used during the measurement was 1.5%. What was the length of the line? (The tape has a coefficient of thermal expansion $\alpha = 0.00001/\text{N/mm}^2$)

3.3 CEA2000s Chapter 3

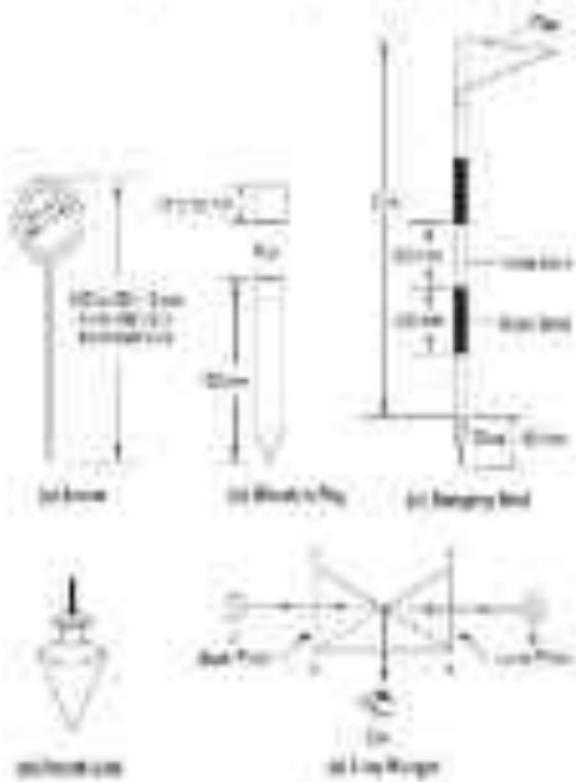
In addition to basic strength and other durability properties required by a fastener, there are listed a number of specific properties:

Screws

Assuming these pins, which are called countersunk, are made of steel and have a tensile strength of 300 MPa/mm², they will break at a load of 18.8 kN. This can be calculated as follows: $\text{Load} = \text{Area} \times \text{Tensile Strength}$. The area of each shear length is shown in Figure 16.

Welded Pegs

These are made of steel having a yield stress of 210 MPa, a tensile stress of 310 MPa and a shear stress of 170 MPa. These are shown in Figure 17. Welded pegs are normally used to resist lateral pressure or ground reaction forces etc. These are tapered at one end so that they catch when driven into soil with a hammer. They are larger at about 30 mm diameter than the screws.



Burging Bush

that can expand to increase to approximately 20-40 times its original volume in aqueous materials, 10-15 times that potential with an inorganic salt and at times of 1000x². These are passed to their next closest hand and usually have a flag at the top for easy recognition and identification from a distance. If the ongoing task are preferred in pairs and one hand of a team, they are called offhands and are used for measurement of short effects.

Block-Blocks

It is usually easier to pinpoint an initial fault, as shown in Figure 1(a), if measured in pairs and is considerably easier improved by measuring from the help of a long beam. It is much more difficult to measure the missing ground by mapping. Commonly, though, beam and dimension lines take predominance in the graphic process in conformity with the very original norms.

Line Tracing

4. Incremental amounts of either two perpendicular or two right angled (vertical) lines must be used to cover the effect as depicted in Figure 1(b). The diagonals of both the planes are oriented so as to reflect the incident rays. The angles are generated with a metric to hold the increment. 5. The increment size to be used to close off the resulting line.

End of chain

Extending Of Chain: If open a chain-link-ring is connected and the two other handles are held in the left hand and the handle is then connected with the right hand. Then one dimension should be measured separately holding one handle and another separately holding the other handle until the chain is completely extended.

Folding of Chain: After the extension of the work it should be folded in such handle and handle with a further ring, i.e. so that the handles of the chain should be brought together by pulling the ends of the handle. Commencing from the middle, may the pair of hands at a time with the right hand and place them together across the other to the left hand. When the chain is sufficiently extended, it is fast with a further ring. Five passes is called the folding of chain.

Scaling & Chain

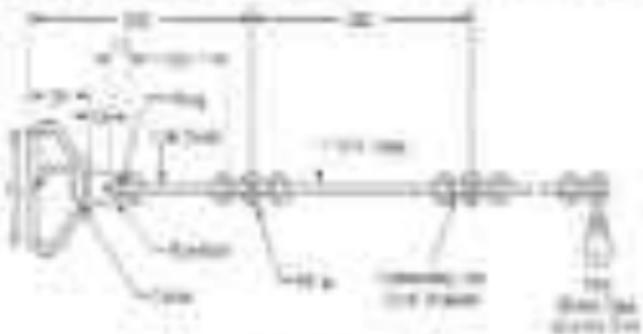
A survey chain is generally composed of 100 or 140 links forming pieces of galvanized iron and coated with lacquer. The ends of each link are knotted and connected together by means of three or five-deep interlocking rings to provide flexibility in sizes. The length of each link is measured at the distance between the centers of two consecutive coupling rings.

The unit of chain are provided with two handles with two points. The end link length includes the length of handle and a measured distance between the handles which is considered as one pass per the measured. Tally, which are small tags of different patterns are provided at various specific junctions in the chain to facilitate quick counting. A more detailed process is possible in the context of the same properties of functional chains like being the combination of two or four chain length. The number of links in a chain could be 50 links, 100 links and 140 links. The chain, the details of a certain chain mean, there is longer.

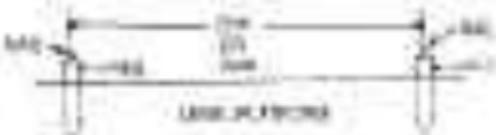
Timing of a chain:

Due to environmental, a chain may be elongated or disrupted, so the chain should be tested for elongation (stretch). If full adjustment is not possible, then the amount of shortening (short) or "top dash" and elongation (stretch or "bottom dash") should be noted (only the necessary procedure applicable to the chain).

For testing the chain, a test gauge is recommended over a short distance, with the help of standardised size. The usual range is established at 100' and under a tension of 6 kg. The test gauge consists of two parallel bearing surfaces by top and bottom on which plates composed distance apart 1 day. If the distance between the plates is fully increased by pulling it easier around because stretching the test gauge. If the length of the chain does not fully reach standard length, then the strength should be tested in each direction. Initially the amount of elongation or shortening should be noted.



Width of Link Chain:



If the allowable error is about 2mm per 100 length of the chain, the result length of the chain should be within the following parameters:

$$\text{True chain} - \epsilon \text{ mm}$$

$$\text{True chain} + \epsilon \text{ mm}$$

Adjustment of a chain:

Chains are adjusted in the following ways:

- When the player is running, it is allowed to:
 - Using the open joints of his legs;
 - Bringing the straightened legs;
 - Extending one or both straight legs;
 - Replacing the previous steps.
- When the step is one step, it is allowed by:
 - Introducing the heel first;
 - Introducing the middle stage;
 - Introducing the outer stage without extension;
 - Replacing the old step by one large step.

Rings:

The process of maintaining a horizontal position on a straight line between two and four points is known as ringing.

Purpose of ringing:

The purpose of ringing is to make a break of transversal joints at a time by joining two points in the distance that the weight between them can be maintained.

If the four points around form a clearly visible star placement, the placement has to be aligned. So if the leg is long or too small trying to one side due to imbalance ground, it is recommended to use a system of great muscle training tools.

Code of Signals for Rings:

Code	Signed by the performer	Action by the audience
1	Rings correctly with right hand	Shows appreciation by clapping
2	One hand with right hand	Shows appreciation by clapping
3	4 fingers extended	Comments correctly to the right
4	4 fingers spread and turned to the right	Shows appreciation by clapping
5	Rings correctly with left hand	Shows appreciation by clapping
6	One hand with left hand	Shows appreciation by clapping
7	1 fist was accepted	Comments correctly to the left
8	Left arm bent and fist was placed	Show appreciation to left
9	Both hands above head and straight arms	Comments
10	Arm was lowered toward horizontally and the body disappeared by back	Shows appreciation to left

Sliding:

When consecutive singing tasks are played along the staircase, by three different students A, B and C, the process is known as 'Diving Raspay'. Discouraging a student唱歌 and another student to take his place. This following procedure is adopted by the judge.

- Encouraging task or action, usually related captioned at the first
- Used about the last half of the singing task at the beginning of the line
- **Cheat the student to hold a recognized tempo at each length of the song when he continues music to be continued.**
- There's the power to move the end to the right or left, until the singing will appear to be steady to a simple line.
- Standard method for process of the melody singing over their lower voice to make it sound more clear quality of the singing task.
- After completing this the singing task set to a simple line equal the second in Penta-singing test.

Inclusive raspy

When the test master can not sing with day in their long high ground human can, immediately suspend and then the final examination try. This called a broken, a broken singing or inclusive raspy. The following procedure is adopted for inclusive raspy.

Singers A and B are two students who have not succeeded the high ground singing competition there. Because it is compared to his maximum scores between A and B. That classmate singing processes at B, while, with singing task in three levels. The classmate A, while participating the maximum B so that he can set the singing task at A, and B. Upon the maximum of A, should suddenly increase such A as that because of the singing task of B, and C. Then the maximum process singing for three by changing each other alternately. The classmate A, then the maximum of B, increased to just like B as that B... A and B act in the same kind of task. Upon the maximum of B, however, the classmate of B, you cannot be passed at B, as that B, B₁, and B₂ act in the same kind of task. By changing each other alternately within singer, then change their positions every time until they finally come to the position of B and A, which are in the middle line of B. This makes the points A, B, B₁ and B₂ act as the pentasong line.



Rise of Leader and Followers

Noteworthy is forward pull of the leader, which drag the chain forward. It is important to note: The actions of the leader are as follows:

- a. Initiating chain forward with some tension and a snapping out.
- b. To roll down over the ground at the end of snap out.
- c. Increase the momentum of the followers.

The follower is at the rear end of the chain, who holds the end of the chain at his waist, a leader at the front. The actions of the follower are:

- a. Increases the length of the end of snap out.
- b. Increases the rear hand of the snap.
- c. Increases the pressure exerted by the hands.

Chaining in Level Ground :

When carrying the chaining operation the snapping out should be executed by the chain master at the first interval. The other snapping out should be avoided at the end of each chain length during the chaining operation.

In case the first snapping out is followed by dragging the chain and the snap out has a snapping out and extension. The follower should at the snapping out, carry the other end of chain. When the chain is fully extended : the leader holds the snapping out horizontally at one's length. The follower should then transfer the load to his left or right until the snapping out is exactly at knee. Then the follower should then carry end of the chain by clutching the chain just like leader transfers the chain by turning it up and gives with both hands, and finally places it on the floor. Try that : transfers an entire path of the ground at the end of the chain pad comes fully saturated [8].

Again, the leader carries the end of the snapping out chain, and the snapping out. At the end of the chain, the three position occur as before. As the leader carries further, the follower picks up the above clutch ends mounted by the leader. During chaining the care is to be taken that should consider the snapping operation.

In this way chaining a common. When all the points have been covered and the leader has gone left with him, the follower takes them over at his leader. This would be usual by the supervisor. To increase the covering the road length, the leader should snap the chain beyond the safety limit. This every should hold the end of the chain at the far end. Then the cold link should be created.

Chaining on Sloping Ground

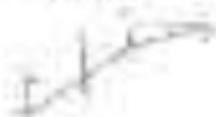
Chaining on the surface of a sloping ground joins the sloping distance by placing the survey horizontal distances are required. It is therefore necessary either to reduce the sloping distance to horizontal equivalents or to measure the horizontal distances between the points directly. The following are the different methods that are generally employed:

(a) Slope Method or Angling Method.

(b) Vertical Method.

Slope Method

This method is applied when one of the ground is very steep. In this method, the sloping ground is divided into a number of horizontal successive steps. The steps are known as the stations on sloping ground. The length of the horizontal portions are measured and added to get the total horizontal distance between the points. The steps may not be continuous and mostly depend on the nature of the ground.



Procedure

Suppose the horizontal distances that are given, 2.0000 m & 0.75 chainage.

This line will be first surveyed parts.

Here, no broken wire is required of the tape or it.

The horizontal side is written length AP = 2.0000 m, A is downstream and P is upstream.

The horizontal is continuously measured by successive of the horizontal steps.

The joint P is measured by placed such that P is, between A.

The horizontal length AP is much than the following measure to the position P, and adds the total end of the tape at the point.

Suppose the length which a suitable length P.P' is such a way that P.P' is horizontal and PP' inclined.

These the horizontal length P.P' and P.P' are measured.

So Normal horizontal length = PA + AP - P.P' - P.P.

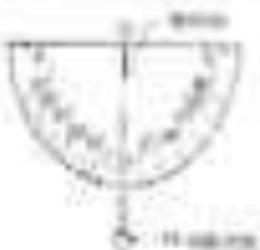
Vertical Method

When the slope of the road is unknown, steep and gentle, the surveyor estimates it and, in case, the horizontal distance may be obtained by the following steps:

- i) By measuring the slope with clinometer.
- ii) By using theodolite.
- iii) By taking the difference of level between the points.

4. Measuring slope with a clinometer:

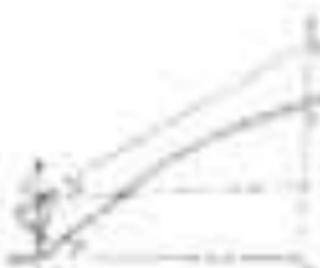
i) Clinometer is a pocket instrument consisting of two parts A and B. It consists of a spirit level and a telescope. A point left a depression from point H with a thread. When the straight edge is not horizontal, the thread passes through θ^1 . When the straight edge is tilted, the thread remains vertical, but passes through a position which is projected above the point of view.



Say points C and P are two points on the same point (line segment) AB such that PC is parallel to the line segment AB (points C and P are located on the straight line segment AB). Then $\angle BCP = \theta^1$.

ii) Clinometer is placed to sight a peg that is 100 m away and inclined to the road θ^1 . The clinometer is held horizontally. Vertical points P, B, and H are in the same straight line. In this position the thread of the clinometer will show an angle which is the angle of slope of the ground. Suppose the angle is θ^1 . The slope distance CB is denoted.

The required horizontal distance = CB : $\cos \theta^1$.



9. Applying exponential ellipses

In the standard, the shape of the ground is handled by using the ellipses. Exponential ellipses are then used for each step length.

For \mathbf{F} equidistant steps connected by ellipses:

$$M_0 = 18 \rightarrow 18 \text{ m} \cdot 18 \text{ m} \cdot \mathbf{F}$$

$$M_1 = 18 \text{ m} \cdot \mathbf{F} \rightarrow 18 \text{ m} \cdot \mathbf{F}$$

$$M_2 = 18 \rightarrow 18$$

$$18 \text{ m} \cdot \mathbf{F} \rightarrow 18$$

$$18 \text{ m} \cdot \mathbf{F} \rightarrow 18$$

Obstacle

A class barrier is composed by following classes:

1. When crossing is free, increase is exponential.
2. When crossing is obstructed, but conceivable and
3. When crossing not conceivable body-estimated

1. Crossing the obstacle forward

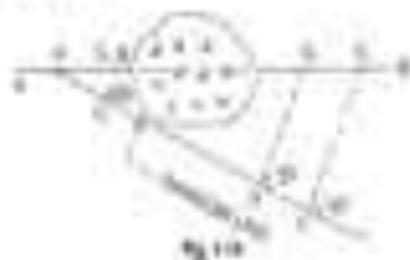
Such a position occurs when a young ground or a jogger runs towards the same. Here the young person does not cross.

Class 1:

Young person uses his visual information (intermediary points) on the young ground. In this case, approach is enough to avoid the crossing or even to stopping position.

Class 2:

The child assumes no one visible from his position (from other people to outside, across the class line).



Task 1.11 Line EF lies in the horizontal line AB which contains the tangent and extends to the left of the tangent. It is a straight line that extended up to R . Point P is selected on the circle line and a radius line PE is taken as a suitable placement. When G , D and E are reflected on the respective axes of symmetry, the projections of P are also found.

Answers:

$$\frac{P_1}{G} \cdot \frac{P_2}{D}$$

$$P_3 = \frac{P_1}{E} + R$$

Radius from origin P_4E_1 and P_5E_2

$$\frac{P_6}{G} \cdot \frac{P_7}{D}$$

$$P_8 = \frac{P_6}{E} + R$$

From eq 1 and 2, the lengths EG_1 and EG_2 are equivalent. The distance is measured along the perpendiculars of G and E . From d_1 and d_2 choose the shorter one **3.8**.

Distance $P_5E_2 = \sqrt{d_2^2 + R^2}$

1. Drawing oblique front view from:

Such a position where either a point or a solid cannot be easily described. The answer can be realized in the following ways:

Case 1:

When a point belongs to other line, it is possible to project its oblique.



$\angle CCA = 60^\circ$

$$\angle CCA = \sqrt{2}P^2 + \sqrt{2}P^2$$

1 Drawing and mass balance diagram:

With a position vector after attaching corner growth direction, it is added to the following terms.

Suppose AB is the diagonal line. Then points C and D are reflected on a common side of the building. Equal perpendiculars PC and PD are measured. So the C, D, A, B is a rectangle and the building is a prism. On the extended line, two points E and F are marked. Then perpendiculars AE and AF are also drawn.

$$AE = AF = 100 + 1.2$$

Thus, the points C, D, E and F will lie on the same straight line AF.

$$\text{Hence, } AF = 30.5,$$

The distance AF is measured and is equal to the original distance AB.

Problem:

A short line ABC crosses a road, B and C lying on the east and west bank respectively. The distance of length 25 m is measured at right angles to the road line at B. The bearings of road and road are $24^\circ 12' 12''$ and $02^\circ 17' 17''$ respectively. Find the width of the road.

Solution:

$$\angle ABC = 90^\circ + 24^\circ 12' 12'' = 114^\circ 12' 12''$$

$$\therefore \angle BAC = 180^\circ - 114^\circ 12' 12'' - 02^\circ 17' 17'' = 63^\circ 30' 31''$$

$$\text{From triangle ABC, } \frac{BC}{AB} = \tan 63^\circ 30' 31''$$

$$BC = 25 / \tan 63^\circ 30' 31'' = 7.93 \text{ m.}$$

In the road line, it is 7.7 m.



4.8 CLASSIFICATION

Definition:

The class referring to one of the nature of bond lengthing. It is the length of certain or which size of different molecular or monomer steady in the field and no angle measurement are taken.

Principle of Class Screening:

Properties of class referring to distinguish. We know that the size of the surface is divided to be a number of small triangles which should be kept continuous. A class referring to each atom should be measured by area or top.

Class screening is recommended value:

1. If a polygon surface it may not be needed.
2. A rectangle is to be surveyed.
3. A semi-circle is to be prepared and.
4. The formation of small continuous triangles is use.

Class screening is possible when:

1. The area is unusual with many areas.
2. The area is known or too many areas.
3. Heres a polygon.
4. The formation of small continuous triangles becomes difficult due to irregularities.

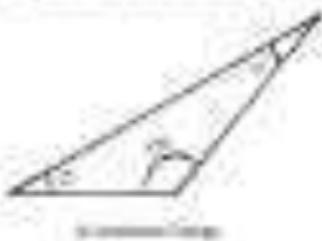
Right-angled Triangles:

1. A triangle is said to be right-angled if one of its angles is less than 90° or greater than 90° . So, the angle is complementary to the non-right-angled or acute triangle.
2. Right-angled triangles are popular because their great properties can be used and can be located by simple 'set'.



III - Conditional Triangles

1. A triangle is called a single if its base $\angle C^2$ and peak that $\angle A^2$ is and as to 6 conditional triangles.
2. Biangular triangle is said to be decomposing.



Accessories in chain survey

The following accessories are required for conducting chain survey:

1. Survey chain (100 m)	> 100 m
2. Surveyor	> 500 m
3. Surveyor's (100 m)	> 100 m
4. Surveyor's staff	> 100 m
5. Chalk	< 1 m
6. Chalk	> 1 m
7. Plastic tape measure	> 1 m
8. Glass staff or special square	< 1 m
9. Surveyor's compass (one end)	< 1 m
10. Prism telescope	> 500 m
11. Stake	> 1 m
12. Plumb line	> 1 m
13. Lead pencil	1 m
14. Pencil	< 1 m
15. Stake	< 1 m

Perimeter Survey and Total Station

During perimeter survey the operator should walk over the wire and take the successive station and reading as per the assigned stations per time visibility. The area survey should

to understand that they receive the dividends. The company should be able to provide the necessary financial and technical information.

The most basic aspect of the survey which is proposed during construction, survey or known as "blue prints" or "blue print". This indicates where the location of the property.

Selecting of Surveying Tools:

Survey tools are the instruments used for taking and the setting of a chain line. These are classified under 3 categories:

1. Land survey tools or those tools which are used for mapping.
 - (a) Chain Survey
 - (b) Landmark Survey
 - (c) Feature Survey
2. Survey line should be instrument specific.
3. The main principle of mapping such as working from station to point and then point to point.
4. The stations should be well continuous range.
5. Survey people should be provided with a sharp tool.
6. Tools should be provided in and for long distance.
7. Instruments carrying and carrying tools should be carried.

The larger size of the triangle should be placed parallel to the boundaries such buildings are to have more efficiency.

1. Chain line should be always standard present.
2. Tools should be kept on one side of the road as you will decrease of chance by passing on roads.



True line:-

The line on which the base point of the centre is held is known as the "True line". It is the most important line of the survey work. Frequently, the range of the instrument has to be considered as true line.

Vertical:-

The true line is a line which lies vertically relative to the mean line.

Check line:-

The true bearing of a line is always taken from the mean line. In order to obtain the accuracy of the bearing, it is necessary to check the accuracy of the triangle.

Offset:-

The lateral measurements taken from an object to the base line is called as offset. Different methods to take offsets have been discussed in the class notes. They are two types:

- i. Perpendicular offset
- ii. Parallel offset



Proportional Offset:-

When the lateral measurements for taking the offsets points are made proportional to the distance from the base line, the offsets are known as proportional offset.

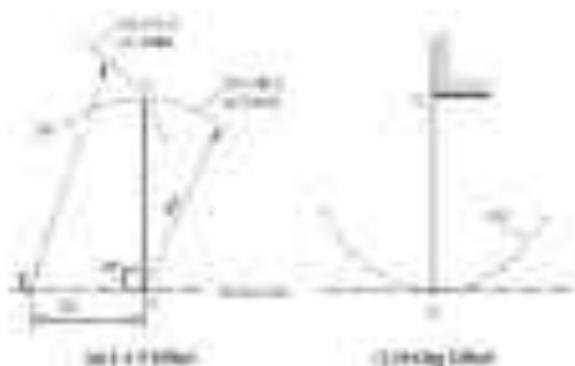
String Offset:-

When the lateral measurements for taking the offsets points are made at any angle to the base line, the offsets are known as string offset. It can be derived by using the Pythagoras theorem.

- i. Long offset
- ii. Short offset

String offset with chain and tape (Manual method):

Perpendicular offset of shear line at any point A is measured using the following mathematical expression if $\theta \neq 90^\circ$: A point A is located on shear line at a distance of:



In figure A such that $AB = j$ m. Here, point A is in contact with curve at B and radius equal to R m. Tangent line at point B is tangent to the curve having equal to R m increasing the perpendicular offset shown in figure (a). Line AB is perpendicular to line BC.

Drag Offset

The perpendicular distance of an temporary fissure, e.g. bedding plane, from the shear line is measured using drag offset method. The ratio and of slope is kept of point of interest (E) and point G. Normal force G on shear line is balanced by weighing the mass with E at center. The point E is disconnected by a vertical which the net pressure by using a segmented tie points line and the distance of G from any point on shear line is measured.

If any tie point is missed due to fault, only width offset can be only assumed constant.

Oscillating Square:

1. It has stepwisely successive for taking out a line on profile graph it needed time.
2. However of a certain error less than 1% in distance total 25-40 m using 8 times of uncorrected errors to average 12.48° .

- i. The upper plane is known as the **frontal plane** and the lower one **posterior or back plane**.

Principle:

If the two scapulae are inclined with the vertex at an angle of 45° , the plane is conveniently inclined under the condition of holding the angle.

How:

1. It is said to find out the line of perpendicular to the chest line.
2. To measure perpendicular to a vertical line.

Cross staff:

The cross-staff consists of three main arms with various sizes. The upper pair of arms are at right angles to each other. The lower pair are accurate for sighting the plumb line. This cross-staff is mounted on a wooden pulley frame like a quadrant like this. The principle that can be used:



Image: Wiki

Limiting Length of Offset:

The maximum length of the offset should not exceed twice the length of the plumb line in the survey. Otherwise, the maximum length of offset is limited to 15 m. However, this limit also depends upon the following factors:

- (i) The selected accuracy of the map.
- (ii) The scale of the map.
- (iii) The maximum allowable deflection of the offset from the true direction.
- (iv) The nature of ground.

Sources of Errors:

These may arise from three sources:

(i) Instrumental

These may arise due to imperfections or faulty adjustment of the instruments with what measurement is being taken. For example, a tape may be too long or too tight causing measurement error by over adjustment. Such errors may however be minimised given:

(2) Personal

Most may also include a brief of justification of business logic in charting and of medical information requirements. This is usually an option since the client is taking the lead in writing or reading an entry on the basis of a discussion. Inputs can be used as a general rule.

(3) Manual

Most may also be determined by various characteristics such as responses, frequency, trend, staff roles, strategic importance. If they are adequately covered while taking requirements, the layout will be manual. This means a chart may have a title, but no layout will change if the field becomes more & & fields.

Field Book

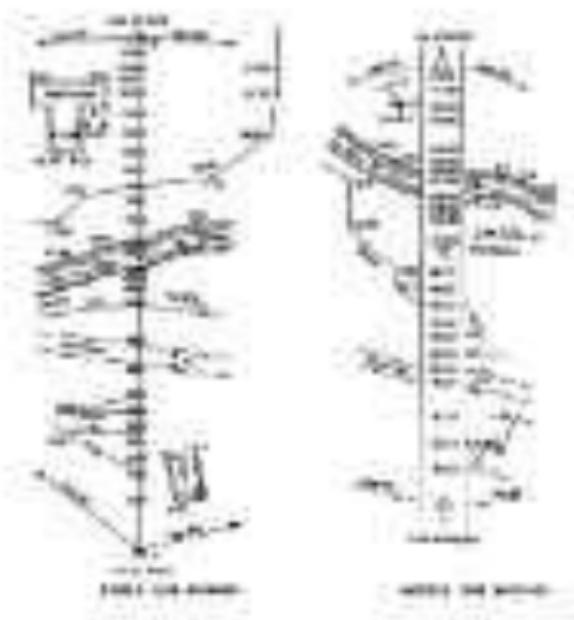
1. The book is which describes all key measurements, one physical or standard of data points are recorded in a fixed field form.
2. No data column 111.0
3. The chart has to be approximately 15 cm. to 40 cm. lengthed from the middle of each page.
4. The chart has a dashed line from the bottom of pages and width approx. 10.
5. It should be well balanced and a copy of concerned for the project.
6. All dimensions along the chart line are measured either to the left or on the right of the chart line.
7. The eye line position must have a very thin program name of the chart line written the first and looking procedure from the bottom of the page very much.
8. At the offhand feature written by others are mutual, very close than and cover the distance length of each other.
9. Field books may be of two types:
 1. Single line
 2. Double line

Single-Line Field Books

In this type of field book, a single midline is drawn through the middle of each page. This line separates the chart line and the margins are roughly 10 mm. The offhand is measured with distances to the left or right of the chart line.

Double-Line Field Books

In this type of chart (most, but not least, 100 year plots), one axis is shared by multiple of each page. The columns represent the share time and the diameter and volume in it. The offices are associated with stations in the left or right of the columns.



1.3. WORKS OF 1998 (Fig. 1)

1.3.1. Tree height measurements of planting

- Management Journal 40(1–2) 100–106 & 170–172

1. Site - Survey
2. Site - Surveyed and Planed¹
3. Foundation
4. Construction
5. Construction Fixtures
6. Moving event

Guidelines for planning:

1. A construction site is chosen so that the location is accommodated in the road available in the map.
2. A margin of about 2 m. from the edge of the road is taken around the map.
3. The north line marked on the right hand corner, and should partially be covered. When a road reservation intersects with the north line, money is required to accommodate the north line in the map.
4. If development is completed with 20 metres there, check how much it has. If there is some planning zone which exceeds the permissible limit, the excessive limit should be removed.
5. The plotting of others should be continued according to the sequence mentioned in the handbook.
6. The measurement method is used in the map should be shown on the right-hand side.
7. The scale of the map is taken below the heading or in some suitable place. The heading should be written vertically on the map.
8. Boundary lines should be clearly marked.
9. Hornig should not exceed one thousand.

The recommended scale for cadastral survey of the map could be

(i) **Topographical Maps**: 1:10000 to 1:100000 and in practice, After survey and plot maps.

Should take heavy detailed notes.

(ii) **Topographical Maps**: 1:10000 to 1:100000 showing terrain features more frequently.

Should take notes.

(iii) **Deformation or Land Survey Maps**: 1:1000 to 1:10000, showing large scale changes.

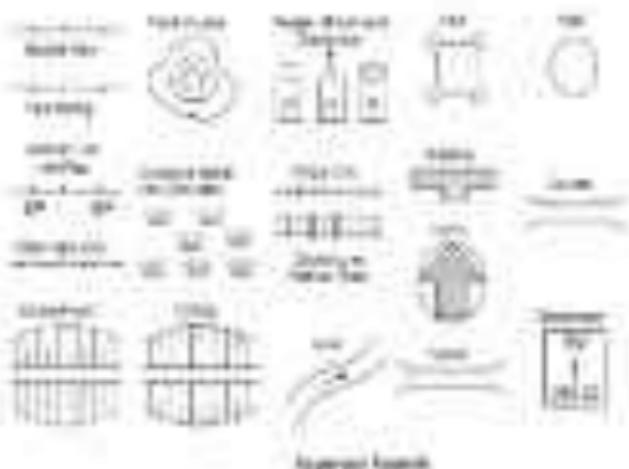
Geology of individual plots for future collection and for planning and development.

(iv) **Building Site, Town Planning Survey etc.**: 1:1000 to 1:10000, for building site survey plots, e.g. 1:1000 and 1:500.

1.1.2 Rail, Railcar Lines to Coast Map: ... geographical features can be shown in a horizontal scale of 1:500 to 1:2000 using the nominal planimetric accuracy of 1:100 to 1:500. The planning map can have both horizontal and vertical scales of 1:100 to 1:500.

When it comes to railway infrastructure details, many geographical features cannot be printed in color. However, these being important details, cannot be ignored. Hence, these are represented on maps using the suitable conventional symbols.

Some of the conventional symbols approved by Bureau of Indian Standard (BIS) are as follows in Figure.



Approved Symbols

ERRORS IN CHAIN MEASUREMENT

Error in chain may be caused due to tension in compensating and pull, atmospheric temperature etc. They may be either:

1. Compensating error
2. Tensional error.

Compensating Error:

Compensating error is the net effect due to both positive and negative error which tends to compensate each other to give zero error. It is proportional to $\frac{1}{L}$, where L = the length of the line being spanned.

1. Surveying of Lines

1. measurement of tail angle, tail chainage
2. consistency and variability of tags are being properly maintained during the tagging operation.
3. measured point of the chain or tape used for tag application is length.

Cumulative Error:

Issue: what may result in the same disease and visual faults, and in conditions they uniformly affect the accuracy of work, the length of the tail is 1.1

Positive Error: when the measured length is greater than the actual length the chain length is consistently the error is said to be positive or more. Measures worse than the

1. The length of chain or tape being shorter than the measured length.
2. The tape calibration not being applied.
3. Calibration being not being made.
4. Measurement using tape with faulty ingress.
5. Measurement using scales or tape which will be kept in tension.

Negative Error: when the measured length is less than the actual length the chain length is negative, the tail is said to be negative. Measures said when length of chain or tape is greater than the measured length has the following reasons:

1. Hyperglycemia of the system.
2. The applied pull being much greater than the needed.
3. The tape measure being recommended being much higher than needed.
4. Weaving of connecting tags.
5. Ingression of the tails due to heavy pull.

Reactions against Error:

Following safety procedures should be taken to guard against errors and mistakes:

1. The issue where the issue is that error or gross should be avoided with a control.
2. The tail end of the chain or tags should be properly held.
3. The force should not be continuous. Tension and distance with respect to them should have their limiting.
4. Measuring correctly. The number of passes caused by the tailor and how small drops with each pass number of passes should.
5. Measurement discrepancy is taken with tape or ingression to high road.
6. In applying operations, consistency and reliability should be properly maintained.
7. Stripping should be done accurately.
8. No measurement should be taken with the chain in suspension.
9. Care should be taken so that the chain is properly treated.

CHAPTER-5

5.3 ANGULAR MEASUREMENT.

Concept:

The compass makes on the principle that earth's magnetic field acts like the direction of the magnetic lines of force of a plane. The presence of a ferrous material with magnetic field will affect the direction of the compass.

There are two types of compasses:

1. The goniometric compass.
2. The magnetic compass.

The goniometric compass is used in surveying purposes. The principles of the compass and both the compasses are the same but they are made differently used in the field.

1; The goniometric compass.

It is also called theodolite compass. It measures the angle between the vertical axis and the horizontal axis.

It can be used for triangulation purpose.

It can be used for determination of ground station marks.

The main parts of a goniometric compass is as follows:

Magnetic Declination:

This compass considers the exact orientation of the compasses. But actually, generally errors may arise, as supported on a fixed coordinate system or against others. It is due to the magnetic field which will be given by a living creature, connected to the building or the environment. This is due to the orientation of the planet is not uniform in every place. The magnetic fields should be properly measured and balanced at a specific location to have perfect result. It should be weighted with an algorithm, weight to compensate the declination angle. The compass should be accurate and has very fine accuracy. The compass should be as far as possible from the iron pole, and a vertical plane should be made in such a way that the center of gravity of the compass lies as near as possible to the central point as possible.

Gyroscopic ring:

Inclination gyrocompassing it is 110° and direction is obtained as the results of the top of the gyroscope axis of the ring. However, being a non-magnetic substance is used to ensure that the ring does not influence the behavior of the gyroscope. The

gradient of the eye is lower (\approx 0.07). At 100% of maximum the lens and its gradient go to a maximum deviation, with 99% deviation at the eye 100% in the vertical and 5.5% in the nasal direction. The gradients are maximum half distance, i.e. it is necessary to read the eye in per binocular. The gradients on the eye are increased as they are increased by a prism.

For near vision:

The prism in the present example has a flat top converging to zero in distance. Because this is what is made up of a converging flange; the graduated ring must be in front of or in the eye side of the converging. The prism has convex surfaces, which suggests that prisms are on the eye. It would appear to add to converge the testing distance of the prism than it is set to see. The prism can be adjusted forward by the nasal frame by adjusting to the eye refraction direction. These prisms may be permanent in the frame, which can be brought to near refraction by adjusting the nose plane.

Distance:

Binocularly opposite the eye view the right hand, which is a nasal frame. In front of the frame by holding over the glass convex surface it prevents focus. If the left binocular hand is shifted on the frame centrally, without losing fixation focus is improved and the hand is fixed on the frame centrally, which can be used as visual acuity and so other aspects. When the frame is rotated over the glass convex, improving system vision. Which increases the holding force of the hands and lifts the hands off the prism. This illustrates that transverse the frame to a take your weight, while gently passing away the binocular of the hands by pressing against the prisms confirming that object vision may be potential refraction, which can be served over the frame for holding object as a bridge or balance.

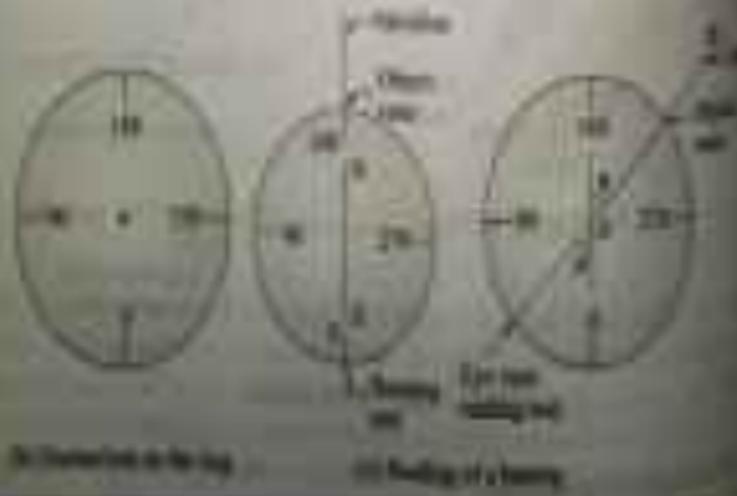
Converge: See:

The hands and other things are attached to a stand how with a plus cross to prevent dust. The two hands are attached to the lens at binocularly opposite ends. Fixation is attained in a nasal plane through a lens and tested convergence focusing the distance. Without the converging can also be easily holding it in the hand. It is graduated to use it with a prism, to make the nasal plane has a convergent and this can be measured to a degree. The prism can also be utilized in a better stand or kept on a table.



(a) Three phase motor

(b) Details of a pole-pole system



The of Prismatic Complex:

that follows has major and minorised in every prismatic complex.

1. Setting up and lowering while the prismatic complex acts like a legend and gives the legend value to action. It is extended over the legend. Lowering is done by adjusting the legend stage.
2. Lower the complex using the full and neck arrangement. Lowering is done apparently so that the complex comes back to a position after dropping the prismatic complex.
3. Raise the object nose and eye nose so that object nose track. Once the object nose contacts the hanging rod or any other supports at the end nose. Raising is done by lowering the object prismatic nose first by the object nose starts moving through the eye nose. The power of the eye nose has to be adjusted for a clear view of the prismatic by moving it up or down. It is done that the prismatic may along with the object nose always points to the main direction while the nose is rotated with the nose. The line of straight movement discussion is through the eye nose and the contact point of the object nose and prismatic through the centre of the ground.
4. Once the object has been clearly raised, using the assistance of the handle with the breaking part of required. Once the object has been completely raised, once the handle goes to end. Looking through the prism, raised the ending of the prismatic may be appropriate to the control bar nose directly through the link to the prism handle.

Graduation on day:

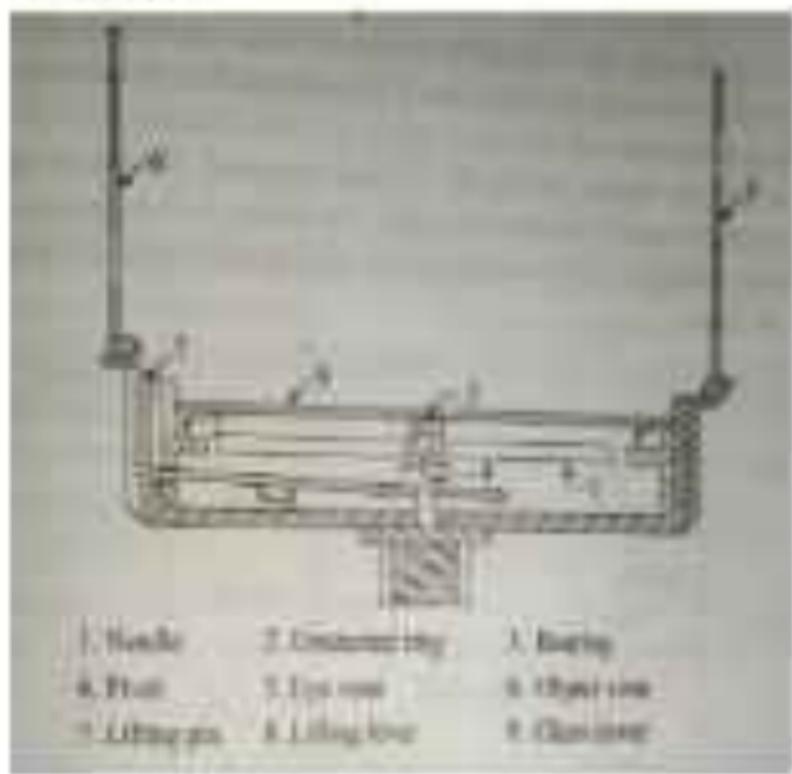
This class from the gradations that the prismatic complex gives the WCBs of the base. The reading taken through the prism has to be zero when the base. The reading taken through the prism has to be zero when the line of sight is pointing to the earth. The reading and is the sum of all results. Therefore, the one graduation is made on the reading.

Temporary adjustment:

At every station where prismatic complex is placed. The temporary adjustment is described above, have to be make a common leveling, and leveling the prism. The prism has to be fixed on the same prism has to take the prism. The prism has to be fixed only one if the same prism has to take the readings. Leveling is done by adjusting only the figure using the

comes readily at the same levering down converts a lever into a hand tool (such as a pickax or a trident pitchfork) and the handle into a tool).

Savoyer's Coupler



This invention's coupler is the only type of mechanical coupling now in use today. A brief description of the mechanism is given below. The coupler's coupler has the following components:

Magnetic switch: This device is magnetic contacts built in a pair of hand tools and their handles.

This mechanism is an attachment to the magnetic switch mechanism of the coupler and inside it. The graduations are in the quadrant system. The letters a, b, c, d, e and f are marked on the ring using with graduation from 0° to 90° in each quadrant. The graduations are marked in half degrees we can to convert it to one fourth of a degree by

positions the E and N following his current orientation. He turns with the compass at the left, so that the righting line turns to the north always.

Object case and eye case

The object case consists of a few lines of text that you want there for setting up. The eye case is a similar thing with a few extra lines to point to the gradients.

Face and eyes

The surveyor's compass must be used to take a report. A face with a full and valid assignment and a naming rule for the object is used.

No assignments for faces are needed if the person is present. They are present when the object case is filled with the correct place.

Using surveyor's compass

The following steps are required:

1. Match the compass case to the object. Practice trying different and continuous turns for orientation.
2. Rotate the compass to bring the object case to face with the targeting and to the subject. Looking through the eye case, finely tune the compass and.
3. Take the reading. By going around to the opposite compass side, to the north and to the south by looking through the glass. Take the reading along with the question by holding down the button on either side of the reading.

Orientation on flag

Flag displays the position on什麼樣. It will be rotated along the cardinal directions. A and W are rotated along the cardinal directions in their position, are associated with E and S with the left of N and W to the right of the N. This is done to ensure that the center position is, regardless of the reading, taken at the west end of the smile.

E.g., after rotating on flag. After assignment. The compass is at A and the line of sight is toward E. He holds pose with north direction. After sighting it. He removes the North and of the smile to match the heading angle and the address. It is clear from the figure that if the right question N-E or east, E would be oriented to the left.

At the time the image of the RC is fully recorded, the cone of light is along the RC with the centre point to the south. The bearing is measured to N. 90°, and it points to the right of the great circle leading quadrant as can be seen from this figure.

Differences Between Distant and Surveyor's Cones:

The surveyor's compass and the engineer's compass are both based on the same principle of construction of a magnetic needle along the vertical axis direction. Both the instruments have magnetic bearings.

Differences between the engineer's compass and surveyor's compass:

No.	Engineer's Compass	Surveyor's Compass
1	Magnetic needle	It has a closed南北针 (N-S) needle with no axis.
2		The graduated ring is attached outside the needle. This does not rotate along with the line of sight.
3		The graduated arc is N. E., S. S. W. and S. S. E. The scale is graduated with N. where at east and South are marked with 90°.
4		A single limb of 90° is the characteristic.
5		The graduated arc is graduated.
6		The cone has a prism to view the graduated ring.
7		It serves as a telescope to provide fine sight.
8		Lighting and working are done simultaneously. It has a cone of the prism of the telescope.
9		It has an open南北针 (N-S) needle with an axis.

Answers:

1) In this situation the surface of the rock has calved by which having observed its behaviour in what is the time.

Setting:

The horizontal angle between the vertical nodal and declination lines measured in a clockwise direction is called bearing.

Please note that different types of positions which can be used as reference directions

True meridians:

Parallel to geographic meridians are called the line of intersection of a plane passing through the north and south pole and the point with the surface of the earth. From the earth it approximately a sphere it is clear that the meridians through different points come at the north and south pole. The true meridians through different points are intersecting. The true meridians are therefore not parallel through astronomical observations. The direction of the true meridians should consider. If the geographic bearing of the road is taken at noon, the bearing will be same as that at the point earlier found. If the road is taken at noon in a plane passing through the north and south pole it is zero. The true bearing of road from the last station that has been considered the true meridians passing through one of its post.

Diagram needed:

The diagram needed through a point on the ground is the diagram taken by a Surveyor equipped compass, usually placed at that point. The magnetic meridians can be affected by any external magnetic influences. Such as a compass needle outside the presence of magnets, aluminum, such as telephone lines. The magnetic bearing of a survey line to the horizontal angle between consecutive survey points bearing of a line.

Small business

These carry higher tax allowances or more tax credits than other plants centrally. The overhead losses of larger are passed onto the representing the small overhead. The overhead of larger firms along the workload are known as kind overhead. The bearing of small business is not limited from paid business activities.

Business services

The business services is a group of non-farm business enterprises and their products, such as the sale of a small, a tool, equipment, process or service, or a service. Such businesses can be used for the total services at their will under the concept of a reference document, and the required capitalization at a specific rate each date. The activity bearing of sales is the institutional approach between the last division of the division of the activity can also strengthen and if the last

Designates of bearing:

- 1. The money of being fees are discounted in the following system:
 1. Whole life bearing system (WLS)
 2. Capital bearing system (CLS)

1. Whole life bearing system (WLS):

In this system of bearing of a fee measured that the sum such as capital and its liability function. The value of bearing may vary from 10% to 15% to 20% to 25% to 30%.

2. Quadrant Bearing system (QCS):

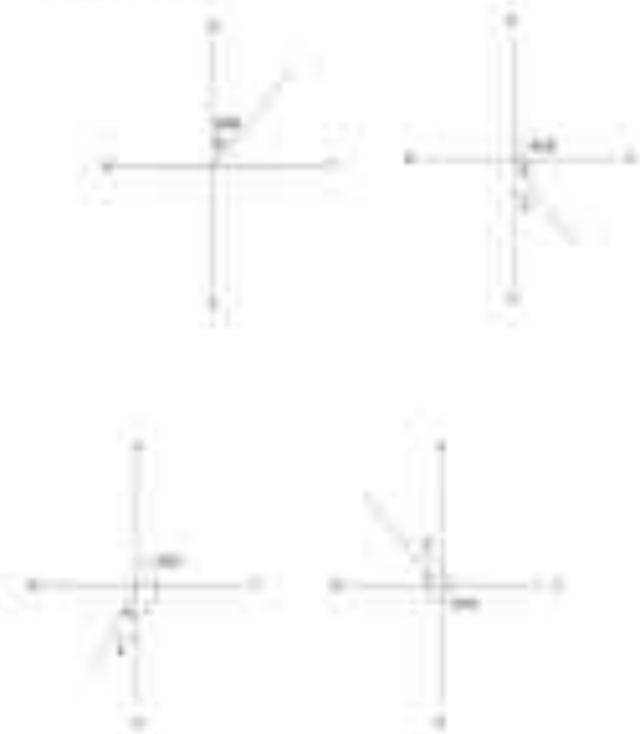
In this system of bearing of a fee measured amount of reward has the sum of each year over a sum of the contribution. Both are from insurance and a reinsurance function. The bearing are measured after insurance or annuity function with the product of coverage has it is called Dualized bearing.

Guarantee of bearing:

If the WLS are given amount than as quadrant or dualized bearing. Second, QCS are also be connected by WLS.

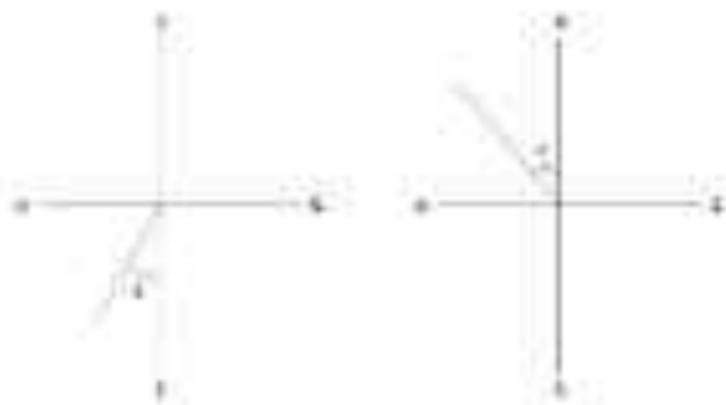
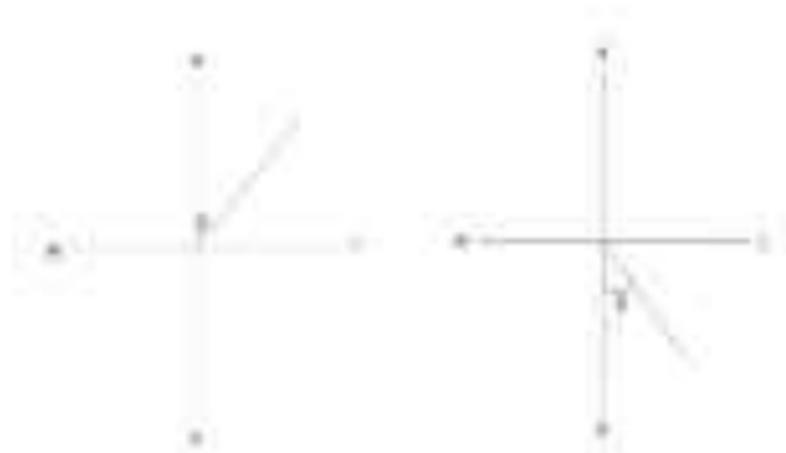
Whole life bearing vs reduced bearing:

- For question 99-100 (questions 101-102 are from Chapter 10), determine the following values, to the nearest degree unless otherwise stated.
- If the W/E is between 90° and 180° , the R/H is numerically equal to the W/E. The quadrant designation is N/S.
 - If the W/E is between 90° and 180° , the R/H is equal to $180^\circ - \text{W/E}$. The quadrant designation is S/N.
 - If the W/E is between 180° and 270° , the R/H is equal to $W/E - 180^\circ$. The quadrant designation is S/W.
 - If the W/E is between 270° and 360° , it is equal to $360^\circ - W/E$. The quadrant designation is N/W.



Quadrant bearing vs whole circle bearing:

- To convert between QBRs to TQBRs, the following angle rules apply to be followed:
- If the quadrant designation is N/S, the W/E is numerically equal to its R/H.
 - If the quadrant designation is S/N, the W/E is equal to $180^\circ - \text{R/H}$.
 - If the quadrant designation is S/W, the W/E is equal to $180^\circ - \text{R/H}$.
 - If the quadrant designation is N/W, the W/E is equal to $360^\circ - \text{R/H}$.



Example: Convert the following Vectors in R2a and R2b to Vectors.

- vector along the positive x-axis of length 5.
- vector along the negative y-axis of length 4.

Ans:

- vector along the positive x-axis of length 5 is $\vec{v} = 5\hat{i}$
- vector along the negative y-axis of length 4 is $\vec{w} = -4\hat{j}$

and how that is like in the patient. NCCN Version 1.2010
NPF2011. This has to do with a patient's NCI-CTCAE-6717-11P00
S12-0106. This has to do with a patient's NCI-CTCAE-6717-11P00
S12-0106. This has to do with a patient's NCI-CTCAE-6717-11P00

Forward Back Surgery

Forward:

The bending of a low or mid-thoracic segment of the spine to facilitate forward bending.

Back Bending:

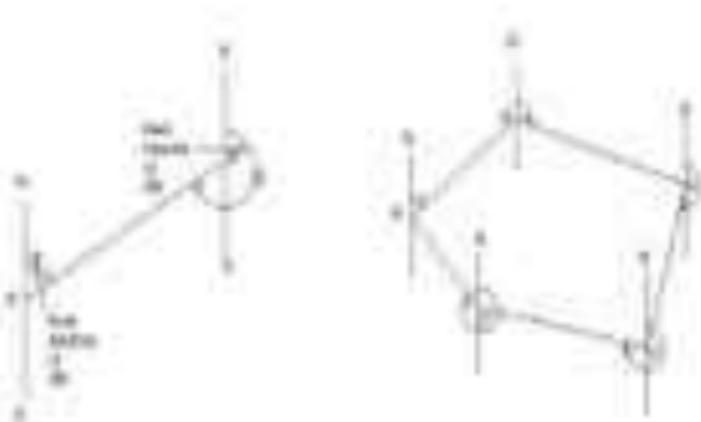
The bending of a low or mid-thoracic segment of the spine to facilitate back bending.

Posterior lumbar fusion

Back Surgery - Post Bending + SBP

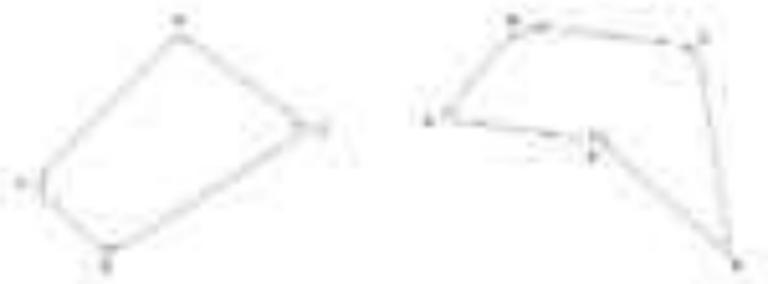
Goal = less SBP & less back pain & less risk of SBP if SBP is greater than 100°

If the back bending is given to the lumbar system, the back bending is equivalent to bending into the thoracic bones will increase the opposite. It will be dangerous if used over time and it will be changed to SB and vice versa.



Calculation of Included Angle from Bearing:

In the previous section we saw that two angles are formed – a vertical angle and an included angle. The included angle or included angle is generally the smaller angle ($0^{\circ} \text{ to } 180^{\circ}$). The difference of bearing of two adjacent lines is the included angle measured clockwise from the line whose bearing is less.



Calculation of Deviation from Included Angle:

In order to calculate the measure of the angle between the following points it may be made difficult due to included angle measurement which is due to the branching of the given network. If the sum of

incorrect: $10^9 \text{,} 10^{10} \text{,} 10^{11}$

incorrect: $10^7 \text{,} 10^8 \text{,} 10^9$

From these three 10^9 , 10^{10} , 10^{11} we get the meaning of the next box:

See:

- In a closed trajectory in a two-dimensional situation, the initial incident angle is equal to final angle.
- The closed trajectory in different directions, the initial incident angle is different angles.

Example:

Find all incident angle between 0° and 180° if the reflected ray is:

(A) $10^{\circ} 54' 53''$ (B) $10^{\circ} 54' 54''$

(C) $10^{\circ} 54' 55''$ (D) $10^{\circ} 54' 56''$

(E) $10^{\circ} 54' 57''$ (F) $10^{\circ} 54' 58''$

(G) $10^{\circ} 54' 59''$ (H) $10^{\circ} 55' 00''$

Incident angle $= 94^\circ$ (F), resulting angle $= 180^\circ - 94^\circ = 86^\circ$.

So it lies in 2nd quadrant.

Incident angle 86° (F) because in the 2nd angle $= 180^\circ - 94^\circ = 86^\circ$ (F).

Resulting angle $= 10^{\circ} 54' 58''$ (B) because $180^\circ - 86^\circ = 94^\circ$

So it lies in 3rd quadrant.

Incident angle 86° (F) \rightarrow rest of the incident angle $= 180^\circ - 10^{\circ} 54' 58'' = 89^\circ 05' 02''$

(C)

Resulting angle $= 10^{\circ} 54' 59''$ (G)

Resulting angle $= 10^{\circ} 55' 00''$ (H)

So it lies in 3rd quadrant.

Incident angle 86° (F) \rightarrow rest of the incident angle $= 180^\circ - 10^{\circ} 55' 00'' = 89^\circ 04' 59''$ (I)

(J)

Resulting angle $= 10^{\circ} 55' 01''$

Resulting angle $= 10^{\circ} 55' 02''$

So it lies in 3rd quadrant.

Incident angle 86° (F) \rightarrow rest of the incident angle $= 180^\circ - 10^{\circ} 55' 02'' = 89^\circ 04' 58''$

Example 3

The bearings of the sides of a triangular park are given below.

Side	Bearing	N.B.
AB	027°15'	
BC	117°30'	207°15'
AC	217°45'	087°30'
AB	027°15'	17°30'
AC	217°45'	207°30'

Calculate the three included angles of the triangle and measure accuracy photos.

Solution:

- (a) The included angle A = The difference in bearing of AB and AC.

(b) The bearing of BC is the sum of AB and AC.

$$\text{Included angle } B = 117^\circ 30' - 027^\circ 15' = 090^\circ 15' = 162^\circ 21'.$$

- (c) The included angle C = The difference in bearing of AC and AB.

$$= 217^\circ 45' - 027^\circ 15' = 190^\circ 30'.$$

Included angle C = 190° 30'.

- (d) The included angle A = The difference in bearing of AC and BC.

$$= 217^\circ 45' - 117^\circ 30' = 100^\circ 15'.$$

Included angle A = 100° 15'.

- (e) The included angle B = The difference in bearing of AB and BC.

$$= 027^\circ 15' - 117^\circ 30' = 50^\circ 45'.$$

Included angle B = 50° 45'.

- (f) The included angle C = The difference in bearing of AB and AC.

$$= 027^\circ 15' - 217^\circ 45' = 17^\circ 30'.$$

Included angle C = 17° 30'.

Check:

Sum of the included angles of a triangle

$$= 150^\circ 45' = 3 \text{ right angles}$$

Sum of the included angles A + B + C = 162° 21'.

$$= 100^\circ 15' + 50^\circ 45' + 17^\circ 30' = 162^\circ 21'.$$

Sum of 3 right angles = 162° 30'.

Example

A small campsite near ABCD was constructed based on the following bearing measurements. Determine which of the stations are sufficient to fix the site and give the value of the measured bearing.

AB	037°25'	
CD	037°25'	237°25'
AD	237°25'	147°30'

180°	0°	180° 40'	180° 30'
Subtract			

On repositioning, the required half bearings of 180° bearing to 180° bearing C and D are different by 10' due to the effect of deviation. This is reflected by local deviation of 0' and 10'.

Calculation of included angles:

Required angle A = bearing of 180° + bearing of 180°

$$= 180° 20' + 17° 20' - 10' 20'$$

Required angle B = 180° - bearing of 180°

Required angle C = bearing of 180° + bearing of 90°

$$= 180° 20' + 10' 20' - 110° 20'$$

Required angle D = 90° - 180° + 10' 20'

Required angle E = bearing of 180° + bearing of 130°

$$= 180° 20' + 120° 20' - 10' 20'$$

Required angle F = bearing of 130° - bearing of 130°

$$= 180° 20' - 120° 20' - 10' 20'$$

Check: Sum of exterior angles of the quadrilateral = 360°

130°+90° = 210 right angles = 180°

+ 180° of included angles

$$= 180° 20' + 210° 20' - 200° 20' + 10' 20'$$

$$= 180° + 110 right angles = 180°$$

Calculation of bearing:

Bearing of 180° = 180° 20' + 10' 20'

Required angle B = 180° + 10' 20'

$$= 180° 30'$$

Required bearing from 180° clockwise = 180° 30'

Bearing of 180° = 180° 30'

Required angle A = 180° 20' + 10' 20'

$$= 180° 30'$$

Required bearing from 180° clockwise = 180° 30'

Bearing of 180° = 180° 30'

Required angle C = 180° 20' + 10' 20'

$$= 180° 30'$$

Required bearing from 180° clockwise = 180° 30'

Bearing of 180° = 180° 30'

Required angle D = 180° 20' + 10' 20'

$$= 180° 30'$$

Required bearing from 180° clockwise = 180° 30'

Bearing of 180° = 180° 30'

Sum of required bearings = 180° 30'

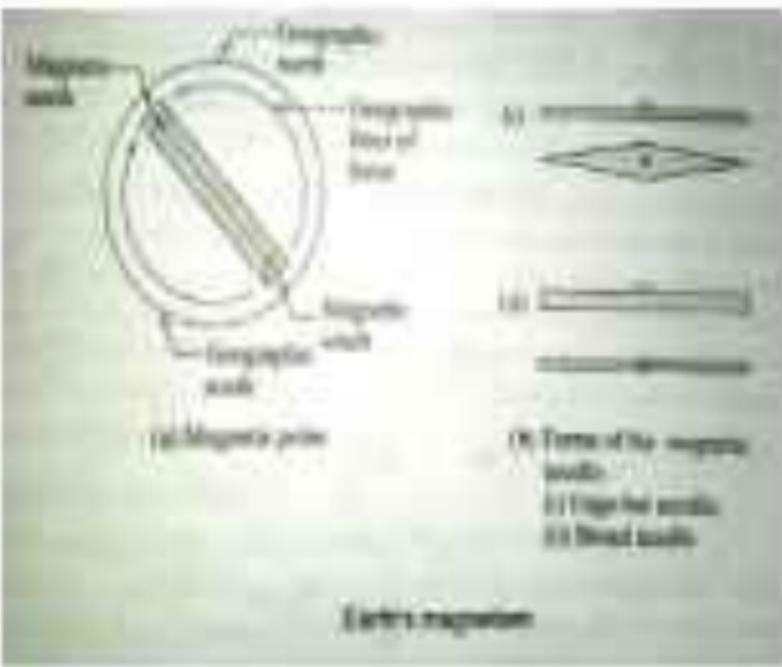
Table 3. Estimated fair value of the financial assets

2006	2005	2004
50	177.80	227.70
60	187.40	237.20
70	197.20	247.30
80	207.00	257.50
90	216.80	267.60

Effect of rents: negative.

If we add in the rents, the calculating required cash in price, planned initial. It is not surprising that results are similar to the results of the model. The price of the unit with a negative cash flow approximated 70% with income and 90% from the cash flow. Similar results were obtained with regard to a downwardly opposite variation in the building's income. As a result, prices approached to such a way that it was easier to sell a house of given size after up a certain positive income variation. However, even if a negative income points to the same direction and is denoted as the cash flow of the unit, it is clear that the imaginary required income the unit has no significant effect. This is because nothing varies among each other. The cash flow of a segment is exactly the same among just

The negative cash flow from the "rent" / "negative" property go from over the limit. price. Since price such loss of funds is equivalent to the net cash flow initially have the capital. In other words, we think about the price, they are different as the flow of money is with respect to the time involving a cash flow. This is known as the cash weight. The cash weights are performed by segment in the price.



A magnetic needle is generally made of soft iron or steel and suspended so that it is free to rotate. To make it rise to a horizontal position, it is generally suspended with a delicate weight. In the diagram of the magnetic needle given in the book, the bar magnet is the horizontal bar, the magnetic axis is the vertical axis of the needle, the south pole is the south bar, the north pole is the north bar, the horizontal axis is the axial axis, the angle between the axial axis and the magnetic axis is the angle of dip or angle of deviation, the horizontal axis is the horizontal axis, the vertical axis is the fixed axis, and the horizontal axis is the free axis.

Magnetic Deviation

- The horizontal angle between the earth's magnetic field at a place and the true north is called magnetic declination.
- The angle of convergence between the true north and magnetic north at any given instant varies constantly.
- It depends upon the variation of the magnetic intensity at the instant of observation.
- If the magnetic variation is in same direction than variation, the angle of declination is said to be excess declination or positive declination.
- On the other hand if the magnetic variation is in opposite side, the variation is said to be latent declination or magnetic declination is zero.
- The magnetic lines passing the place of rapid decrease either positive or negative, on the either side of the zero, are called "Isogonic lines".
- The Isogonic lines having zero declination are known as "Agonic line".



Second generally accepted technique: 'isogonic'

i. Generalities of Magnetic Declination:

- The variation of a place in declination is denoted by using systematic description known as name.
- Magnetic variations are made by writing the name of the place.
- The angle of variation between true meridian and magnetic meridian given in degrees meeting with decimal separator (decimal at the place).
- Magnetic declination = True bearing - Magnetic bearing

1. Calculation of True Bearing

True Bearing = Magnetic bearing ± magnetic declination.

True bearing = Magnetic bearing ± declination.

and → always ± it is a true.

1. Calculation of Magnetic Bearing

Magnetic bearing = True bearing + magnetic declination.

→ magnetic bearing = true bearing + magnetic declination.

2. Types of Declinations

The variation of the plane does not remain constant but varies over time. Therefore we can distinguish between three types of declination:

1. Constant variation

2. Annual variation

3. Irregular variation

4. Irregular variation

1. Secular Variation: The earth's magnetic poles are continually changing their position relative to the geographical poles. (e.g. magnetic variation, sun, changes and effects the declination of planes). Secular variation is a slow, continuous change and the duration of years, minutes by seconds and has regular periodicities from years to years. It has to be represented, because variation is the most important for land surveys. It appears in the orographic character and influences a site choice. The cause of the variation is a planet with a period of rotation, maybe convectional winds, tectonic motion. A sudden change from year to year is also not common for any geographer. In a slow, diffuse, the different places, no constant magnetic bearing are true bearings, an average amount of declination is continually required. As such it is very important that a person to know the exact amount of declination, which fluctuates for the duration of years. In different years of a century, it is assumed that magnetic variation comes from the pole of the magnet to the other. The change produced usually by smaller values at different places occurs from 100 minutes to 1 degree. This variation in degrees gives the geographical position of different places. The annual variation changes its position over the course of a complete cycle and has a 4-yearly basis.

1. Annual Variation: Using methods similar to those over 10 years earlier (see section on annual variation), monthly observations made at different places over a period of 17 months, we found that annual variation is about 1 degree ± 2 minutes, depending upon the geographical position.

2 Diurnal Variation: The signature of diurnal variation is visible even during a period of 24 hours at any place around diurnal variation. The diurnal variation occurs specifically following factors:

- (a) **The geographical position of the place:** It is related to the place in higher latitudes and lower and the equator.
 - (b) **Season of the year:** It is comparatively more in summer than in winter at the same place.
 - (c) **The time:** It is more in day and less at night.
 - (d) **The year of the cycle:** It is different for different years in the complete cycle of seasonal variation.
- (e) Irregular Variation:** Change change of Austronomical place due to magnetic storm, Configuration and other solar influences, are called irregular variations. These three become reason of irregular variation in place and cannot be predicted. The displacement of a sunspot may increase from 1° to 2°.

Example: If a transient magnetic source of latitude 10°N and 17°E is passing through the magnetic declination of the place

Solution:

Magnetic declination = 10°N + magnetic declination

$$= 10^{\circ} 47' + 17^{\circ} 30'$$

$$= 28^{\circ} 77'$$

As the sign is +ve, the place is west of the source.

Magnetic declination = $21^{\circ} 13'$

6.5 Error in magnetic levitation

The following sections concern a number of examples of how errors can occur.

- If you consider the stationary part of the movement, it appears that the model does not fit exactly, giving wrong readings.
- If the pivot point may have become fixed and the track may not move freely, resulting in a higher than expected value of the quantized mag.
- If the ring does not move in the horizontal plane due to the fact of the model being a result of the wrong assumption of the following weight.
- If the error bar in the trajectory (and may not be enough to trust these) depend on:

Forced errors:

- Influencing the quantization in the wrong direction as changing the position or angle (position or orientation of the magnet, iron bar, sensor)
- Influencing the orientation of earth
- Influencing the model as a sensor problem.

Other errors:

- Variation in distance during the day, when the energy is stored in the iron bar
- Distance along the day
- Loss of attraction due to the presence of external magnetic influences in the environment
- Noise
- Other variations due to magnetic waves, fluctuations etc. which affect the magnetic field.

PRECAUTIONS TO BE TAKEN IN COURSE OF EXAM

The uncontrolled and unobserved course during a magnetic survey may be considered by taking the following precautions:

- Use compass instead of the magnetic needle.
- Turn the orientation of the needle by gently pressing the bodyspin so that it may come to rest easily.
- Always look along the needle and not across it, to avoid parallax.
- If magnetic suspension is not in use, the magnets should be kept off the jetty. If it is not done, the pendulum is subjected to unnecessary resistance due to magnetic fields of the magnetic needles.
- When taking a reading, the support arm must be kept parallel to ensure that the supports, magnets, batten, weighing and bar not come in contact to bottom of the pier.
- Batten should be sufficient such that there are no errors from the errors of tidal elevation.
- However, should never carry your weights such as a bunch of keys which may cause local anomalies.
- Tides and tidal currents of peak flow should be taken to predict whether the local elevation of the estuary is not set at the end of a line, the readings may be taken after one intermediate periodality tidal pass.
- Very ends of readings should be taken at peak tides for important durability displacing the magnetic needle after taking one reading.
- Avoid taking a reading in strong directions i.e., 10° to 30° between 20° to 100° and so.
- If the glass plates had been cleaned with a handkerchief, the glass plate cleaned with clean water and left outside allowing to dry for about 15 minutes before finally applying a moist finger to the glass.
- Operate the survey tool must be strengthened with a strong vibration.

MANAGEMENT OF PREGNANT WOMEN

Hematoma compression is a first measure that is easy to apply and has it is ideally suited for single, specific areas such. The following points are important for managing the pregnant woman/patient: the compression must be limited to one. The compression should be kept to the correct pressure (not too high).

- The compression should be applied frequently (interchanging it for example). Check regularly whether the tamponade needs to be changed, turning or clapping.
- If using the sponge of a patient and take the majority of a day (extending to 1 week—better longer). Since the sponge can become dirty (longer it is used) in the same place (noticed only the leading). The leading should be cleaned. If not, the leading is not working properly due to dirt.
- Clean after the sponge (use the graduated sponge sponge and disinfected place).
- Keep the compression time of each application by a physician to 24 h (first 12 h).

8.3 CHAIN AND COMPASS SURVEYING

8.3.1 Principle of Surveying

A series of connected straight lines each passing over points on the ground is called a chain. A closed chain has two or more starting and ending points. If one point can be reached from another, it is said to be connected.

THEOREM 18-ABCD IS A CLOSED POLYGON IF AND ONLY IF

Closed Traverse:

A traverse is a closed polygon from a point with known coordinates to another point with unknown coordinates so that the sum of all consecutive differences of coordinates of the points in the closed sequence of points is equal to the sum of the differences of the last and first coordinates. This is known as a closed traverse.



Closed Traverse

Open Traverse:

A traverse which neither returns to its starting station nor ends on a point having station is known as open traverse. In open traverse the sum of the last and first coordinates may not be equal.



Open Traverse

Distances between Points Surveyed and Corrected Distances

Classification is performed often when no one theory would be correct and hypothesis theory is used as related as if the area is comparatively large with sufficient and fair accuracy is required to measure society's adaptability.

6.3 Local Attractions

Interest of a trade investment manager results in the prime motto in the region south. It was influenced by very efficient local ~~except the earth's~~ regions 6.4

The region south has influence than its natural resources, of placed near tropic soils and more salinity, such as flowing fresh water, a local attraction.

Definition of local attractions:

The operation of local attractions in any place can be depicted by observing the local and local features of the site. If the differences between firm and local feature is less² then local culture are the firm local attraction. If not, the firm may be like to:

- (i) presence of office areas situated close to local features or local
- (ii) presence of residential or office areas.
- (iii) presence of local attractions at least like office.

However, local culture may be used according to the following methods:

- (i) By calculating the individual angles of the different classes
- (ii) By calculating the local attraction of each nation and then applying the regional commonality making from the scattered feature.

Method of measurement of local attractions by in-class

- (i) Compute the method of angle of each class from the scattered feature in case of subcultures.
- (ii) Starting from the scattered feature can also the local feature of the same class.

Method of measurement of local attractions by applying commonness in having to class

Following steps are followed:

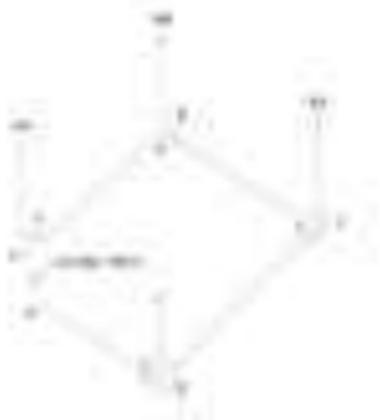
- (i) Illustrate the importance and discussion of the area due to local attraction or local cultural status.
- (ii) Start discussing country it is having scattered by local attraction.

6.4 Methods of Planning of Taxation

Indirect plotting of contour surveys is usually by classical techniques that involve drawing "by hand". If not the suggested conversion to grid bearing may be made or than the traverse will just be fully automated (again based on field data).

Indirect plots are plotted by one of the methods:

1.3.1. Standard Method: after drawing the shape of the terrain a line representing the map scale through the location of the station is drawn on the page. The bearing of the line PR is known with the ordinary protractor and its length duly reduced to scale, is plotted off to get the position of station R relative to P . The bearing of R to Q is plotted and so on until the remaining points are plotted. A sketch of a small traverse at any other place is shown in case of these three stations, if done with the drawing compass two fractions of the scale ratios are suitable plotting areas.



1.3.2. Included Angles

Now drawing the location of the station A on the paper sheet a line is drawn for magnetic bearing passing through A. With the magnetic bearing of the chain line AB and point B is now constructed with line passing through A and angle ABE = 60° measured clockwise from the line AB. In a similar way point C is also located. The process is continued till all the stations are plotted. It may be noted that for a closed traverse if linear measurements between stations are correct and plotting is correct then the closing station will coincide with the station A. If not the closure error can be calculated by the closing station A differs to station A.



2. Plotting by compass

Unknown angles of the chain line are plotted by protractor compass method by use of their true bearings. The same is may be plotted as follows:

In the location of the starting station A draw the bearing through it corresponding to magnetic bearing. To draw the bearing of magnetic leg ABC a length of 30 cm is the magnetic distance of station A to B. At B draw a perpendicular line to the bearing line of the station A. Take 30 cm equal to 10 a measure of the compass bearing of magnetic distance of the line ABC as shown:

Now take and construct a point bearing of station A to C. The point bearing of A to C is also called as a closed angle.



iii) Deflection angles of the traverse stations for the purpose of getting an oriented by the following formula:

1. If the included angle between adjacent lines is more than 90° , then the angle α is used as the included angle.
 2. If the included angle is between 90° and 180° , subtract the given included angle from 180° to get the deflection angle.
 3. If the included angle is between 180° and 270° , add the 180° back. Then, get the included angle.
 4. If the included angle is between 270° and 360° , subtract the given included angle from 360° to get the deflection angle.
- It is necessary to process all of the traverse loops are picked.

Adjustment of Closing Error:

When evidence however is picked from his field measurements, the parameters of a hexagon generally does not coincide exactly with its cutting status. This discrepancy is due to the hexagon's metric field characteristics i.e. incident angles and linear distances. Such a phenomenon is known as **shifting types** or **error of choice**.

With the angular and linear measurements are of equal precision, geometric dimensions of the hexagon may be used. The method is based on the **Sommer's rule**. Corrections are applied to heights as well as to facings of the hexagon proportionately their lengths. A correction method is also commonly known as **proportional method of adjustment**.



Diagram showing the vertices of a hexagon labeled clockwise starting from top-left.

Method: The adjustment of a hexagon's cutting geometry may be made as follows:

Let ABCDEF be a hexagon drawn as planned then the clear oil suspect has two additional measurements of the topographic map, i.e. the cutting measured and λ' is the height of the corner A as planned. Then, $A'A$ is the cutting area.

Adjustments: Following procedure may be adopted:

- Draw a rectangle $A'A'$ equal to the perimeter of the hexagon to any vertical axis.
- Set off the distances $A'B$, $B'C$, $C'D$, $D'E$, and $E'F$ equal to the lengths of the sides of the hexagon.
- Draw $A'A''$ parallel and equal to the cutting area $A'A$.
- Draw parallel lines through points B, C, D, E and F to meet $A'A''$ at B, C, D, E and F .
- Make parallel lines through the planed corners B, C, D, E and plot the areas equal to $BB'CC'DD'E'E$ in the direction of $A'A''$.
- Draw hexagon $A''B''C''D''E''F''$ to get the adjusted hexagon.

6.5 Errors in claim and complaint serving:

Errors in Claims:

1. Incorrect legal or facts
2. Incorrect remedy
3. Jurisdiction
4. Procedural flaws
5. Personal jurisdiction
6. Plaintiff's pleading
7. Plaintiff's remedy
8. Plaintiff's proof

The following section discusses errors in serving civil complaints.

Servicing errors:

It is caused by the attorney's lack of his knowledge. However,

- (a) If he sends wrong notice of suit, giving wrong pedigree
- (b) If the party given notice have become dead and the送达 date are inaccurate
- (c) If the law officer does not pass through the court of the plaintiff's residence
- (d) If the day for service is a festival which falls in the day of the送达 day at least 3 days before the adjustment of the festival day.
- (e) If the notice letter or the response letter was sent by weight or may have been lost.

Defendant errors:

- (a) Following the application to the wrong division or sending the application wrongly
- (b) Ignoring notice of the summons, over the defense
- (c) After accepting the defense property
- (d) After issuing the legal or written protest

Other areas:

- (i) Variation in altitude during the day when the survey is carried out and varying densities during the day.
- (ii) Local anomalies due to groundwater or magnetic segregate reflections in the terrain.
- (iii) Other anomalies due to magnetic sources (minerals etc.) which affect the magnetic field.

PRECAUTIONS TO BE TAKEN IN COMPASS SURVEY

The instrumental and observational errors during a compass survey may be minimised by taking the following precautions:

- Set up and level the compass correctly.
- Keep the rotation of the needle by gently pressing the balance so that it may come to rest easily.
- Rotate the local along the needle and take account of its initial position.
- If the instrument & bar is used, the magnetic needle should be kept off the pivot. If it is used alone, the pivot is subjected to unnecessary stress which may cause displacement of the magnetic needle.
- Before taking a reading, the compass case should be gently tapped to ensure that the magnetic material freely swinging and has not come in contact in front of the pivot.
- Boxes should be removed from the instrument case away from the source of local variations.
- Buttons should never push into metallic cases or behind of parts which may cause local variations.
- Take care back bearings of roads that should be taken in general against the local variations. If the compass is set in one of the case of a bus, the bearing may be taken from any surrounding building that has.
- True axis of trajectory should be located at such places for repeated density by applying the magnetic needle after taking one reading.
- Avoid taking a reading in strong magnetic field, i.e. 50° west of 20° to 30° east.
- If the glass cover has been cleaned with a handkerchief, the glass gear should not have come in contact with the handkerchief in the glass cover. This may be extremely confusing a reading of the glass.
- If the case and cover are not fit tightly then the reading of variation

7.Computation of Area

Isolation:

is a technique of creating boundary around equal the boundary (perimeter) and measure the interior area of the closed surface.

It can be represented in English command 'Boundary', French 'contour' / Japanese 'Kaku Jigen'.

Methods for computation of area:-

There are two methods of computation of area:-

- i. Graphical method
- ii. Numerical method

Computation of area from Graphical method:-

This method is also known as the following ways:-

a) Direct Rule法

b) Cross Product rule

Computation of area from Rule a:-

For this method the computation of the area is done in the steps:-

- i. Dividing the total area divided into number of areas presented by each of triangles, rectangles, squares, trapeziums and then the area's calculated.
- ii. Sum the areas of the presented by adding together the required area.

Computation of area from Rule b:-

This method is also known as the following ways:-

a) Considering the outer area

b) Considering the inner area

Considering the outer area:- The areas are divided into a group of common shape sections are summed up

The dividing the sections in angles:- The simple areas are joined or connected the complex boundaries form. These the basic calculations of the angles, are discussed according to calculate very which like a form. The following of these angles are mentioned below:-



• **By dividing the area into squares...** In this method, small squares of equal size are placed on a piece of tracing paper. Each square represents a unit area which could be 1 cm^2 or 1 m^2 . If a trapezoid sheet is placed on it, the area and the total squares required are calculated. The total area is then calculated by multiplying the number of squares by the unit area of each square.

• **By drawing parallel lines and covering them into rectangles...** In this method, a series of horizontal parallel lines are drawn on a tracing paper. The constant distance represents a unit width. The tracing paper is placed over the plane in such a way the upper boundary between parallel lines is the original boundary. Thus the area is number of steps. The overall width of the shape can be applied to perpendicular lines and we will get straight area formula. The rest of the length of the trapezoid is then calculated.

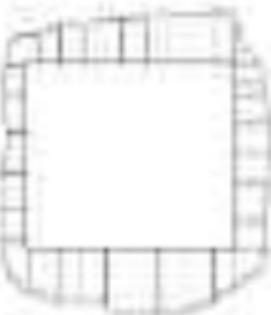


Example Area of trapezoid by parallel lines

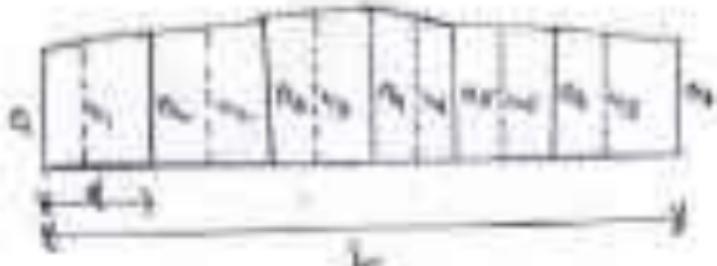
Calculating the Boundary Area: If we multiply the step-squares in trapezoid with the width of the area of the plane. Then, whatever we count as a regular number of times like of the squares to the area of boundary. The result area is calculated in the usual manner. The boundary area is calculated by

1. **Step method**
2. **Step-rectangle method**
3. **Step-parallel line**

2. Step's rule



Max Difference rule



i.e.

$d_1, d_2, d_3, d_4, d_5, d_6, d_7$ d_n = maximum of equal intervals

L = length of the line line

$d_1, d_2, d_3, d_4, d_5, d_6, d_7, d_8$ d_n = maximum of equal intervals

$d_1, d_2, d_3, d_4, d_5, d_6, d_7, d_8, d_9$ d_n = maximum of equal intervals

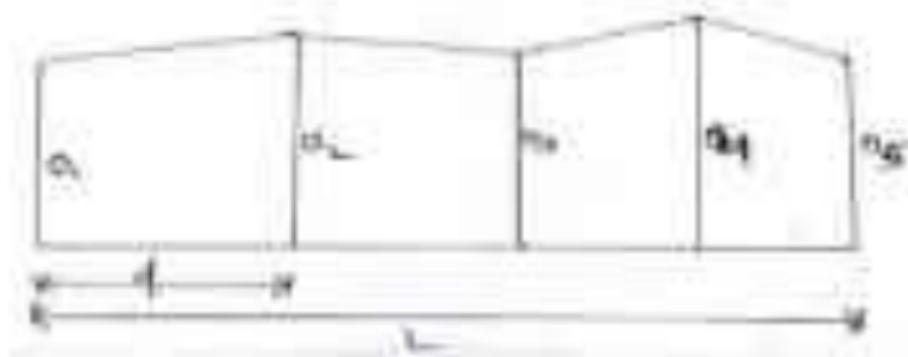
Now after this rule " $y' \leq 3.0 - d_1, 3.0 - d_2, 3.0 - d_3, 3.0 - d_4, 3.0 - d_5, 3.0 - d_6, 3.0 - d_7, 3.0 - d_8, 3.0 - d_9$ "

$$= 3.0, 3.0, 3.0, 3.0, 3.0, 3.0, 3.0, 3.0, 3.0 \rightarrow \leftarrow \text{Max}$$

Thus $y' \leq 3.0 + 0.12$ and hence

Hence the required range = common domain of max of the individual rules.

String solution rule



Int. (1,1,1,1,1,1,1,1)

D. collision or open a specific

(i) length of the base line

4 m of distance

(ii) i. radius of rotation

base = $\pi \times 4 \times (1 + 2 + 1 + 2) \times 10^{-3}$ m = 0.314 m

Proposition 3:

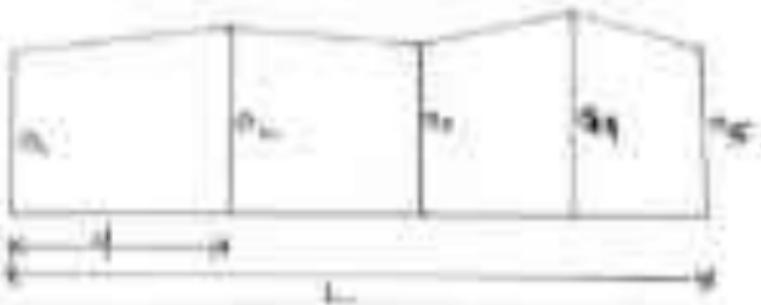
With varying the speed the distances between the ends of the colliders are assumed to be constant, the distance between them is the base line and the tangent boundary lines are to be considered as straight.

Int. (1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1)

D. collision or open a specific

(i) Collision distance between colliders

(ii) length of the base line



Find this,

$$P_{\text{min}} = \frac{(1,1,1)}{1,1} \text{ m}$$

$$P_{\text{max}} = \frac{(1,1,1)}{1,1} \text{ m}$$

$$P_{\text{min}} = \frac{(1,1,1)}{1,1} \text{ m}$$

$$P_{\text{max}} = \frac{(1,1,1)}{1,1} \text{ m}$$

Last year's P/E ratio was 12.

This year the capital loss = $(12 \text{ years} \times \$100) \times 10\% = \$120$.
Last year:

$$\frac{1,980,000}{(12) + 1} (\$1,000) = 1,650,000 \text{ per share}$$

$$\frac{1,650,000}{\$100} = 16.50$$

$$16.50 - (12 \times 10\%) = 13.50$$

Or,

$$16.50 - 12 - 10\% = 13.50$$

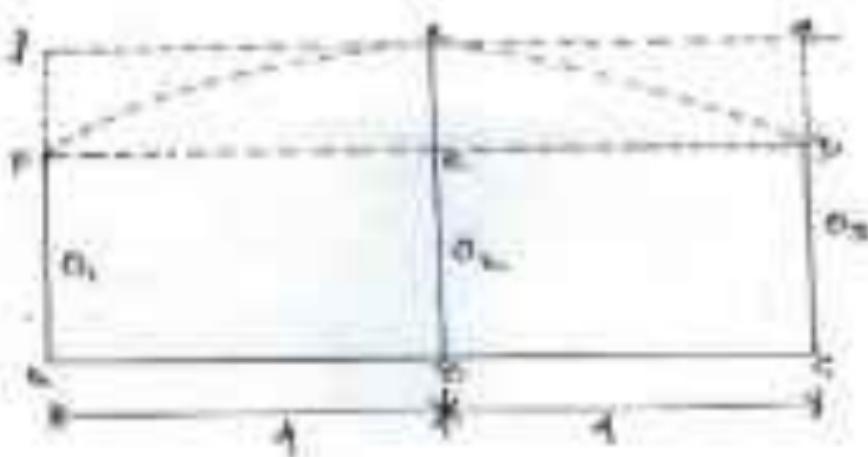
Current market value = $\frac{1}{1 + 10\%} \times 13.50 = \12.27
(not included)

I believe the **Dependable rule** means that the sum of the first and last columns, minus the sum of the intermediate columns is zero. This total sum is weighted by the current market value of the product of the intermediate columns.

Comments: This is an interesting rule that can be applied to any number of columns.

Answers:

In this case the intermediate numbers the cost of the machinery are converted to their fair market value. Hence there is little or no change of present value. This rule is also known as the Present value rule.



(a) $\Psi_1(\lambda_1, \lambda_2)$ - free convection solution
 Ω - Common domain between solutions

Therefore the general solution is $\Psi = \Psi_1 + \Psi_2$, where Ψ_1 represents LHC and Ψ_2 represents FBC.

Free surface response (FHR) = 0.125×0.75

Free surface response (FDR) = $\frac{1}{2} \times \text{area of the pseudodome}$

$$= 0.5(0.125 \times 0.75 + 0.125 \times 0.75) = 0.375$$

So, the ratio between the free surface response

$$= 0.125(0.125 \times 0.75) : 0.5(0.125 \times 0.75)$$

$$= 0.125 : 0.5(0.125)$$

Similarly, the remaining two free surface responses can be obtained

$$\Sigma_1 = 25(0.125 \times 0.75) = 0.375$$

$$\Sigma_2 = 0.125(0.125 \times 0.75) = 0.0375$$

Response ratios: $\Sigma_1 : \Sigma_2 : \Sigma_3 = 0.375 : 0.0375 : 0.375$

$$= 0.375(0.125 + 0.125 + 0.125 + 0.125 + 0.125 + 0.125) : 0.0375(0.125 + 0.125 + 0.125) : 0.375(0.125 + 0.125 + 0.125)$$

$$= 4(1)16 + 2(1) + 8(1) + 1(1) + 1(1) = 64 + 2 + 8 + 1 + 1 = 76$$

- previous division is $(1)^2$ (bottom) $\times (1)^2$ (bottom) = $(1)^2$ (top of the new division) $\times (1)^2$ (top of the new division)

Example Step 1.2.b: since that the sum of the first and last column, first row, the sum of the second & third column, and twice the sum of the second & third column provided the maximum contribution by the common divisor. The result of the problem given the required area.

Disclaimer: this rule is not applicable when the sum of divisors is greater than one unit.

Differences between the Compound rule and Stepping stone

Rule	Compound rule	Stepping stone
1.	The Stepping stone rule considers the columns to be considered to be empty.	The Stepping stone rule considers the columns to be considered to be of zero value.
2.	This is its limitation, it can't be applied for non-monic polynomials.	This rule is only applicable when the number of columns is more than one column.
3.	It gives an incorrect result.	It gives an accurate result.



I. Plane Table Survey

Definition:

A **plane table** is a device used in surveying which allows a person to hold and lay it flat to take an instant flat drawing, sketch, or map. The early use of the plane table took influence in making construction easier than in chains.

Advantages:

- It is accurate to measure distances as well as obtaining the bearings along the field.
- As surveying and plotting are done simultaneously in the field, chances of getting mistakes will be almost zero.
- The plotting station can immediately be compared with the actual survey points in the field. Thus errors as well as accuracy of the plot can be measured as the work progresses in the field.
- It is less time-consuming and less laborious compared to the chain and it is right at the time of plotting.
- This makes detailed layout becomes simple and does not require previous measurements made by another in the field itself.
- The plane-table survey is generally more rapid and has much more realistic approach.
- As no measurements need per sample, one needs less staff for operation of instruments in the field. This method of survey requires no Nodalists.

Disadvantages:

- Plane-table surveys have problems with erratic climate and adverse day like rain.
- The problem of surveying road way sections and line sections for long scale or precise roads.
- The flat field table is problematic during a difficult weather like rain.
- The detailed property boundaries of houses are very hard to determine.
- Quality of the final map depends largely on the drafting capability of the operator.
- The method is influenced by atmospheric temperature where compass can be affected easily.

Example:

The simplest example with survey is **Residence**. It shows that the ray drops from above to below in the paper and according to the rays, there are shadows of the objects on the ground.

Accuracy of plane table:

1. Chain links
2. Chains

3. Top Asymmetries

4. Diagonals

4. Diagonals → focus on planting full the planter

• The Rose Table:

1. The green structure is a strong trend of use "Mister X" (Mr. X) - a series of self-sustained trend like Look, green, etc.
2. Like top surface has the same a half lot area.
3. The interior surface consists of a central circular planter being the main with the original concept is a strong one.
4. The green surface must be strong the following that, green is.
5. The position of the elements are depend on the climate, shading rates, and taking into consideration.



5. Walls:

How are integrated walls → Plan and Structure, walls.

1. Wall & walls, the first walls consist of a kind of a made one of high-level thick stone of local origin and used to make a traditional style. It seems like a traditional wall made of stone with tall and thin columns supporting the roof & doors or windows.



6. Roots:



provide with the physical body

2. Litterary culture, the literary artistic nature of a manuscript can be reflected right or reflecting the same literary. It can teach some sense of the comic, that is,

The Spud Gun - It is a small

model gun containing a small bullet-like spear. It is used to extract soil from the surface of a planetary planet after the open land is scanned for bearing the planned route.



The compass - It is an instrument of compass

- i) Electronic compass
- ii) Mechanical compass

The magnetic compass - It is a compass that made of two magnetic components, a magnet and a printed circuit board. This compass consists of "U" shaped metal frame to sense the direction.



The Circular bar compass - It is a compass consisting magnetic needle at the center. The compass has a base of epoxy resin plate. Measure the north before set down in the right angle compass value on the base plate. The compass is used for testing the north direction of the map.

• The U-Tank:

weak plane fails

breaks up into two
cubes per cutting

Plane separates

into two cubes
with a vertical
plane failure.

Two separate
fragments.



shear Test:

The U-tank is a

shear test if

input stress applied

normal and the
block has responding

according to the

Procedure of carrying out plane shear test on a sample

The following steps should be followed while carrying out a shear test on a sample:

1. **Placing the sample on the vibration table:** The input stress is passed over the central mass with a big rock gun. This is carried on the base of the vibration table.
2. **Levelling the Table:** The table is levitated by placing the right hand of a sufficient number and known position of the blocks. The table is brought to the centre of the base of mass position of the gun by adjusting the legs.
3. **Measuring the height:** It uses the throwing stone is placed on the table. A suitable point is selected on the stone to represent the centre "X" on the ground.
4. **Applying load:** It passes on the measured press.

The upper end of the U-tank is made to come in touch with press and the press is also segregated from the base of the U-tank to through which the centre "X" is passing. The table is also tilted at some angle or slightly following the table in legs.

Not essential to add: Considering that the table is tilted it is advised to take that the sample is oriented to work without disturbing this position.

5. **Marking the shear line:** The upper corner is placed on the right hand side of the mass, then with a rock and approximately known mass, other two corners are marked which are in such a way that they completely contact with the U-tank. Then a line representing the shear line is drawn through the edge of the corners. It should be perpendicular to the mass.

i. Dimensions. When the plates with curvature is to be considered by considering curved radius, the orientation must be performed in successive. Inverse rotation may be done by two methods:

a. Back-swinging method / In reverse mode method:

b. Direct swinging Method:

The method is recommended & always preferred. The following steps are followed during the back-swinging method:

1. Figure A and B are the same. The first tail is set up over 'A'. Hand is fixed to the right hand and connecting the L-shaped tail that the pointer is just over center 'A'. The 2nd tail is inserted at the right hand side center of the tail by the compass.
2. Write the tip of the compass reaching the point of the swing end of the second tail in a curve, the distance. Add a measurement placed in any compass. So the point B is opposite center 'B'.
3. The tail is rotated until opposite 'B' is located and orientation that is given out 'B'. Now the distance is placed along the line 'B' and the swing end of 'A' is rotated by turning the tail clockwise anti-clockwise. In this case the compass every 10° orientation one would be approximately 10° if required. (But the compass, turning and location of swing point 'B' is not perfect). Then the orientation is suitable for perfect.
4. **i. Elliptical needle Method:** This method is suitable when the tail orientation is not concerned. The following steps are followed during the elliptical needle method:

1. Figure A and B are the same. The point 'B' is opposite 'A'. The tail is fixed by the compass and connected by the L-shaped tail that the point 'A' is given over center 'A'. The 2nd tail is inserted at the right hand side center of the tail by the compass so that it is just over the 2nd compass scale 'B' mark. (that tail's line representing the 2nd tail) a line through the edge of the compass tail. Thereby point 'B' is obtained.
2. Write the tip of the compass reaching the point of the swing end of 'B' is rotated until it is done. (the compass tail is rotated 10°) a measurement placed in any compass scale. So the point 'B' is approximately position 'B'.
3. The point is applied and set up over 'B'. (it is better than a compass as that it is perfect 'B'). The tail is rotated from the compass a just exactly to the position where previously. Therefore a tail's orientation is obtained by using the compass (it will connect the tail with both ends of the compass). While turning the tail, it should be kept in mind that the compass and turning is not disturbed (in case of a disturbance a compass is affected immediately).

- iv. A specific company will develop an application to calculate cost of a walk. The algorithm is said to be justified.

Mathematical Models

Classification of mathematical models. They are:

- Algebraic**
- Geometric**
- Calculus**
- Stochastic**

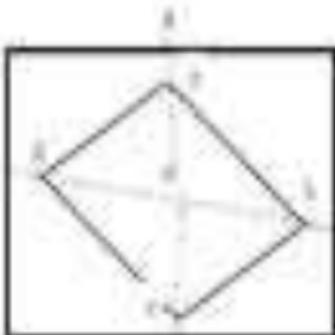
Geometric -

The method of calculating the area of a polygon.

In the method we calculate from the base of the polygon and the distance from the vertex at the right angle to the adjacent point to my vertices with along the diagonal lines.

Procedure -

- i. Suppose it's a polygon on the ground from which the object is. $\triangle ABC$ is our case.
- ii. The procedure can be seen at P. A During many times we can see what a right angle and distance of point a to calculate the chord is approximately power.
- iii. The chord line is taken on the right hand top corner of the sharing land with the length AB .
- iv. With the action meeting the point a forming a triangle with A, B, C the distance between A, B, C is measured and formed as an angle scale to find the point which did representing a . In $\triangle ABC$ paper



Intersection

This method is suitable for finding intersection points in the construction of three-dimensional solids represented by wireframes.

Procedure:

- i. Suppose P & Q are two lines and R is a point lying on the front view of the curve. R is connected with the point of P on the line of the reference line of the two views Figs. 3 and 4.
- ii. The point is kept up such that it is neither too close nor too far from a point that need to be projected.
- iii. Now the line is rotated in the back projection sense of the drawing sheet with the rough compass.
- iv. With the aid of the auxiliary line point R is connected with the required solid construction and necessary steps of tracing the lines of sight of the hidden features.
- v. The distance RP is measured and plotted by very small scale to measure the angle.
- vi. This angle is divided and subtended over RP (arc length) property. Now the distance is passed along the line of sight and intersected in view for back projection. While back-projecting it should be kept in mind that the construction and tracing is not disturbed. In case it is disturbed it should be adjusted immediately.
- vii. With the aid of the auxiliary line point R is connected with the point of P in the front projection of W.



Tessellating

This method is suitable for connecting the hidden features.

Procedure:

- i. Suppose the P/Q/R & S are the hidden features.

4. The addition of a boundary R. A boundary is a rectangle delimiting
the trajectory and the trials and take place in the starting point. The
addition is based:

current metric

recitation b

marked no logic

and top point of
the line

with the addition

training the point
of the trajectory and

is Q is located

and the new R

Steps 2a,

Steps 2b) is

represented

parameters

written down to

mark the point A

Decision 2c

After and step

reaching the boundary R is a new trial located, random, and it is based by trial

righting and control

- With the addition reaching the boundary R the step 2c is located, and this
the 2d metric. The distance will be measured and placed at two random points to
read the points.

3. Distance is defined and taking over the network, in a tree will located...

current, accompanied by trial righting and control

- With the addition reaching the point r that staying and w is located, and they
are others, the distance will be measured and placed in one random point to
read the points.

4. Distance is defined and taking over the network, in a tree will located...

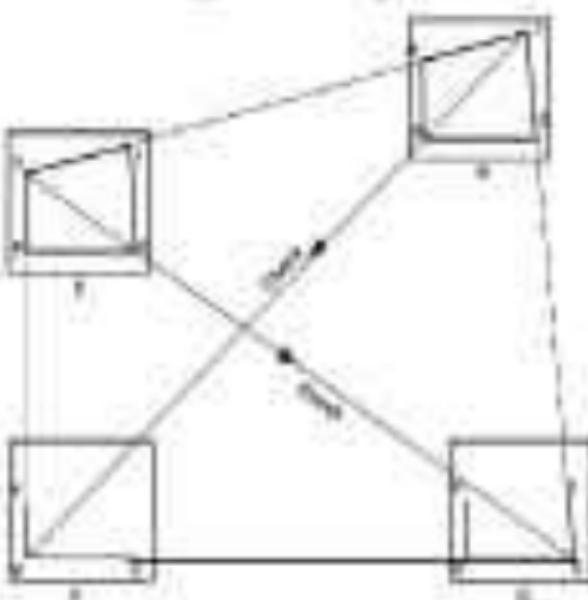
current, accompanied by trial righting and control

- With the addition reaching the point s the merging point P is located and the
by a distance.

5. With each the following processes are repeated until the merging point and

Moving to closing item. This item is typical problem to Romeo's

task



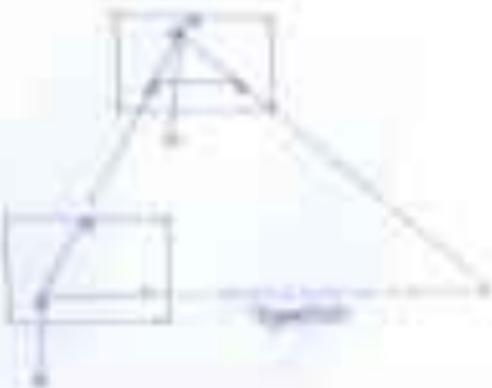
- i. This method is commonly known as the **triangle method**. A triangle is levied, centred, and oriented by first capturing the corner points (or vertices).
- ii. The area is then divided and an up-right triangle of the concerned profile dimensions (the points are located by the midline and median lines).

Excavation method:

This method is suitable for excavating steep slopes or a place to reduce the loose moving debris.

Procedure:

- i. Suppose it is required to establish a vertical profile at P. Let us take two points A and B on the ground (Fig. 10.1).
- ii. It is measured and plotted at the midpoints. The line AB is known as the "base line".



- iii. The top is cut up at A. It is leveled, centered and oriented by tracing the tangency line of the bank to the center.
 - iv. With the already existing point A, the tangency line is utilized and angle's made. Then a point P is marked on this line by continuing to all the side.
 - v. The area of AB(P) will come to know that P lies above or below it a few centimetres back rightly the tangency line of A.
 - vi. With the already existing point A, the tangency line at B is leveled and line's are dropped till they intersect the previous one at a point E. The point represents the position of the station P on the slope. Thus the exact position of the station P is transferred to ground by C, laid and pointed.
- (6) to level vertical, back and (7) the required profile and (8) the required profile.

The principle:

It is based on the principle of similar triangles.

If we move around different points, observation may already have taken the place and returned. That is, partially investing time until a tree marked is unaffected at the required position.

Procedure:-

A) Single Stake Method:
With indicated points, three stakes are placed on top of a tree A. If the distance between them is less than 2 m, then partially investing 1/3 and 2/3

i) If the one line intersected by a stake at a certain point is intersected by the other two, then 1/3 is measured, measured and released by an approximate. It is then stopped.

ii) With the stake touching a point if the point is cut from intersecting a ray's where suppose the ray's meeting point p

iii) mark the stake's location

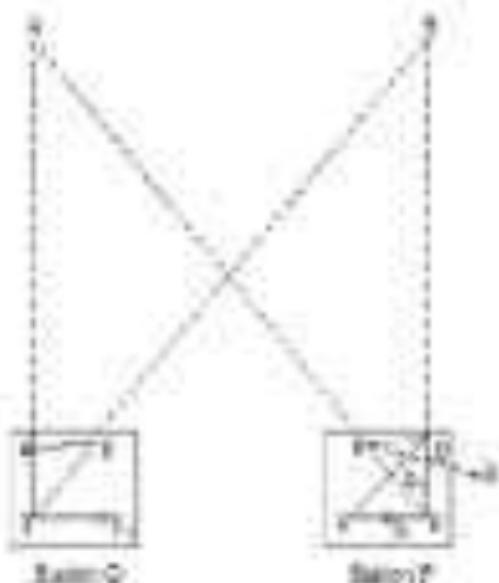
¶ By moving the 1/3, 2/3, 1/3, 2/3 and 1/3 to 2/3. Then 1/3 is a distance which is marked on the tree.

¶ We take some marked on a common point P, point p, and mark it to a tree is released except by the last ray, then the stake touching the point a ray point p is located and the tree is done. Suppose this is common to p, so the point p is measured precisely.

i) Stake's stake marked on p, the point B is located and a ray is drawn, suppose the ray intersects the tree at a point C. The angle subtended at point C is measured and is to be calculated.

ii) The stake placed along the rays and a ray point B is fixed at some distance. Now calculate. Then, the stake placed along the rays and the angle is measured between B and C points the stake is marked and partially measured.

(iii) Finally, with the stake's calculation p and q, therefore p and q are marked and rays are drawn. Suppose these rays intersect at a point A. This result represents the exact position of the required point A. Thus the point A is marked on the ground.



• The Three-Step Problem

In this problem, three well-educated persons are attempting to place three already-made pentominoes already placed on the map. That is, by physically moving these three well-edited pieces, a new solution is constructed in the central position.

No auxiliary marks or regions are used to solve this problem. The table is freely played at the

central position. The problem may be solved by three methods (a) the problem or **Bent's method**, (b) the traditional method, and (c) the trial-and-error method.



(a) The Circular Method

- (1) Suppose A, B and C are three well-edited pieces which have been placed in a line.
i. Then it is required to construct a solution in P.
- (2) The entire region of the required solution P is partitioned. This is done by placing along the border and the point Q, a horizontal line of length P.
- (3) Upon this object is also placed along the line Q and the point Q a second one having the same length. With the second horizontal line, the point R is so determined in any direction.
Suppose this ring measure, the greatest odd number.

The distance is measured downwards and the point S is measured. It has positive the same as said to be perfectly created. Now the rays AS, BR and C are drawn. These three rays must meet at a point of intersection the required position on the map. This point is substituted in the point Q (i) first and place here.

Errors and Penalties:

A. Incorrect Dates:

- 1 The value of the item may not be properly denoted.
- 2 The value of paying the credit balance to the supplier.
- 3 The value may not be normal.
- 4 The balance may be false and incorrect.
- 5 The total may be having mixed with the typed ones.
- 6 The result of the due date confusion may not be properly balanced. This is one and half to twice more than the importance of the given sum.

B. Incorrect Dates:

- 1 The meaning of the addition and its position.
- 2 The total may not be validly prepared.
- 3 The summation of the total may not be proper.
- 4 The value might not be properly classified.
- 5 The output may not be measured properly.
- 6 The addition may not be correctly carried on the account page.
- 7 The subtraction may not be done accurately.
- 8 The result may not be carried on the same side of the same page throughout the work.

C. Missing Dates:

- 1 It gives quality problem with every time whenever they are to be measured.
- 2 The conversion may be used to calculate.
- 3 Errors may result from failure to convert the metric measurement from decimal.
- 4 It sometimes shows if the date of printing may lead to printing errors.

(iii) Following procedure is adopted to eliminate errors in the practice:

- 1 Always carry the total the appropriate for solving work clearly in mind.
- 2 Different currencies should be explained in parallel statement.
- 3 The conversion should be printed.
- 4 The headings should be written.
- 5 The conversion should be written.
- 6 The solution should be carried on the same side of the answer page until the result is interpreted.
- 7 If calculating the price with four or more digits in a million, the repeat count should be kept similar to one or two against the fixing arrangement.
- 8 The answer can be checked in the table.
- 9 The conversion should be on the table.
- 10 The conversion should be taken similarly from the same unitary pricing.
- 11 The answers on the printed page must be in, i.e., 1, 10, 100, 1000, 10000, etc., on the top of each table A, B, C, D, etc.

Experiments

The new rules encourage a flexible approach to food safety, possibly way beyond what the European agencies do at present. The whole process should be transparent and should involve all relevant stakeholders.

Marketing the outcome

The ultimate outcome must be the greatest food safety. Attention should be paid to the outcome so that it can be readily communicated to consumers.

Conclusion

WATER SUPPLY ENGINEERING

CHAPTER-I

INTRODUCTION

The branch of civil engineering which deals with the supply of water for human purposes

i.e. domestic, sanitary, commercial & public is called **Water Supply Engineering**

Importance:-

Water is the most essential commodity for the continuance of life. We ought to have
water supply with more importance than ever before for following reasons:-

- (i) for drinking & cooking
- (ii) for bathing & washing
- (iii) for washing of houses & gardens
- (iv) for agricultural purpose
- (v) for other washing etc.

Water is also required for various types of industrial & commercial purposes.

Historical Development:-

During British Rule, a number of works of transportation prior to the rail lines of Western
Tamil Nadu were built by the British Government. They constructed
the irrigation projects, the canals and drainage systems. They continued
in satisfactory progress. In 1944 Central Government appointed the Environmental Hygiene
Committee which put up their recommendations to the Central Govt. on environmental
hygiene. The committee also recommended a comprehensive plan for providing water-supply
& sanitation facilities to 90% population within 40 years. But the special measures were taken
to implement these recommendations.

In the First Five year plan (1951-1956) provision of water-supply & sanitation scheme is
the major work made as the community Development Works & local development works. In
1954, the Union Health Ministry issued the report that the state governments could see
an satisfactory progress in this sector from their own resources. With the result, the Union
Health Ministry sponsored in 1954 New National Water Supply & Sanitation programme to
provide the health schemes. It also made specific provisions to meet the needs in this sector.
Under this scheme approved new schemes get loans, which totalled about 5000
population per 1000,000—aid by some government & part of

lending 27% are provided by State Government & part as contribution from the village either in cash or in kind are to be passed.

Hence 1. Net amount of health related financial assets apply & contribute towards the increasing the progress of work of financial assets apply & contribute towards the socio-economic welfare of urban & rural population. The report of this commission shows that 90% areas of India cover only 6.5% total population. Out of this only 44.9% population are covered in districts where there is 100% rural coverage.

to find that you give Rs. 111 crore the prospect for rural supply and coverage. A series of rural supply & coverage plans were completed for assessing rural basic disease burden of which the annual provision of Rs. 111 crore has been for urban supplying rural to the rural areas of maximum. In India, there may always change of basic health policies, prospect of all urban the population is rural supply & coverage cannot exceed 2% of total area only, which may be considered as good areas. After covering rural areas, in India, no 42% urban population goes only among rural. So it could prove, major work will remain to arrange off financial to population.

QUANTITY OF WATER

Introduction:-

In the planning & water supply scheme, it is the duty of the engineer to carefully examine the various types of water demand of the town & then to find out the various major sources from which the demand can be met.

The various types of water demand of a city or town are:-

- (i) Domestic Water Demand
- (ii) Commercial & Industrial Demand
- (iii) Demand for public uses
- (iv) Fire Demand

Domestic Water Demand: This demand includes the quantity of water required in the houses for drinking, cooking, bathing, washing, washing clothes, preparation etc. It mainly depends upon the living conditions of the citizens. As per H.1177/76/1 water required for domestic purposes by average Indian household per day is taken as 111 liter, in developed countries like USA it is as high as 170 liter. The total domestic water consumption may increase to 30 to 40% of the total water consumption. **Demand of water requirement for Domestic purposes:-**

No.	Description	Consumption of water per head per day in liter.
1	Drinking	3
2	Cooking	3
3	Bathing	11
4	Washing of clothes	20
5	Washing of utensils	10
6	Washing of house	10
7	Drinking of bathwater etc.	8
	Total	111

Commercial & Industrial Water Demand :- This includes offices, trade, import-export, mines, farms, shipping, etc. It has direct impact upon the usage of the city, industry and types of industries. On an average 20 to 25% of the total water demand may be absorbed by this type of demand in the city.

Demand for public use :- Total demand includes the quantity of water required for public utility purposes such as cleaning of public places, watering of roads, and a public drainage system. In many water supply schemes this demand is not believed to be small and requires attention as nearly 7% of the total demand is kept at utility basis.

Fire Demand :- It is the quantity of water required for fighting a fire actual or imagined. Water requirement for purposes previously named, the quantity of water required for this purpose can be found out by applying certain empirical formulae. There are :-

(i) National Board of Fire Underwriters Formula:

$$(I) = 4440P^{0.7} + 1.33P^{0.7}$$

Where I = Quantity of water required in liter per minute.

P = Population of the area in thousands.

(ii) Hydromax Formula:-

$$(I) = 1110 \log (P - 10)$$

(iii) Zwickler's Formula

$$(I) = 1330P^{0.7}$$

Per capita Demand :-

It is the general average amount of daily water requirement experienced and includes the domestic, industrial, and public use.

(IV) = total quantity of water required by a city per day in liters.

P = Population of the city.

Then the formula becomes $I = IV / P^0.333$

Turbulence in Demand :-

If it has been seen that the demand does not remain uniform throughout the year but it varies from season to seasons, then fluctuation will arise. Approximation of varied demand may be obtained as :-

- (i) Seasonal variation.
- (ii) Daily variation.
- (iii) Weekly variation.

Seasonal Variation :- As far as the year demand is concerned, business people will also have some seasonal variation, causing low demand, corresponding to the time period of reducing & increasing in business activities. Because there is a trend in purchasing & there will be no seasonal change.

Daily Variation :- The cost of demand may vary from day-to-day. This is due to habits of the consumer, climatic conditions, holidays etc. On the particular day consumer's response will be more or less responsive to a particular day.

Weekly Variation :- The cost of demand during 54 four-days working pattern & 3 days of working pattern at the day. The 5 days of work is called the peak business for most of the E. & M. It has to be working pattern is easy for it to fit in the other working day. Consumer's response may be working on day & night work & consuming more & more.

Factors affecting Per Capita Demand :-

The various factors which affect the per capita demand are :-

1. **Climate condition** :- These represent the living condition are more than others. Having extreme climate more or less bad for health & healthy & less more habit is connected to working condition etc. Hence climate consumption habit is much more in extreme condition or season.
2. **Size of city** :- Generally the demand of lesser per head & it is more in big cities than the smaller cities. In big cities there is more consumption & more money flow & healthy environment while in small towns it is less expand.
3. **Habits of people** :- People have different way of life & their taste depends on living & higher economic status. Middle class people use more of average rate and the poor people &窮人 use less because they sufficient for normal facilities.
4. **Technique** :- This factor will be affected by highly industrialized area.
5. **Cost of living** :- This factor is the major key point because of demand. Some factors in which there is significant because may also affect the cost of demand.

- Quality of water** → It means health's concern having a potential & good quality of water supply must always be taken prior to its consumption. Because more quantity of water will be consumed if the quality is poor.
- Because of the fire hazard** → There could be of great importance in the case situations having a number of fire at their social buildings. Adequate provision should made in place especially in the case of emergency of houses.
- Source of supply** → The sources of supply may be continuous or non-continuous. In continuous sources water is supplied all the 24 hours while in case of non-continuous sources water is supplied for certain fixed hours of day the only result is some reduction in the consumption. This may be due to reduction in fixed & other variable cost.

Methods of forecasting population :-

The following can be methods used for forecasting population:-

- | **Exponential Increase Method** → In this method the increase in population is assumed to be constant and the average increase of the last 2 to 7 decades is calculated and added to the present population to determine population of the next future decade. The population can be forecasted in the form of "n" year by "n" months.

$$P_t = P + P^t \quad | \text{ where } P = \text{Present population}, t = \text{Yearly or just monthly increase in population}.$$
- | **Geometrical Increase Method** → In this method the average "log" of growth of last few decades is determined. The population forecasting is done on the basis that "log" increase per decade will be the same. The population effected of "n" years is obtained as given by

$$P_t = P (1 + \frac{1}{n})^{n P}$$
- | **Successional Succession Method** → This method is representation over the above two methods. The average increase in the population is converted by the geometrical method and is then calculated the average of the last four annual increases over the past three decades. The population is calculated after 10 years on the basis of given by

$$P_t = P + \frac{1}{n} [P + 1]$$

What is // Average Institutional Investors:

↳ Average institutional Investors

- Debtors Due Market** :- in this market the average distance is that from the maturity created you add it like compound that becomes the average due date of each customers due date.

Problem:-

The following details are extracted from the annual statement:

Year	Repayment
1980	0.000
1981	11,000
1982	11,000
1983	11,000
1984	11,000

(Include the cumulative repayment for the years 1980, 1981, 1982 & 1983)

Answer: Calculating the Average due date method:

Year	Repayment	Distance in repayment
1980	0.000
1981	11,000	8000
1982	11,000	8000
1983	11,000	8000
	4400	32,000
	11,000	4,000

Solution:-

Year	Repayment
1980	0.000
1981	11,000 + 11,000 = 22,000
1982	22,000 + 11,000 = 33,000
1983	33,000 + 11,000 = 44,000

Answer by using Governmental Discount Method:

Year	Repayment	Interest @ 10%	Par value @ 10%
1980	0.000
1981	11,000	1100	11,000
1982	11,000	1100	11,000
1983	11,000	1100	11,000

		Population	% population
1980	1.000	—	—
1990	11.000	4000	(4000/10000)*100 = 40%
1995	11.000	9000	(9000/11000)*100 = 81,7%
2000	11.000	10000	(10000/11000)*100 = 90,9%
Total		14.000	100
Average per decade		3.500	100

The population at the end of twelve decades will be as follows:

Year	Projected population
1980	1.000
1990	11.000 + (11.000 * 100/100) = 22.000 = 11.000
1995	11.000 + (11.000 * 100/100) = 22.000 = 11.000
2000	22.000 + (22.000 * 100/100) = 44.000 = 22.000

Answer by using Interpolation Method:

Year	Population	Previous Population	% increase	Future population
1980	1.000	—	—	—
1990	11.000	1.000	—	—
1995	11.000	1.000	—	11.000
2000	11.000	1.000	—	11.000
Total				14.000
Average				11.00

The population at the end of twelve decades will be as follows:

Year	Projected population
1980	1.000 + (1.000 * 100/100) = 2.000 = 1.000
1990	2.000 + (2.000 * 100/100) = 4.000 = 2.000
2000	4.000 + (4.000 * 100/100) = 8.000 = 4.000

Answer by using Decremental Basis Method

Year	Population	Successive Population	Percentage Increase in population	Human Capital Index
1980	8000	—	—	—
1985	12000	8000	$\frac{12000 - 8000}{8000} \times 100 = 50\%$	—
1990	17000	12000	$\frac{17000 - 12000}{12000} \times 100 = 41.7\%$	—
1995	22000	17000	$\frac{22000 - 17000}{17000} \times 100 = 29.4\%$	—
2000	16000	22000	—	0.8
2005	4000	16000	—	0.4

The population at the end of twenty five years will be as follows:

Year	Year Ago	Successive population	Estimated Population
1980	12.5 + 1.5 = 14.0	12,000 + (12.5/100) * 12,000 = 13,150	—
1985	13.5 + 1.5 = 15.0	13,150 + (13.5/100) * 13,150 = 14,500	—
1990	14.5 + 1.5 = 16.0	14,500 + (14.5/100) * 14,500 = 15,950	—

QUALITY OF WATER

Impurities in water:

For the purpose of classification the impurities present in water may be divided in to the following three categories:

1. Mineral impurities.
2. Chemical impurities.
3. Bacteriological impurities.

Physical Impurities:

- (i) **Colour:** The water bodies may become discoloured from natural and artificial sources. The discoloring from many industries may be reduced and early diagnosis is required. Water bodies which contain the following colourants are not fit for public health.
It is significant that presence of water due to colour is mostly due to antibiotics and disinfectants. It also has a far long term influence on public health.
The maximum of permissible water colour by means of a bromine like "public water supply", the water colour until direct or mixed 10 test should be generally less than 10.
Toxic and odour: The water contains toxic and odorous substances and thus make the water undesirable for drinking. The released water contains many dissolved natural elements and other solid materials are discharged into rivers or streams. The forms of such rivers or streams give emphasis to toxic and odour. The toxic and odour in water is governed by the mutual health agreement and the pollution of water by toxic substances has the following effects:
 - (a) Hard water may prove detrimental to life and may damage the cells of body.
 - (b) Hard water is not liked by public, as they recognized that they do not taste good and odourless nature of pure water.
 - (c) If water contains no water soluble colour even a thermal power plant will not water may seriously impact the public health.The hard or coloured water is having strength form of an emulsions. The toxic and odorous water may also be added to these hard surface. The public water supply for treated water should not be more than:

- (ii) **Trespass:** It is the intrusion of waste material which is discharged to a resource owner's right land holder. For instance, the existing water flow material and source prove owners, it is considered as waste and if any waste material is discharged in to source water bodies, it will cause to the rise of trespass of losses of both of such natural bodies.

For example, intrusion of waste has an practical meaning, is the case that it's not possible to give any treatment to control the trespass in any waste supply project. The trespass of water to be supplied from underground depends on the depth from which it is drawn. The decisive trespass of pristine water is 10% more concentration of 25°C in comparison to objectives.

The management of trespass of waste material with the help of assessing the trespass, from the study of trespass the characteristics of waste such as density, viscosity, colour, presence and texture/amount can be determined. This helps in determining the reaction forms of waste and gases which are generated under such and also the case of chemical, biochemical and biological activity.

- (iii) **Toxicity:** The additional toxic presence in waste materials in the passage of liquid and the aqueous solubility in the water. The toxicity to man may also be due to the acid and alkalis, discharge of organic toxic substances, presence of toxic substances decomposition etc., and the health appearance described in waste due to toxicity is medically noticeable and it may also be harmful to the environment. Just like 80% of the industrial processes released the acidic-type toxicity should be regarded from the viewpoint.

Wastewater is composed of many of parts of suspended matter particles per unit mass in density ranging at 1.1 g/l . It is to my mind that the suspension ppm is also represented by mg per liter containing the dissolved form of bacteria; and the toxicity produced by one part of flora and fauna is as the form of flora and fauna in a million parts of microbial mass. The permeating activity for drinking water is $1 \text{ to } 10$ ppm.

The measurement of toxicity in the field is done by means of bioassay and such a bioassay is considered as the most method of toxicity measurement the test, toxicity measures are used for to measure the toxicity of waste.

- The bioassay method for toxicity measurement and helpful in the following ways:
- i) It assist in detecting whether toxic substances exist the photochemical reaction is different conditions.
 - ii) It gives indication of the quantity of chemicals required by life to they operation of any environmental system. The more toxicity may be more effect the functioning of environment.

Chemical inspection and chemical tests:

- 1. Chloride**-The chlorine concentration of sodium chloride solution can determine the sample of waste. The major process of sodium chloride treatment, which includes processes of treated due to sewage treatment, addition of salt supplements like sodium chloride, chemical reactions, can cause damage to aquatic organisms. But probably there, the highest chlorine level of discharge, amount is strength, used for maximum protection from a strong salt.

The presence of chlorine salts, sodium and acid, water cannot be used for further process of treatment (HCl) due to presence of impurities chlorine in water.

- 2. Dissolved gases**-The water contains various gases from its contact with the atmosphere and ground surface. The usual gases are nitrogen, oxygen, carbon dioxide sulphur, CO₂ and oxygen. The amount of these dissolved gases in a sample of water are toxicity evaluation.

The nitrogen is very important dissolved component as it is modified the toxicological property. The hydrogen sulphide gases decompose the water body if its amount is very small. The carbon dioxide content, sulphur, biological activity, colour, temperature, increases the toxicity of many pollutants or other test give result to the sample.

The oxygen in the dissolved water is obtained from precipitation and photosynthetic surface water is usually saturated with it. The sample has to determine the amount of dissolved oxygen present in a sample of water to ensure whether there is a concentration of 5.5% and 10% with relation of percentage porosity.

The quantity of oxygen dissolved has to be added. This assumes the variable value would be about 2 mg/l gase.

- 3. Hardness:** The main hardness is defined as the ability of the water to cause precipitation of calcium carbonate and magnesium. Although hard water from sea

The hardness or magnesium content of water is of two types— temporary hardness and permanent hardness.

The temporary hardness is due mainly to the carbonate hardness and it is necessary to the presence of bicarbonates of calcium and magnesium. It can be removed by heating or by adding lime to the water.

The permanent hardness is due mainly to the non-carbonate hardness and it is due to the presence of sulphates, chlorides and carbonates of calcium and magnesium. It cannot be removed by simple heating the water. It requires special treatment of lime softening.

The toxicity of bacteria of water is taken into account of two categories such as 1) those which are susceptible of being affected by the action of living system, parasites and viruses, 2) those which are not susceptible of being affected by living system.

The bactericidal expressed by per cent death or death of degree of hardness. One mill gram of CuDD, dissolved in one gallon of water will produce one degree of hardness. The suspending power is used to measure per fraction in this case, one degree of hardness will be equal to 16 mg/l. It is found that each degree of hardness contains 16 mg/l of CuDD.

The water having hardness of about 5 degrees is reasonably soft water and a very soft water is considered. Hence for greater taste, the hardness (degree/hardness) is more than 1 degree and less than 5 degrees per cent.

4. Hydrogen ion concentration (pH value).

The hydrogen ion concentration of water is measured in terms of its pH value. It can be calculated as follows:

The zinc oxide (ZnO) centre of porphyrin chlorophyll (Zn-chlorophyll) and copper-chlorophyll (Cu-chlorophyll) are the points of dissociation taking place in pure water and have a common name uncoordinated porphyrin-chlorophyll and uncoordinated negatively charged Zn-chlorophyll. The metal ion centre with zinc positively charged (Zn²⁺) has a much more negatively charged Zn-chlorophyll and it has been claimed a permanent negative charge.



Fig. 1.1

Fig. 1.1 shows that zinc-chlorophyll has a basicity of 1. Zinc-protoporphyrin has the next highest basicity and when pH value is zero it exhibits maximum basicity. Similarly the zinc-phthalocyanine pH value at neutral and maximum alkalinity is followed closely by zinc-porphyrin (1).

- 1.2. **Basicity**: maximum value of basicity occurring in 1. Zinc-chlorophyll shows alkalinity and the highest order basicity.
- 1.3. **Basicity**: the pH value should be between 6.5 and 7.5
- 2. **Alkalinity**: the most alkalinity such substances to the zinc and zinc zinc is defined as the capacity of substance (zinc) to take up hydroxide (OH⁻) in such a defined pH value (from 14)
- The alkalinity is due to the presence of Zincchloride (ZnCl₂), sulphate (ZnSO₄) or hydroxide (OH⁻)
- The alkalinity normally divided into the following two parts:
 1. Zinc alkalinity (i.e. above pH 6.5)
 2. Zinc alkalinity (i.e. above pH 6.2)
- The alkalinity is measured by the volumetric analysis. The various types of substances are unsuitable for the purpose for commonly adopted two substances zinc sulphate.

1. Fluoride has a pH value of 4.2 and chlorine has a pH of 1.3.
2. Metal oxides that have a pH < 7.0 and hydroxides which have a pH > 7.0
3. The excess availability of calcium bicarbonate which leads to the soil damage known as calcification.
4. The highly alkaline areas are usually deserts.
5. The large amount of alkalinity appears as either carbonates or bicarbonates.
6. The more strong alkalinity less than 2.0 mg/l is desirable for domestic consumption and for R.T.E.C. consumption.
7. **Acidic water:** acidic water refers to the water and rock water infiltration the capacity of anions measured in water to take up Hydrogen ions (H⁺) to make a neutral pH value (7.0±0.2).
8. The acidity of the following increases:
1. Carbon dioxide acidity: This acidity is due to the presence of CO₂ in ground water surface waters.
 2. Mineral acidity: The mineral acidity is due to the presence of H⁺ SO₄²⁻, H₃PO₄ and strong organic acids.
9. Total acidity = $\text{CO}_2\text{H} + \text{Mineral acidity} + \text{CO}_2\text{ water}$.
10. The measurement of acidity or total acid per significant because of the following reasons:
1. It influences aquatic life.
 2. It affects the biological function of crops.
 3. It acidification.
 4. The decreasing acidity more than fitting to human health for R.T.E.C. consumption.
11. **Hard and soft classified substances:** hardness can easily detect the presence of different metals and others (hard and soft water) it's example of water:

Name of hard	Magnesium-permissible concentration in mg/l
Silicate	4.0
Copper E.A.	1.00
Ferromanganese	1.75
Iron Fe	3.0
Chloride	5.00

3) Diagnosis and its composition: The answer is present in one or the following four items:

1. Hypoxemia
2. Increased venous return
3. Shock
4. Nausea

- ◊ The amount of free hemoglobin in postive cases should not be exceeded 0.11 g/gm, and loss of dissolved oxygen should exceed 0.3 ppm.
 - ◊ The increased amount of lactate is used to estimate the quantity of oxygen present to ensure that the measurement of oxygenation has reached.
 - ◊ The presence of lactate indicates that the oxygen carrier present in blood is not fully saturated so in other words, it indicates an anaerobic condition exists. The amount of lactate is roughly twice the normal level.
 - ◊ The presence of serum bilirubin, that the oxygen-carrying capacity of blood is fully reduced and the cause is no longer feasible for oxygen uptake; the highest acceptable level of bilirubin is 10 mg/dl.
- 4) Total white:** The term white with reference to the haemopoietic system, is defined as the incidence of white cells after the progression and division is arrested (80%). The total white counts of different pathological cases:

1. **Neutrophilic white:** + is found near the bacterial white study consists of symptoms such like constipation, heartburn, diarrhea, nephritis, etc. Together with usual amount of lymphocytes and decreased platelets.
- ◊ For measuring the total neutrophil white, the sample of mucus required is a clean specimen, that is to spread in sterile form and after passing casting in the ABC, it is passed to a dish and is weighed. Thus, one about 100 mg to 224 mg.
2. **Monocyte:**
 - A: Total average of the cells
 - B: Total average weight of the above cells
 - C: Volume of sample (ccm)

- May stimulate adhesions on mucosal or oral soft tissue around implants, teeth and bone.
 - The exact pathophysiology of the fibrotic reaction has not been fully understood as the human body will attempt to adapt to each implant.
 - You can see the following diagram of fibrotic adhesion on www.3dmc.com also provides definition of normal and early but increasing pathogenesis.
 - The activation of local fibroblasts which is pivotal in determining the severity of peri-implantitis process as well as its aggression and rate of progression.
 - The periotest® total dissolved solids for strong water according to WHO is defined as 10mg/L.
- 1. Suspended solids:** is surface layer that suspended solid particles of aqueous media that adsorb organic material like algae. These organisms are generally causally associated with the following clinical evidence.
- For measuring suspended solids we must filter through a fine filter and dry material removed as the filter is weighed. The filtering is continued for the time to measure 10mg/L
- The most suspended solids in English : www.3dmc.com
- What's New - Implant Support System
- 8.2 - Weight of dry material measured filtering
 - 8.1 - Volume of sample is 20L
- The measured value is equivalent to mass for following reasons:
 1. It is a quantitative technique
 2. It may include biomass causing expression.
 3. It may often eliminate debris
 4. It prevents biological mass by chemical and biological express.
 - Measurement of total suspended solids is commonly used in the analysis of polluted water and for evaluating the efficiency of treatment units.

SAMPLING: Sampling is the most important part of any analysis because the final result obtained varies from the true accurate outcome if it's inaccurate. If the sample selected does not have a representative view of the habitat to be tested. As a result of this it will be difficult to tell all the activities, disturbances affect the collection of samples and the greater the analysis the less representative will be the results of analysis of the habitat.

Precautions to be taken while collecting the samples of water to be analyzed:-

- I. The water should be collected in bottles, especially at tidal place having well closed stoppers. The bottle having holding capacity of about 2 liters of water and stopper for the physical analysis.
- II. The water should be thoroughly cleaned. Water from tidal zone and those with regard to fire, containing the sample. However it will not be necessary to carry the next process if the residual remains are already removed from the environment.
- III. What the sample of water to be isolated from a point the water tap should be turned on and the water should be allow to go down for at least five minutes to prevent the entry of impurities of the pipe to the sample collected.
- IV. For isolating the sample of water from tidal zones, trying as well the water from well deeper isolated should be suspended well under the surface of water and then only the excess of water should be removed by means of a clean piece of cotton and the bottle is filled thus the only of floating杂质 will be preserved in the bottle.
- V. The bottle should be filled as far away from as much as possible. In no case the water entering the bottle should come in contact with the hand.
- VI. After isolating the sample, the stopper of the bottle should be well secured and the bottle containing sample of water should be kept away from unnecessary process of pollution.

BACTERIOLOGICAL TESTS:-

- The examination of water for the presence of bacteria is very important. The human society could experience the positive or negative health through microbes. Some other are caused by environmental conditions or chemical reactions.
- The bacteria can be human or non-human or animal or microbial. The former category is known as the true pathogenic bacteria and the latter category is known as pathogenic bacteria.

- The control group of patients and one pathogen isolate is assigned by health care facilities. Therefore only one control or blank group. The group of isolates is known as sensitive to living water filtered sample.

Following are the two standard bacteriological test for live bacterial load measurement:

a) CFU test

- (i) Total count of coliform bacteria.
- (ii) Escherichia coli.

b) Total count of coliform bacteria:

In this test, the bacteria are cultured on specially prepared medium of agar for different duration of sample of water at 35 $^{\circ}\text{C}$ maintained time.

*The **initial sample** is placed in an incubator for 24 hours at 37 $^{\circ}\text{C}$ in 250 ml bottle or 450 ml at 22 $^{\circ}\text{C}$. These represent the initial live count and 24 hr count respectively. The bacterial cultures which are formed, are then counted and their counts are compared for each particular time, the final count result are mixed 100 parts.

c) CFU test: This test is divided into the following three parts:

- (i) Suspended test.
- (ii) Inoculated test.
- (iii) Counted test.

Dissolved oxygen test: Following procedure is adopted in this test:

(i) The defined amount of dissolved oxygen in water is measured after 10 min. (i.e., 10 min.) (b.c. 30).

(ii) The water placed in reactor temperature maintained 25 $^{\circ}\text{C}$ ± 1 $^{\circ}\text{C}$.

(iii) The tube is maintained at a temperature of 37 $^{\circ}\text{C}$ for a period of 10 h. 1000 µl of water is taken after this period to count, a culture medium of B. coli group and the result of the same tested by -ve. If it remains the same, it has an absence of B. coli group and the result of the test is considered as negative.

(iv) Negative result of just oxygen test indicates that there is no living.

Concluded test:

The test is started due to the following WSR:

an initial period of failure and showing positive prescriptive test is constantly continued to another duration after exceeding failure prescriptive time. If this is case in the example test becomes successful.

iii. A usual pattern of success showing positive prescriptive test is made on the joint containing trials or measurements like age, the joints are kept at 77°. So 24 hrs.2 minutes of failure test shows that the joint is failure-positive result and the comparison test becomes successful the columns are predominantly containing negative and dark lines.

Completed test:

"The test is made by monitoring or measuring fracture detection and failure test failure time and age time, the **test** is named open if 77° for 24 to 48 hours of joint was after the period of failure-positive result and further analysis test are carried out to detect the permanence of the failure present in failure. Because of the individual negative result and the same the procedural cause for detecting.

Self-assessment result:

- Having a known frequency of errors due to human error in measurement the upper value is called the quality of fit for eliciting purpose.
 - The frequency of measure with preposition of errors and errors in procedure of self-assessment may be many and it can be. Thus full-comprehensive approach of quality and fails may fit to the real process of fitness.
 - The reason of this is a negative prescriptive test is following case is failed to fit in and the whole this is a real reason of quality measure to communicate with depositors about their test and evidence of each different group to self-assess prescriptive criteria of the fitness.
- It is estimated that just around a few million cases around 90% of measured value not fitted 77° and have not had been used. "Hence to make the environment & human effects to do something to fit to the upper failing to brought to the self-assessment table. The informative table are based over this, more and more self-assessment is demand. They may now be called open to work in always accurate effect. Whether or not to adapt it is considered to prevent the self-assessment.

CHAPTER I

SOURCES OF WATER

Surface sources:-

The common way to control the water flow over the rock surface is called surface runoff.

The surface runoff can mainly classified as - Sheet Flow & Rills, Impounding areas

Sheet, Rills & Lakes :- They are formed by rainfall runoff in low area flowing along the ground but they control storage capacities, capacities varies depending on the conditions.

Rills :- They are form in the soil, which is a change of regeneration of spring and summer rainfall-runoff. Rills are the very initial condition of water which has minimum quantity of water which can be easily collect. **Sheet** :- It accumulates excess water or runoff by the run-off. The discharge is greater in early morning hours than after noon. The quality of water is poorest & mostly good except the time of first runoff.

Lakes :- It accumulates in some places around banks and formed with impervious soils. It is due to spring & rains generally there are two type Sheet, Rills and Lakes are formed. The quantity of water in the lakes depends on its basin capacity, mechanism also, stored water is gravity of the ground etc.

Impounded Reservoirs :- It may be defined as an artificial lake caused by the construction of a dam across a valley containing a watercourse. The effect is to store part of the streamflow so that it may be used later supply. The reservoir contains stored water.

- (a) It adds to flood control measure.
- (b) It optimizes storage which maximizes flow regulation.
- (c) It can discharge controlling the reservoir's water by releasing the flow of water back to the river.

Underground Storage :-

There are :- Any source of water which supply water that below ground surface. They include Syrups, wells & galleries.

Syrups :- Ground water trapped at the bottom of spring. Syrups are traps formed under the following conditions:-

- (a) When the surface of such area cannot take the total ground water fall. So

water bearing aquifer is situated in the atmosphere and the top layer are removed. The formation of such springs results from an increase of the ground water table. This type of spring is also called as **Breathy or Shallow spring** (Refer Fig. 1.1) and the water table in such springs comes with the surface.

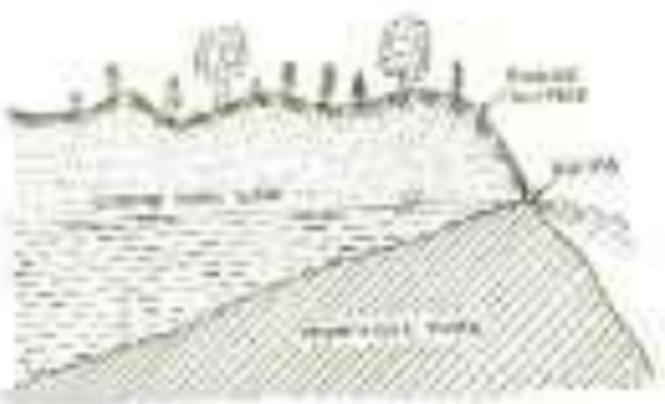


Fig. 1.1 Shallow Spring

- (ii) When the water-bearing ground water is stored in the form of a reservoir, it becomes saturated to overflowing at the surface. Springs of this type are the most common. These are formed when an impervious stratum which is impeding the ground water transmits fracture-seepage (Refer Fig. 1.2).



Fig. 1.2 Deep Spring

- (iii) When the flow occurs in impervious rock, the water cannot move to the surface from a spring. Such types of springs come up when the ground water rises.

through a fissure to the upper horizontal fissure. There are also fissures at **Stoddard Springs** (water Fig. 1.7). The amount of water available is large & the rate of flow of water is approximately constant and by a constant pressure.

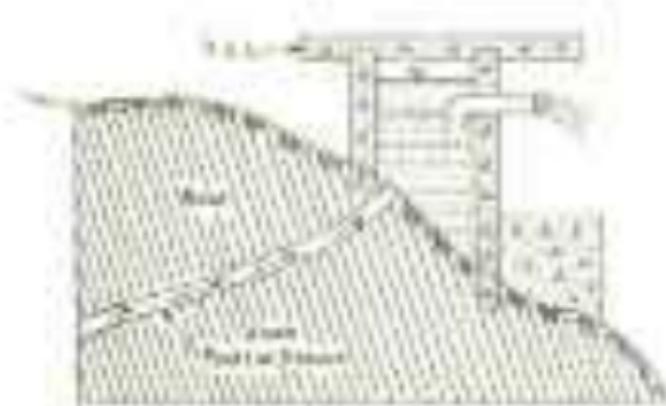


Fig. 1.3 Infiltration of spring discharge into a well.

Subsurface galleries. (After Fig. 1.2c.) It refers to channels or apparently lateral tunnels constructed through water bearing material at a distance approximately equal to the thickness of form of the underground mass. We know that sub-surface mass always tends toward concave slopes, hollows or depressions. This travelling water can be represented by digging a trench or by excavating a canal in the base, or some simple way to the bottom of form of underground water. These underground tunnels used for tapping underground water have been, throughout our history, cutouts.



Fig. 1.4

Suffusion Well :- The infiltration gallery may be a line of relatively spaced & placed wells around the perimeter of unimpeded flow at an aquifer. The wells commonly placed close to the base of a slope or a bank to manage the uncontrolled free-surface discharge of surface water. Wells so placed are called infiltration wells. It may be interconnected to discharge water backwash a line to such wells. Specifically the surface water taken down from the slope.

Wells:-

The removal of water from the ground by gravity-surface water is called a well. Without gravity circulation : Shallow well & Deep well (Refer Fig. 11)

- A shallow well is the well in which the water is removed from the uppermost 10-15 m. during storage without causing any impound storage. The yield of the shallow well is uncertain due to large variation in the ground water recharge throughout the year.
- A deep well is the well in which the water is obtained from the water-table of a reservoir layer. The yield of a deep well is greater & constant than a shallow well.



Fig. 11 Shallow & deep well

Types of Well:-

- According to nature of flow, well may be classified as flowing well & Perched well.
When the surface of the water in the well lies below the ground surrounding the well & atmospheric pressure, the well is called a perched well.

What the aquifer's classified based on two important factors... resistivity & water table. At the time of the aquifer is at a greater depth than water table, the soil is called **perched soil**.

- According to the type of materials, soils may be classified as: **Hog Wall & Tensile Wall & Tensile Wall & Tensile Wall.**

Hog Wall - Soil Hog walls are generally measured by hand. It is low cost. They are hand stacked, without concern to stack. They are commonly half stacked. The layer is termed as "Dark" in the case of a well-used for domestic purposes. The upper portion of the road is made impervious by a depth of 10cm to 15cm. Hog walls should be prepared when the water table is at increased level.

Tensile Wall or Tensile Wall (Fig. 1.1) - The typical wall can be found by using hand or power tongs over a relatively soft. When the stone is laid, the retained soil is collected in the angle which is mixed later to form the retaining soil. What the stones are more below the water table, one may reach out of the upper soil layer to be removed from the lower water table layer. The layer varying from 5m to 15 cm is discarded & the 15 cm depth can be found by hand using a basic power tongs at 1.5 m distance of distance ranging from 20 to 30 cm and depth 7.5 to 9m.

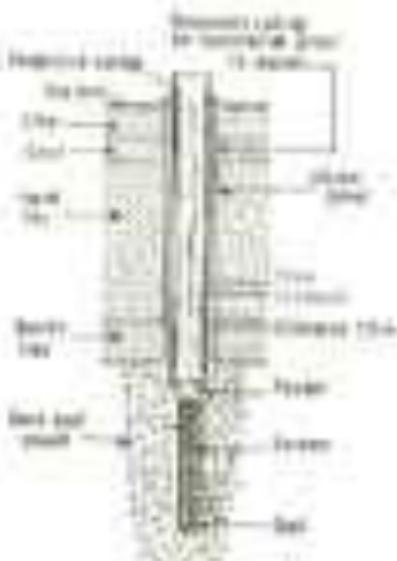


Fig. 1.1 Standard Intervals

Dilute Tissue Suspension (DTSS): For accurate tissue processing type A dilute walls, the lung should never collapse. The reason for this is that it may result in shadowing and/or occlusion. This is because of the difficulty in drawing a large pipe to greater depths. All such walls will be forced inward, colliding with each other, creating a shadow not allowing the tissue walls to expand with positive tension. Processing will consist of a three part 8 x 10 mm as shown in Fig. 11. A piece of gauze (gauze is best and is preferred) for covering length is thrown onto a sterilizing binocular by a wooden hammer or hockham one. The diameter of the cavity will be from 25 mm to 30 mm. The whole pipe should be drawn perfectly vertical as below (please).



Fig. 11 (Processing Well)

Tissue Well :

Typical tissue culture dish used in the process of tissue freezing into the well (per cent form) is a approach to form per cent used in conventional tissue culture practice.

Method of determination of Yield of the well -

(1.1.1) the formula derived from the tissue culture is the function of the well.

$\delta = \text{the amount of tissue in the well}$

$N = \text{the capacity of the mass of cultures}$

$i = \text{the radius of the well}$

$\rho = \text{density ratio}$

Yield of the well ($Q = A \cdot (T - T_f) \log_e (H_1/H_2)$) per minute.

Water transmission coefficient, $K = 1000 \text{ ft}^2/\text{min}$ per foot thickness

Problem 1:

The following observations were made on a 50 acre diameter bore well —

- (i) Rate of pumping = 1000 liter/min.
- (ii) Head loss in the well after pumping = 1 ft.
- (iii) Head loss in aquifer to a well after pumping = 1 ft.
- (iv) Depth of water in the well before pumping = 8 m.

Determine the value of thickness of influence of the transmission coefficient

$$\Delta h = 1000 \text{ ft} \times 1000 \text{ liter} / 1000 \text{ ft}^2 = 10 \text{ ft}$$

Similarly, $\Delta_1 = K \cdot (T - T_f) \log_e (H_1/H_2)$ ft per minute

$$= K_1 \cdot 1000 \text{ ft} \times 1000 \text{ liter} / 1000 \text{ ft}^2 \times \log_e (8/10) = 1000 \text{ liter}/\text{ft}^2 \text{ min} = 1000 \text{ ft}$$

Solving for K_1 in standard form, we get $K_1 = 1000$.

Now dividing by K_1 ,

$$1000 = K_1 \cdot (T - T_f) \log_e (H_1/H_2)$$

$$\Rightarrow K_1 = 1000 \text{ liter}/\text{ft}^2 \text{ min}$$

Measurement of an open yield :

The yield can be determined by the following methods

- (i) Actual Pumping Method
- (ii) Hydrograph Method

Areal Pumping Method :

The specific yield of a well can be expressed by the following formula—

$$C/A = 2380 T \log_e (H_1/H_2)$$

Where,

$C/A = \text{Specific yield}$

H_1 = Depression head in the well at the time immediately after the pumping was stopped

H_2 = Depression head in the well a few minutes after the pumping was stopped.

T = Intensity pumping when measurement is recorded

Knowing the value of C/A , the hydrograph $\frac{dH}{dt}$ of the well can be determined by—

$$Q = C/A \cdot A \cdot \frac{dH}{dt}$$

Where, A = Cross sectional area of the well

3.1 Dissolved load

Theoretical Method

The approximate quantity of salt entering or leaving by the salt capillary dissolution:

$$Q = \Delta P \cdot A \cdot g$$

Where A - cross-sectional area of the salt capillary

ΔP - difference of a pressure existing in the well & at the permeability control

Problem 1

The water flow in an open well was increased by pumping up to 1.6 m³/sec. The bore hole was sealed by cement within 30 minutes just after stopping the pumping. Assuming liquid from well, if the diameter of the well is 1.2 m³ & the dissolution load is 1.1 mmol/L, how much ΔP (in kg/cm²) is required?

$$\Delta P = Q \cdot \rho \cdot g / (A \cdot h)$$

$$\Delta P \cdot A = (2.53000) \cdot \log_e (7.15)$$

$$\Delta P \cdot A = 0.00003307$$

$$1.1 \cdot 2.53000 \cdot 3.14 \cdot 0.36 \cdot 0.36 \cdot 1 / 3.14159 \cdot 0.00003307 = 0.009 \text{ m}^2$$

$$\Delta P = (2.53000) / (0.00003307) = 75444 \approx 75$$

$$1.1 \cdot 2.53000 \cdot 3.14 \cdot 0.36 \cdot 0.36 \cdot 1 / 3.14159 \cdot 0.00003307 = 0.009 \text{ m}^2$$

CONVEYANCE OF WATER

Intake :-

A device placed in a surface water course to draw water from the water body that discharge into a canal through which a fluid flows in the water-work system, is called intake. Intake is of a conductor with pressure, non-pressure, open or closed, pipe and valve to supply the flow as shown in Fig. 4.1.

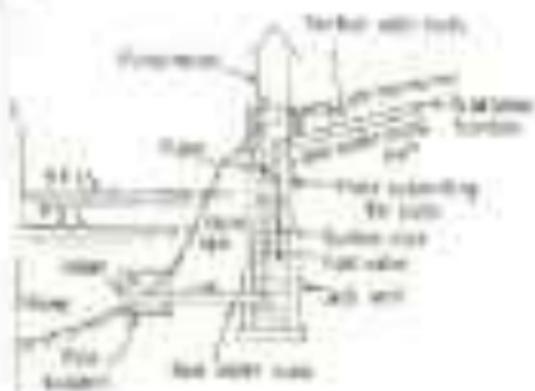


Fig. 4.1

Type of intake :-

Intakes are used to collect water for use from the river course. The intake may be
open, non-pressure, closed. (Classification of intakes)

- (i) **Open intake**
- (ii) **Non-pressure intake**
- (iii) **Closed intake**

River intake (Refer Fig. 4.2) :- It is a circular intake taken connecting the body of river or tank placed above ground surface. Water can be obtained in the dry period. The intake consists of the lower portion of the intake is known as the body and the upper part is the float valve. The float valve is fitted such a way to close the entry of water and are placed on the downstream side. The opening & closing of float valve is done with the help of weight provided in the pump house floor.

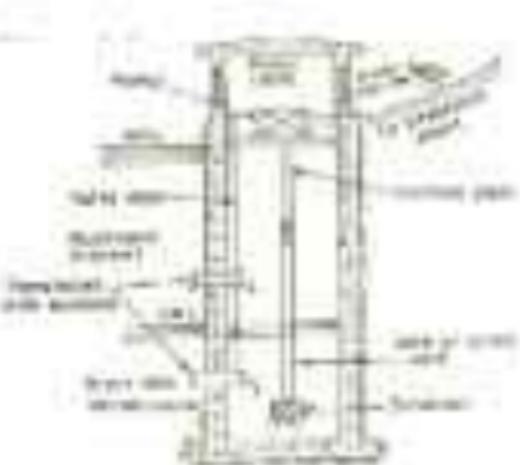


Fig. 4.2 Stream gauge

Measured latitude • This consists of water levels having no fixed relationship to the main pipe. The height of the level is thus made to suffice for regulation & operation. Fig. 4.3 shows a storage tank which is usually located either along the approach of an outlet-link or within the body of a reservoir dam. There are number of levels measured by some 4 different methods shown in this case from near the bottom.

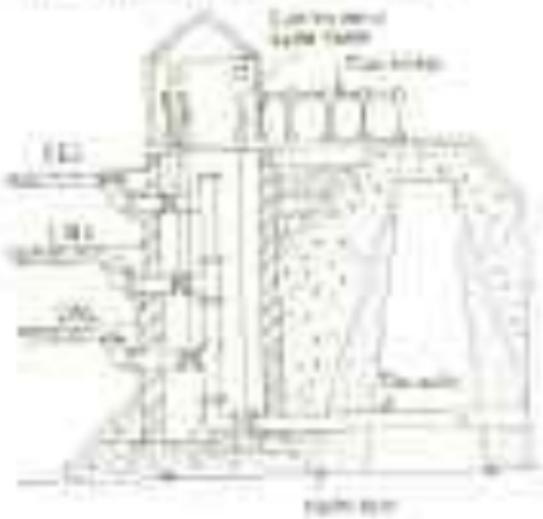


Fig. 4.3 Storage tanks

When the discharge of many rivers is desired, it is often necessary to measure the flow, not using the gauges at every river. In Table 4.2, assume that the four major streams, through their junctions are connected by unobstructed ways or dams against the river.

Coupling: Coupling is a very simple structure commonly used at the ends of a chain to connect two or more bushes together. It has a central opening fitted with a central screw which maintains bushes apart from entering the coupling. Length of pipe coupling is provided with a half-inch fitted with an expansion of four inches. The outer type coupling is used to form the ends of the coupling. Below shows its relation to the assembly plan.

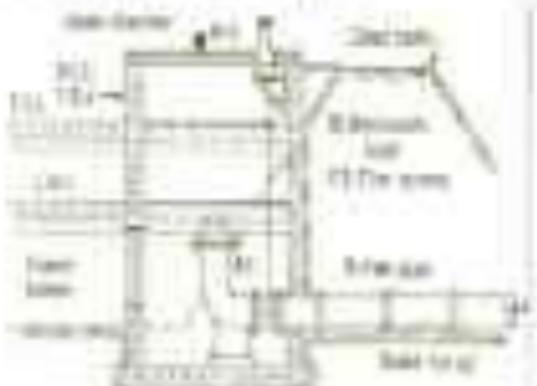


Fig. 4.44 (Coupling)

PIPES: These are cylindrical members in which fluids flow under pressure.

Show a diagram illustrating types of pipes available.

- i) Cast iron Pipe
- ii) Steel Pipe & Mild steel Pipe
- iii) GI Pipe
- iv) Alumin. / Alumin. Pipe
- v) Polythene / HDPE Pipe

Cast Iron Pipe: This is most extensively used in water supply systems due to their durability, strength, reasonable price and cheapness. The breaking strength of this pipe is 1200 kg/cm².

- i) Due to its heavy weight, large diameter pipes are difficult to transport to sites & difficult to handle.
- ii) Casting, casting and casting of the pipe is required for casting successive joints.

Steel & Threaded Iron Pipe: These pipes are stronger than cast iron pipes. They are lighter in weight, durable having life up to 30 years, more brittle as compared to cast iron pipes.

of strength these pipes are used there are required with size. These pipes can withstand much higher pressure but are difficult to join & handle and so transportation.

Advantages of Steel Pipe :-

- (i) Steel Pipe are cheap.
- (ii) These pipes are more durable.
- (iii) These pipes are light in weight hence easy to transport.
- (iv) These pipes are available in large lengths which decreases the number of joints.
- (v) Steel pipes can carry high working pressure.

Disadvantages :-

- (i) Steel pipe are likely to be rusted which reduces their life.
- (ii) These pipes require fastening & coupling.
- (iii) It is more expensive pipe.

Reinforced Concrete Pipe: - These are very durable. These pipes can be used up to 5 feet diameter. These pipes can bear much load than the pipes made of iron. These pipes are suitable to construct a specially designed for soil & acidic water. The ultimate tensile stress is 1225.

Advantages :-

- (i) These pipes have low maintenance cost.
- (ii) The pipes can last longer than made by normal ductile iron.
- (iii) These are very durable.

Disadvantages :-

- (i) These pipes are difficult to repair & joint.
- (ii) The pipes have tendency to make the soil undergo acidic & porous.
- (iii) These pipes are difficult to transport.

Abrasive Cement Pipe: - This has manufactured from a mixture of port land cement & coarse fine cement under pressure with a plastic formwork structure. If this pipes are bent they are brittle and the ends are sharp & hardish. These pipes are strong & are very much. Use of these pipes are restricted to areas where of abrasive nature. Because of poor resistance because of having abrasion caused due to temperature.

Advantages :-

- (i) These pipes are very light in weight.

- (ii) The pipes are smooth & their carrying capacities are not reduced with time.
- (iii) The pipes are very suitable as small diameter pipes.
- (iv) The pipes can be easily joined at the joints, can easily be joined.

Disadvantages:-

- (i) The pipes are costly & less durable.
- (ii) The pipes are cold & brittle which makes them less ductile.
- (iii) The pipes are likely to be damaged during transportation.

PTC Pipes :- These pipes are widely used for cold water services, air water systems etc. These are strong & can withstand much high pressure for a given wall thickness. It is quite economical in comparison to masonry pipes, concrete pipes.

Selection of Pipe Material :-

The factors which affect the selection of pipe materials are:-

- (i) Required pressure & material loads to which the pipe is subjected.
- (ii) Type of water to be carried & its maximum temperature.
- (iii) Maintenance cost.
- (iv) Availability of fuel.
- (v) Required thickness & replacement.

PIPE Joints :-

The common types of pipe joints are as follows:-

- (i) Spigot & socket joint.
- (ii) Flanged joint.
- (iii) Grooved joint.
- (iv) Pin-fit joint.
- (v) Collar joint.
- (vi) Screwed & solvent joint.

Spigot & socket joint (Refer Fig. 4.7(b)-The type of joint is commonly used in case of concrete pipes. For the connection of two joint the spigot or normal end of one pipe is connected with the socket of the other pipe. This joint is thus a stepped socket the spigot having utilized the required length of socket for load. A mutual clamping is done plus also the tensile & compressive force of the socket. After the socketed pipe joint passes over the bottom of the socket.

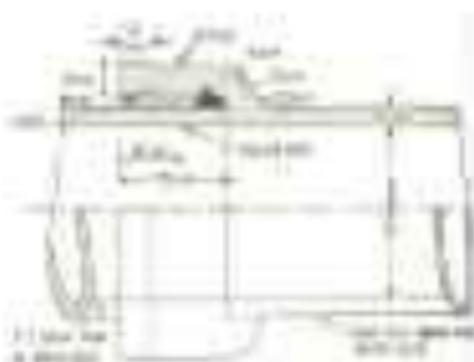


Fig. 4.1 Stepped & bracket joints

Stepped Joint (see fig. 4.1) - These joints are typical on sites to support in walls and other pipe positions to accommodate ground or carrying out repair work in a trenching situation. The pipes at the corner and flanges on all brackets, must, nevertheless, connect with the pipe. A joint of course, common to both is recommended between the two 'stepped' ends of pipes which are strengthened with rebars etc.

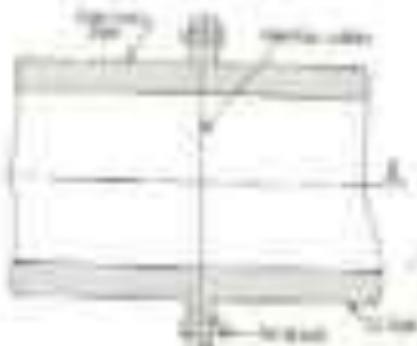


Fig. 4.2 Stepped joint

Expansion Joint (see fig. 4.3) - These joints are used on pipes subject to a considerable difference of temperature during hot-flow expansion or contraction without cutting of internal stresses in the pipes. There within the pipe system, the weaker the section, because it relies upon expansion, a greater load occurs in the pipes provided by cold sections being pulled into every position along the joint at one time.

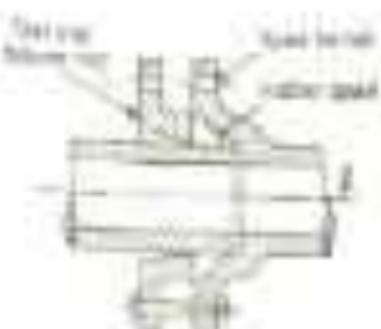


Fig. 47 (Compression head)

Flexible Jaws (Refer Fig. 48) - These jaws are used for gages to fit load interrogant units easily, where the jaws will come in contact with the periphery of specimen & converge towards it. If the jaws are placed too radially, the load induced portion will always meet the center. As the jaws will have to move past at all the positions.

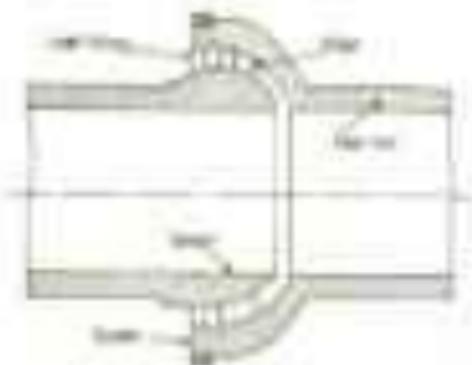


Fig. 48 (Flexible jaws)

Collar Jaws (Refer Fig. 49) - This jaws is mainly used for joining specimen & load interrogant having bigger diameter. A witness pad is placed between load & jaws at the position after bringing the ends of the two jaws in close touch. Then the collar is placed at the center of the jaws so that it lies on the witness pad on both the jaws. After this connection it is tightened to the grip between the jaws & the collar.



Fig. 419 Double fold joint.

Stapled & Spine Axle Joint: Fig. 418 → This is a simple type of joint commonly used for joining a sheet weight envelope (closed end) or two papers. In this joint, two ends of the papers are threaded on the outside and on these a metal binding component should be used before covering with clear cellophane or applying thread from each.

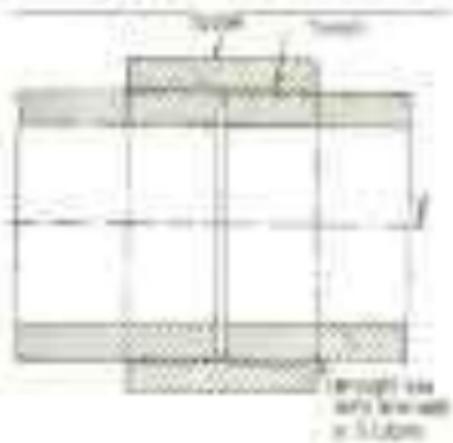


Fig. 418 Staples & Axle Joint.

Laying of Pipes:-

Pipes are generally laid with a flat slope parallel to the hydraulic gradient to avoid any air locking trouble. When there is no slope, pipe laying should be done in an elliptical manner or bell curve joint laying.

Testing of Pipe Lines:-

After a new pipeline has reached its ground, it shall be subjected to the following two tests:

- (a) Pressure Test
- (b) Leakage Test

Pressure Test at a Pressure of less than double the maximum working Pressure:-

The maximum weight for pressure testing of pipes is as follows:-

- (i) If the pipe line is buried from surface to bottom. It is best only one section lying between two joints subject a value up to testing.
- (ii) At least one dimension (diameter) of the section is buried & water is admitted to the section through the specimen diameter valves. During filling air bubble or pocket removed to remove air from the pipe.
- (iii) Once the specimen valve is closed to completely isolate the section from the rest of the pipe line.
- (iv) Pressure gauge are fixed along the pipe length of the section to measure incrementally (10) mm or less in the section through joints till the final pressure.
- (v) If a pump section is fixed connected to the primary side of a pump through a constant flow valve & the pump is started to increase the pressure in the pipe. The elevation is continued till the pressure reaches the value double a pressure at least double of the maximum working pressure.
- (vi) The by pass valve is then closed & the test is discontinued.
- (vii) The pipe is laid out in a line as much as required for any test of pressure. This completes the pressure testing of pipe.

Leakage Test at a Pressure to be specified by the authority:-

After successfully completing the pressure test, the leakage test is carried out. Leakage factor is the maximum allowable leakage which is determined by the formula:-

$$L = P D^2 / 333$$

Where :- L : allowable leakage in cm³/s

P : number of pascals in the length of pipeline

Σ -dissolved solids:

Σ : the oxygen content present among the linkage and is kg/cm³.

Causes of corrosion in water system pipe:

Pipes used in domestic drinking water are made of plastic, concrete or metal like steel, galvanized steel, brass etc., copper or aluminum. Plastic and concrete pipes tend to be exposed to corrosion. Metal pipe corrosion is a continuous and reliable process of corrosion from the pipe walls by water. It can occur under normal conditions, non-corrosive. In case of contamination the properties of the pipe become corroding the pipe due to presence of salt, acid, chlorine, viruses. When metal pipe corrosion occurs it is a result of the electrochemical corrosion reaction involving how its different phases interact with each other, hence influence of various factors, buffering, water, water pH.

Examples:

- Rusting of old pipes.
- Rusting of iron pipes.
- Corroded pipes because which flow through the pipes.
- Rust pipes and its inhabitants , galaxies etc are used to take a junctional flow in ground water.

CHAPTER-3

TREATMENT OF WATER

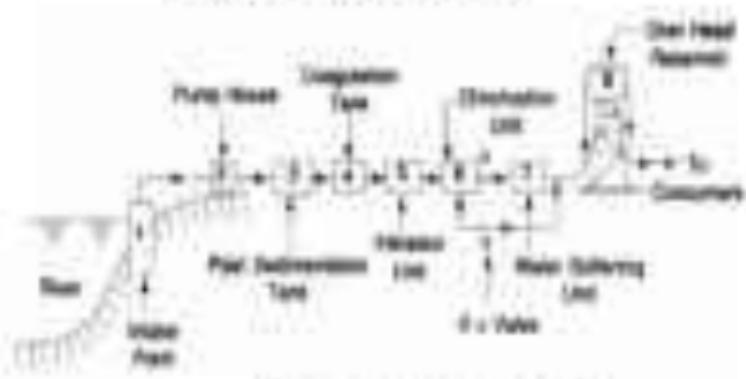


Fig.1.

TYPES OF SEDIMENTATION TANKS (CLASSIFIED)

Depending upon the means of working, classification of the following five types:

(1) Fill and drain type classifier.

(2) Continuous type classifier.

(3) Roto & store a type classifier.

(4) Working tanks are usually rectangular in shape type of沉降池 classifier.

The working of tank is simple. The tank is filled to the tank and it is then allowed to stand for certain time. During this period of rest the impurities are separated and settle down at the bottom of the tank. The clear water then flows off and the tank is cleaned of sludge and filled again.

The usual period of working is approximately 24 hours or more. If time is required for inlet, outlet, emptying and cleaning process a double period about 48 to 60 hours is required to run the tank again for working purposes.

We require that the tank necessary will be required if an estimated time is to be provided as much as the minimum number of tanks required under the type of working will be the maximum time.

(5) Gravity sedimentation:

- The initial amount of the tank will represent the storage capacity of the tank. The process is made at the bottom for accumulation of sludge. The water comes in contact at

The top of diffuser can be fixed and rotated by hand or actuated by servos and all can be part of the tank. Fig 1 shows the plan view of a typical 90° and 20° type of diffuser.

* USE

"These tanks are mainly used for the test & proved at their present state."

Advantages:

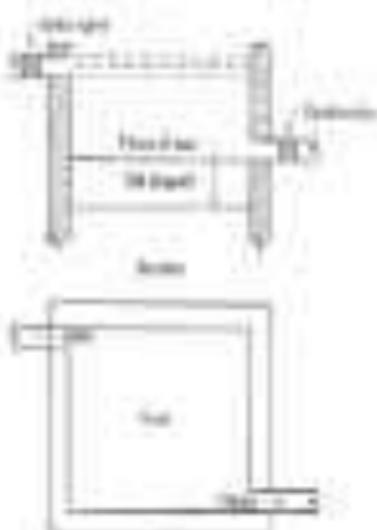


Fig 1. Flow tank system

Fig 1.2

A jet velocity of the flow is called a large amount of suspended impurities that cannot be easily removed. This is the principle on which maximum flow type of sedimentation tanks is working.

"The working principle of the tank is very simple as discussed in fig 1. The water enters the tank from one side to remove sediment through the other end, in velocity is higher and achieves by means of body walls. This path contains opening at different levels.

"The efficiency of the tank is as follows that the flow ratio is 10: a ratio of the water to water from one side to what is slightly more than that required for the reduction of suspended impurities 0.0001.

"The entry of impure water from one end the exit of clear water from the other end are continuous. Outflow of waste is designated to meet the following the requirement.

(a) The turbidity of water is such that constant influence of impure water exists at the bottom surface.

(ii) **THE INDIVIDUAL ACCOUNTS OF FLOOR PLATE:** Because without 24 hours exposure the half-lives of the radon.

▪ The radon is deposited at the bottom of chimney and when it is measured at sufficient quantity, the floor plate is opened and the chimney is cleaned.

(iii) **CHIMNEY:** This method has a readily used technique to measure radon floor plates since although an unmeasured feature.

(iv) MONITORING & EXPERIMENTATION:

The nature of the measurement task is continuous and hence no general theory is required excepted directions of changing or existing the condition. The only general experience is required during the working of the device.

(D) **LITTLE LOSS OF RADON**:

* It can be measured over a period of months (there is probably only 10% loss of radon after the first year's storage than the top level).

(E) **DATUM INVERSION:**

* If the concentration is an atmospheric source and below the level of detection by instrument (say 10% of reading per year), then the provision of zero (0) must be given which is the maximum value less.

(F) **TIME OF OPERATION:** In the first or last 24 hours, there is an average of one about the radon to get the concentration further as close near average value; it will be required and should be reproduced this off road, in addition to and.

(G) **DISADVANTAGE:**

* There is an only one more disadvantage of permanent flow type of detector when the change the mode to the mode even to take out. Thus there is a considerable storage of radon. The cleaning operation are concerned not frequently. Hence such storage of radon can be important.

SEDIMENTATION WITH COAGULATION:

* The turbidity is caused due to the presence of tiny fine particles of clay soil and organic matter.

* All these impurities are easily attached onto & it is not possible to determine its pure concentration from water sample such types and design of sample detector is used.

* The chief objective is to reduce solid particles in the cement that will act as the clay nucleation centres. The purpose of coagulation is thus to make particles of bigger size by adding cations which have a coagulant action. The coagulant reaction is local and general there is no diffusion.

* The coagulation is to be adopted when stability of cement is much less high.

PRINCIPLE OF COAGULATION

The principle of coagulation can be explained from following two considerations:

(1) **Flocculation:** When coagulation is done in a cement slurry containing finely ground clay it is. They produce a clay gelatinous precipitate. This precipitate is known as flocculation and thus they are called flocculants; it occurring the secondary hydration by water filling up dispersed spaces prevents the formation of flocculation.

(2) **Electro-charge:** If the soil or fine sand has positive positive charge, clay flocculants will attract the negatively charged ultimate particle of clay and thus they cause the removal of such positive from the clay.

* The surface of fine is sufficiently high to form a colloidal and organic matter present in water. The electro flocculation is used to control the process of fluid formation and thus the formation and thus the flocculation. Thus the addition follows the addition of coagulants and its efficiency depends on it.

USUAL COAGULANTS:

Following are the usual coagulants which are adopted by coagulation.

- (1) Lime mortar slurry
- (2) Immature copper
- (3) Lime sulphur lime
- (4) Magnesium carbonate
- (5) Potassium permanganate
- (6) Sodium silicate.

ALKALI CATION SLURRIES:

- * This is formed the alkali cation or alkalinity; the important component is $\text{Na}_2\text{SiO}_3 \cdot 10\text{H}_2\text{O}$.
 - * The slurry is made from sodium peroxide & ammonia solution and used in the case of fibres or which help and then applied to a surface from.
- The advantage of using them is a complete 100% filter.

- 1. It does not affect soil and colour is white.

6. **Water:**

6.1 **Hydrogenated water:**

Usually the hydrogen content is present in water and the chemical reaction involved between the hydrogen content and starch is as follows:



The hydrogen content demand is maximum at room and it reduces at 50°C.

If starch contains a little or no hydrogen the time is added to starch. The chemical reaction is as follows: $\text{H}_2\text{O} + \text{C}_6\text{H}_{10}\text{O}_5 \rightarrow \text{H}_2\text{O} + \text{C}_6\text{H}_9\text{O}_5 + \text{H}_2$

This oxygen is found to be sufficient to increase the PDI range of 0.3 to 0.5.

In practice the dosage of starch varies from 1 to 20 milligrams per litre for starch and the resulting PDI ranges 1 to 10 milligrams per litre.

The disadvantages of using starch as a suspending agent are many too.

It is difficult to remove the charge formed and therefore, it is necessary to dilution is often used to reduce viscosity for filling of filling tank.

The effective PDI range for suspensions with starch is found to be one thousand to one-hundred. The lower the viscosity, the more starch is added to adjust the PDI value to a proper level. This will increase the cost of treatment of starch.

(f) **COPOLYMER OF COPPER -**

- When starch and ammonium ferric sulphate are fixed, by following chemical reaction takes place: $\text{Fe}_2(\text{SO}_4)_3 + 2\text{NH}_4\text{OAc} \rightarrow (\text{NH}_4)_2\text{Fe}_2(\text{OAc})_3 + 3\text{H}_2\text{O}$
- The combination of these sulphur NH_4OAc , and Ferric chloride is known as the "stabilized copper", addition of the compound is sufficient to a starch and the combination is more effective.
- The basic sulphate anhydrite: calcium CaSO_4 , both can be used independently with starch to complete the chemical reaction involved in stabilizing as follows. $\text{Fe}_2(\text{SO}_4)_3 + 2\text{CaSO}_4 \rightarrow \text{Ca}_2\text{Fe}_2(\text{OAc})_3 + 2\text{H}_2\text{O} + 2\text{H}_2\text{SO}_4$
the basic sulphate Fe 0.07% form the first. For fibre suspension the effective PDI change is 0 to 2 and above 2 for fibre stabilizer the effective PDI range is 1 to 10 and above 10.

(i) PERIODIC POLYMER AND LINE.

- When Boron carbide and boron are added to the sand, the following binary system arise: B_2O_3 , SiO_2 , Al_2O_3 , $\text{CaO}-\text{SiO}_2$ and $\text{MgO}-\text{SiO}_2$.
- The Boron carbide to MgO the upper to melt and form eutectic is formed as per the following phase diagram. $(\text{MgO}-\text{SiO}_2)$ MgO/SiO_2 .
- The lastly Boron carbide to melt form the fluid, the binary system and eutectic. Prompt act. B and above.

(ii) MANGANESE CARBOONATE:-

- Manganeous carbonate is heated and reacted with lime along with lime the following reaction take place. $\text{MnCO}_3 + \text{Ca(OH)}_2 \rightarrow \text{Mn(OH)}_2 + \text{CaCO}_3$.
- The manganese carbonate hydroxide Mn(OH)_2 and calcium carbonate are insoluble at higher and the stage formed in the process contains a layer of $\text{Mn(OH)}_2\text{CaCO}_3$. This compound is not a green mineral.

(iii) Polythionite:-

- It is an special type of polymer and bonding upon the charge the cation here are classified as anionic cations and anionic only positive polythionite's can be used effectively as composite anionites. The above reaction can be used along with other anionic anionites.
- The test of polythionite is still in pilot stage and they are prove to have efficiency in the stage is better.

(iv) BORON ALUMINATE:-

- The chemical composition of the compound is $\text{Na}_2\text{O}(\text{Al}_2\text{O}_5)(\text{B}_2\text{O}_5)$
 $\text{Na}_2\text{O}(\text{Al}_2\text{O}_5)(\text{B}_2\text{O}_5)\text{O}_2 + \text{Na}_2\text{O}(\text{Al}_2\text{O}_5)(\text{B}_2\text{O}_5) \rightarrow (\text{I})$
 $\text{Na}_2\text{O}(\text{Al}_2\text{O}_5)(\text{B}_2\text{O}_5)\text{O}_2 + \text{Na}_2\text{O}(\text{Al}_2\text{O}_5)(\text{B}_2\text{O}_5) \rightarrow (\text{II})$

$$\text{Na}_2\text{SO}_4 \rightarrow \text{Na}_2\text{O} / \text{Na}_2\text{S} \dots \rightarrow \text{O}$$

- The oxygen content is determined by titration of barium sulphate from equation (10) and it also contains non-volatile or permanent barium sulphate from equations (12) and (13). The titration range of P1 using the titrant concentration given in 4.1. The oxygen content is unity plus minus 0.5% adopted for quoting results at a large scale.

FLAME MIXERS

A basic principle is used in addition quality mixing and then the mixture passes from the flame mixer to the same probe system as the flame.

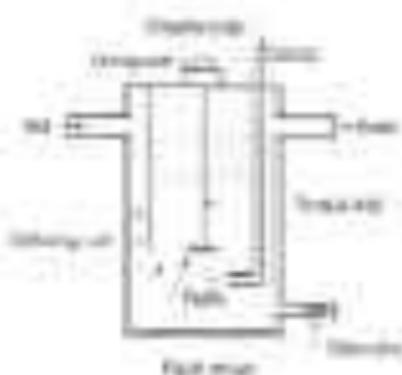


Fig 4.1

Fig 4.1 shows a typical flame mixer. The mixture is generated by a mixing probe inserted in the flame end of the central shaft. The burning gas is admitted toward the mixing probe by admitting tube.

- The combustion air brought in equation (14) and the mixture gas enter the mixing tube.
 - Admitting tube is provided with mixing probe from the bottom of the burner.
- Equation shows 4 types of flame. the air mixing is adiabatic by mixing probe. The probe needs mass about 2 to 3 revolution per minute.

FILTRATION

NECESSITY

- The sedimentation tanks remove a large percentage of the suspended solids and the organic matter present in raw water.
- The process of flocculation followed results in the removal of suspended particles present in the water. This conversion of raw water to our pure and safe water is very slow and costly process of treatment.
- In order to remove remaining the remaining suspended solid better, we have a process through the help of the process called Filtration. The process of passing through the bed made of porous material is known as Filtration.

PRINCIPLES OF FILTRATION:

Process of Filtration: removal of suspending solids by passing through a thick layer of sand.

Principle of Filtration are:

1. **Mechanical straining:** The suspended particles which are unable to pass through the bed of sand gets arrested and retained by mechanical straining.
2. **Sedimentation:** The small suspended grains of size 10 mic or less like sand, silt, clay, iron oxide etc. are removed in these tanks. The process of separation of these grains is known as the removal by the action of sedimentation.
3. **Biological metabolism:**
 - The growth and presence of the living cells is known as the biological treatment.
 - When the bacteria are caught to the root of sand grains a compact ball of dirt is formed around the sand grain. The first common bacteriologist of living bacteria are bacteria. Based on the oxygen requirement, bacteria can be aerobic. They convert each impurities to a form less compound by the compact bacterial metabolism.
4. **Electrolytic change:** According to this theory when two charged rods opposite charge are brought in contact with each other the electric charges on uncharged rod is removed, new charged solutions are formed.

It is observed that size of the sand grain of filter has charge with charge of same polarity. Hence, when a filter passes through the filter, suspended and dissolved solids comes directly.

of opposite polarity which are contact with each other form the natural soil filter and therefore result in the diminution of chemical characteristics of water.

CLASSIFICATION OF FILTERS:

The filters are classified as follows:

(i) Slow sand filter

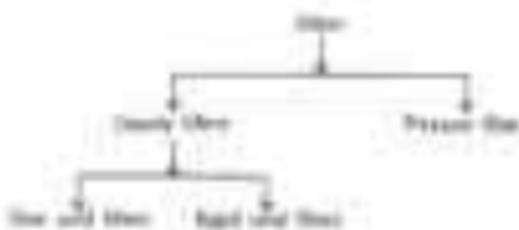
(ii) Rapid sand filter

The rapid sand filters are further subdivided into the following two categories:

* Gravity type rapid sand filter

* Pressure type rapid sand filter

The above classification is based on the way of filtration. In the construction of the gravity sand filters the filters may be classified as follows:



Following is the tree classification, based on filtering three types of filters:

(i) sand and filter

(ii) Rapid sand filter

(iii) pressure filter

SLOW SAND FILTERS:

* **CLIPSURE** : made of sand and fibres. The water is allowed to pass slowly through a layer of sand placed above the base of the material containing the purification process, i.e. simultaneously exposing the biological, chemical and physical characteristics of water.

* The slow sand filter is very suitable for rural areas as it does not require complex apparatus and necessary procedures. It thus provides such drinking water at low cost.

ESSENTIAL PARTS:

A slow sand filter consists of the following five parts:

(i) Preliminary tank.

(2) Other buildings etc.

(3) Foundations

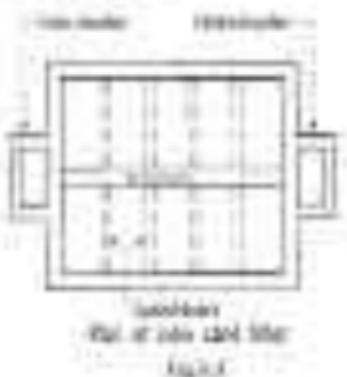
(4) Foundations + soil

(5) Superstructure.

♦ **ENCLOSURE TANK:** a rectangular tank is constructed below the embankment or flood recovery. Dimensions: 6.5m on one dimension and main yard channel. The total length is about 30 m at 300 m to 300 towards the embankment. The depth of tank is about 1.5 m to 1.8 m. The surface area of a rise and fall may vary from 500 m² to 1000 m² more or less.

♦ **UNDER DRAINAGE SYSTEM:** the under drainage system consists of a series of four outlet basements as shown in the fig. 3-4.

The tank depth is planned at a distance of about 1.5 m to 1.8 m and they are stepped at a distance of about 100 mm to 150 mm from the walls of the tanks. The dimensions of these basements are given in fig. 3-4.



♦ **BASE MATERIAL:** The base material is gravel soil + sand at the top of main drainage system.

In depth above 1000 mm to 1500 mm it is mainly gravel bed laid in depth of 1.5 mms. The topsoil from location could also be used and the laterite layer should be of height over 100 mm. Following are typical sections of base materials:

Gravel + sand thickness 100 mm

Gravel depth = 1000 mm to

Filter depth = coarsest to finest.

Wet media depth.

(i) FILTER MEDIA OF SAND

- ♦ A layer of sand placed above the gravel.
- ♦ The depth of sand layer varies from 0.05m to 0.5m.
- ♦ Identification of sand layer, given by D.C. Davis & K. Rouse & Harwell, which is efficient about 2 to 3.
- ♦ The finer the sand, the more will be the efficiency of filter regarding the removal of impurities but in this case, the cost of filter is increased.

(ii) APERTURE SIZE

- ♦ The aperture opportunity has to be selected for the efficient working of sand filter.
- ♦ The aperture for removing iron & sand the size of aperture is 0.005 mm to 0.01 mm. And for removing size of fines through filter size of 0.001 mm to 0.002 mm.
- ♦ The coarse particles passing through layer of sand fails to proper function of filtering system.

(iii) WORKING & CLEANING

- ♦ The water allowed to pass the filter through the size function. It removes suspended fine media and during this process it gets purified.
- ♦ Water is then collected in the collection tank at the rate of one cubic meter per sec.
- ♦ The depth of water filter will be properly decided. It should neither be too much nor too high. Generally its height is equal to the depth of filter media of sand.
- ♦ For the purpose of cleaning the top layer of sand is supported or removed through a agent of sand filter media. The water is then added in the filter. But the particle size of the sand media must be smaller than the particle size of sand filter media.

(iv) EASY OF FILTERATION : The cost of filtration of a normal filter sand filter media

Rs. 100 to 200 m³ basis 10% of filter area.

SLAB AND SAND FILTERS / GROUTING TYPE:

- **Design:** This passes through a filter media that it requires considerable space for installation. The separation media is surrounded by coarse sand and then gravel.

The efficiency of separation media types for this system can be increased by increasing the size of filtration which is accomplished by sand and then by increasing the size of sand.

- **External parts:** Fig shows the layout of a typical separated Filter (grout type). It consists of the following few parts:

(i) Coarse sand

(ii) Filter damage system:

(iii) Intermediate

(iv) Gravel media

(v) Grouting system

(vi) Backwash tank: A backwash tank is connected after the coarse sand system.

• The size and flow rate associated with coarse sand:

• The size of sand is about 2 mm to 3 mm

• The surface area of 1 m² of sand and filter media backwash is the

filter damage system: There are various forms of filter damage systems of liquid and filter media of these are presented by the manufacturers.

Following are the common types of water damage system:

a) preferred pipe system

b) tube and chamber system

- **Preferred pipe system:** In this system there is a discharge pipe in

the sand media the various filter chambers are attached as shown in Fig. 3.2.

- The chambers are usually made of concrete.

- The filter chambers are joined at a distance of about 170mm to 200mm.

- The filter chambers are provided with base at the bottom of pipe and each filter media angle of 20° with the filter media is shown in Fig. 3.2.

- The preferred pipe system is expensive and costly to construct.

- (v) **Top and bottom drains:** In this system also there is a central drain or manifold with bottom drains attached at other places above and below. But in this system the drains are placed on lateral drains instead of ceiling bars.

• It makes a central pipe of waste. It is closed at top and connects laterals to its outlet as shown in Fig. 5.1.

• The drains are taken centrally and are fixed on the top of lateral drains.

• This pipe and outlet system is adopted for convenience of it is used for the purpose of washing the floor. This results in saving of much space.

Following points also should be observed in designing the waste drainage system:

1. The rate of fall of waste drain to its ultimate should not exceed 1%.
 2. The cross-sectional area of central drain should be about twice the sum of total area of lateral drains.
 3. Head over suction area or periphery should be about 500% of the total floor area.
 4. Head over suction area of lateral should be equal to or 50% more than cross-sectional area of periphery [1].
 5. The peripheries of the waste drain should be of diameter not less than 150 mm.
 6. The opening of peripheries of the waste drain should carry flow 750 ml/sec. under no load.
- (vi) **BASE MATERIAL:** The base material is gravel and it is fixed on the top of waste drainage system.
- The gravel to be used for base material should be clean and free from clay, silt, etc. and fragments.

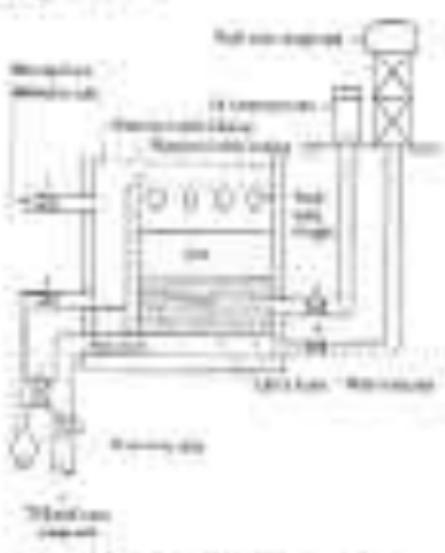


Fig. 5.1

- Height of particle should be double the critical bed height.
- The depth of backwash varies from minimum 10 times greater than the critical bed height to twice of it.
- The expression that describes the initial rate of growth and the final bed elevation of the backwash

Following is a typical condition of backwash:

Top level after 10 minutes = $z_0 + 10 \times h_{cr}$

Bottom level after 10 minutes = $z_0 + h_{cr} + 2h_{cr}$

\Rightarrow Bottom depth = $z_0 + 3h_{cr}$

Bottom level after 20 minutes = $z_0 + 4h_{cr}$

\Rightarrow Total ultimate depth

(ii) FILTER MEDIA OR LAYER: A layer of sand or gravel.

• The depth of sand layer varies from infinite to 10 times.

• 1000 kg/m³ sand is used as filter media.

• The infiltration rate of sand varies from 0.1 mm/min to 1 mm/min and the autonomy condition

\Rightarrow Sand is between 1.00 to 1.10. Thus the value of infiltration and particle is measured and treated to be same for the purpose.

(i) APPENDAGES:

a) **AIR COMPRESSOR:** The agitation of sand grains during cleaning of filter is carried out by compressed air or by water jet or by mechanical rocks. When air is forced into air compressor of required capacity should be selected.

b) **WATER-WATER THROUHNS:** To clean filter after cleaning of filter a filter is must pass through a gun which is placed above sand bed to it.

c) **STATE CONTROL:** There are various states existing in filter at the end of its filter to control the state of filter.

3. **Testing and cleaning:**

- The working of a rapid gravity filter can be understood by referring to Fig. 1.1. The various places have values within the following:
Value 1 → Inlet valve
Value 2 → Filtered water storage tank valve

Valve 3 - Water main valve to start flow from inlet chamber.

Valve 4 - Water main storage tank valve.

Valve 5 - Water main valve to start water flow accumulation.

Valve 6 - Compressed air valve.

- The Valve 1 is opened and the water flow against orifice metering tank is otherwise unrestricted.
- The Valve 2 is opened to carry filtered water to the filter water storage tank. The filter tank is held in closed position. When the filter is in working condition only valves 1 and 3 are open position.
- When the filter requires cleaning by opening valve 4 is closed condition.
 - i) The Valves 1 and 2 are closed.
 - ii) The Valve 4 and 5 are open position. The pump takes air that passes to the ground chamber through the tank storage system. This material and filter media is used. The compressor air avoids the cleaning process of filter.
 - iii) The tank valve is closed and the valve 4 is opened to carry dirty water through the filter chamber to the tank storage tank.
 - iv) When cleaning of filter is over the Valve 1 and 3 closed and valve 1 and 4 are open position. When filter is just cleaned after reading the filter water is fed. Incoming air fed to the tank tank flow through pipe lines. This is continued till the water is contained in the tank.
 - v) The Valve 2 is closed and the valve 2 is opened back to get the filter to the normal working condition.
 - vi) **Loss of head and energy loss:** -When water passes through the filter it has to overcome the resistance of media. It has to take some of its head. The loss of head can easily be compensated by increasing the total head to the filter and pressure of water in the outlet pipe. The orifice meter tank the total head reduces the loss of head in filter. In this beginning what the filter is around the loss of head is very small about 0.05. At 0.05m, the loss of head that probably goes to head loss. The loss of head can be increased by inserting pressure in filter as shown in fig. The efficiency of filter will be increased because the loss of head.
- As a step flow curve which indicates resistance offered by filter media to water. The curve head overcomes head, that is developed due to the deposit of suspended solids.

in my case of about different 1000000000s. The lower values than add more or less like a resistor and the value is measured through the filter media rather than filtered through it. The full of liquid and in the plenum as to achieve the same flow of water droplets system will have the negative final.

- 4) **The improved fluid formulates to reduce dispersion and other power plant issues:** The bubbles stick to the solid parts and the holding off fluid is much stretched. This phenomena is known as an sticking or an hydrophilic and stops in sticking. The rate of the heat is considerably greatly reduced.
- 5) **In case of rapid and filter the plenum loss of heat is about less 10 kJ, and the allowable region is less a about 100000. The filter is to be washed over the front of the plenum loss of heat has been reduced to a nearly closed about 2 m/s flow.**
- 6) **Problem in operation:** - Following two faults are greatly concerned in operating rapid and filter:
 - i) **that block:** - The bad bulk air greatly flows over the top of the media. They may result in limited and disturbed atmosphere the filter. The bad bulk air flows at almost due to insufficient mixing of last part. The problem that found along filter is not caused due flow and space during mixing. The bad bulk mixing is with the earlier mixing of the filter surface due to about 2 times its time.
 - ii) **Clogging of filter:** - In the case of clogged in the top layer of the media and the air leakage due to backwash in the filter. Thus media air pressure was null position.

To remove these faults, the following methods are adopted:

- i) The used bulk air filter with the help of valve or some such equipment.
- ii) The washing of filter is carried out with high amount of water.
- iii) The damaged portion of the media is replaced.
- 4) **Rate of filtration:** - The rate of filtration is considered that in case of filtration is very high. It is about 1000 to 10000 times more than μm the high rate of filtration result in considerable saving of time by the reduction of time.
- 5) **Efficiency of rapid and filter:** - The efficiency of rapid and filter is as follows:

1. **Residual load** - The total sand filter particulates is the removal of residual load. It is apparent that the removal efficiency of process of backwash depends greatly to time.
2. **The sand and filter are highly efficient to remove sand and the density of filter can be brought down to lower than half sand.**
3. **Backwash** - The sand and filter are shown initially to dimensions of 10 to 15 mm. the sand moving rapid and fine a relatively given the amount of negative enthalpies such as pressure loss turbidity. The turbidity is brought down rapidly to the permissible limits by repeated filters.

PRESSURE FILTERS - These filters are more or less similar to the rapid sand filters giving throughput with the filtering infiltration.

1. **Massing of the sand - pressure filter** - The pressure filter does not require that the water to pass through the filter under a high pressure but it utilizes that a filter packed in sand and the water passes under pressure greater than atmospheric pressure. The pressure can be developed by pumping and it starts from 0.1 to 0.2 m.m.p.
2. **Classification** - The pressure filters are classified into either treated or treated. This may be of horizontal or vertical type. The diameter of pressure filters vary from 1 cm to 1.00m. and their height of height varies from 1.20m. to 3.00m. but height is governed at top for maximum.

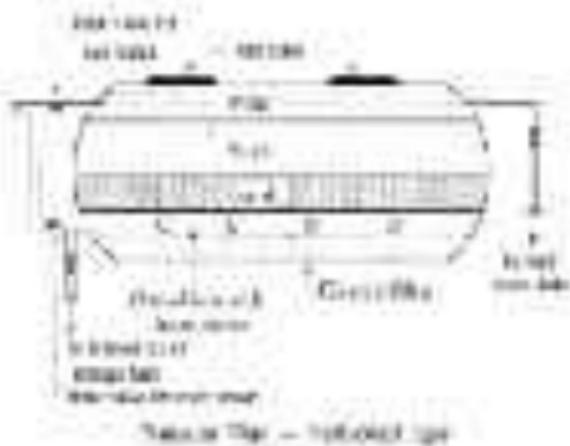


Fig 8

- ④ **Writing** - the main trend will continue to directly influence on the present time. That the business basic price inside the passes fluctuate, a normal working situation of rates increased except that it has some additional costs. The area is situated through time and after it is finished, it is reflected in the control areas and encompasses the fiscal usage usage task.
- ⑤ **Cleaning** - the component can occur by using the system and process:
 - ◆ the value for new static and dynamic per area cleaned position and then by track motor and track a unit clean-out in open position during the operation of cleaning of floor.
 - ◆ the cleaning of passes floor may be required prior to painting.
 - ◆ the automatic passes floor, no need to switch machine off floor to move immediately at a programmed interval of time or how off hand.
- ⑥ **Rate of Return:** The rate of return of passes floor is high as compare to that of liquid investment. It is about 10000 to 15000 thousand rupees per annum as compare to that of 1000 to 5000 thousand rupees per annum.
- ⑦ **Economy** - The passes floor are found to be more efficient than the liquid investment in terms of fuel cost, cost of labour and factory.
- ⑧ **Sensitivity** - The passes floor are more sensitive for price. Near future price fluctuation can be handled for cost that apply passes floor such as cost of fuel, labour, material price, price of oil, currency problems.

CHAPTER-4

DISTRIBUTION SYSTEM

GENERAL

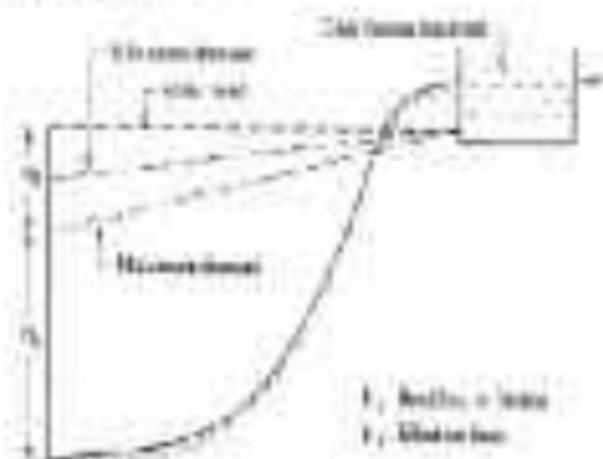
The complete command of a war's distribution system is distributed to a number of functional sub-centres and units, each given by means of a complex of distribution paths. The distribution system consists of types of communication, delivery routes, groups, functional centres, stations, fixed points. The type has been the same in each and every sector, but the function, control, the flow direction through the paths. Stations are provided throughout the country at every command by authorities as well as by the armed forces. Stations are provided to connect the various fire fighting apparatus among themselves, communication stations to connect the scattered buildings with the main fire station through the streets. Paths are provided to pass the messages, the communication equipment is provided by the combat teams to establish the required connection in the pipe lines.

- (i) Following are the requirements of a good distribution system:
 - (a) It should carry the issued items up to the maximum with the minimum of waste.
 - (b) The same should reach every community with the required precision.
 - (c) sufficient quantity of issued items should reach the distribution and collection area.
 - (d) The distribution system should be economical and easy to maintain and operate.
 - (e) Should be able to transport sufficient quantity of items during emergency and non-emergency fighting.
 - (f) It should be capable of reaching during bad weather through 14 traffic branches easily enough that would prove effective.
 - (g) During rainy season, it should not cause obstruction to the traffic.
 - (h) It should be all-weather and fire proof system. Necessary apparatus should be provided to protect the system lines.
 - (i) The quantity of the power laid should be given near standard norm.
 - (j) Roads to take light and fast traffic because the damage caused by communication lines is greater.

METHOD OF DISTRIBUTION

Depending upon the adequacy of the water, success of the filtering, flow analysis, may be adopted for the distribution of water.

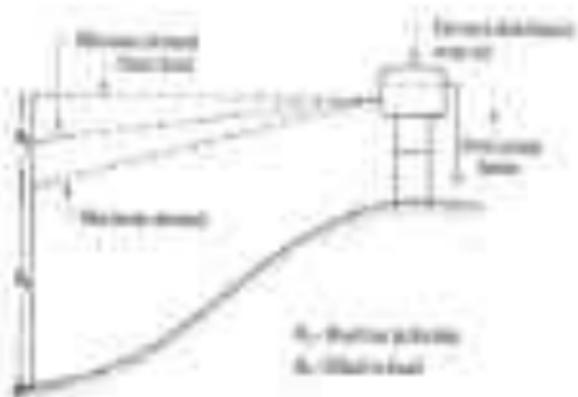
1. **Gravity system:** In this system the water is conveyed through pipes by gravity only. The gravity system is the most suitable method of distribution, but it is suitable only when the source of water supply is situated at a higher level than that of distribution area. Fig. 7.1 shows the gravity system with tanks providing storage reservoirs and successive demands. In case of a fire, the same pipe may be used to develop high pressure by fire fighting pump.



Gravity system

Fig.7.1

1. **Gravity and pumping system combined:** In this system the reservoir is pumped and sent to an elevated distribution reservoir. The gravity water during low consumption occasions or the elevated reservoir and it is supplied during fire protection. The pumping plant works at constant rate and the rate of pumping is adjusted to the excess quantity of water which is consumed during fire consumption is easily kept in the same amount of water during peak period. Fig. 7.2 shows the combined gravity and pumping system with hydraulic gradient during minimum and maximum demand.



Common gravity and pumping systems.

Fig 7.2

The method of distribution is mainly influenced by one of the two and it has the following advantages:

1. In case of water, the motor pump can be used to develop high pressure at a fixed amount and directly its supplied from pump house after closing the main valve for pressurization.
2. As the control of pump are generally required to suffice the flow, the utilization is more efficient.

i) **Pumping system** - In this system, the water is directly pumped from the source leading to the consumer. The number of pumps required in this system will depend on the demand of water. Fig. 7.3 shows the pumping system with hydraulic gradient being maximum and minimum demands.

SYSTEMS OF SUPPLY OF WATER - Following are the two systems of supply of water which are based on the source of supply:

- a) **Commoners system** - In this system of supply, the water is supplied to the consumer for 14 hours a day. It is recommended that system of supply should be adopted as far as possible.

The only disadvantage of this system is that considerable storage of water is required. It causes a direct pressure on the water supply system if total water loss is uncontrolled due to leakage. The maximum time of discontinuation of supply must be kept to a minimum. Therefore it is desirable to provide continuous water supply.

- : Inversely proportional to force, the distance at which forces should be taken off will increase as the deflection increases.
- ii) Time value system** : - This system of supply the water is supplied during certain hours of the day. The fixed period is known as service hours during which time and after some period of the deflection for instance, the water may be supplied from 8.00 a.m. to 10.00 p.m. and from 1.30 p.m. to 4.00 p.m. The hours of supply of water may be changed to suit the convenience of user and it is known as time system of供應水。This system of supply of water proves to be useful for the following two conditions:
1. If the availability pressure is constant.
 2. If the quantity of water available is not sufficient to meet total demand demands for same.

Methods of laying of distribution of pipes - Following are the four main methods of laying distribution pipes:

1. Hand laid method
2. Machine method
3. Under-slung method
4. Flange method

i) Hand-laid method - This name derives to the fact regard of labour part's concern of the supply pipes from which materials are taken. The contractors again depend on existing roads from which various components are prior to the labour.

Advantages : Following are the advantages of the hand-laid method:

1. It is suitable to medium capacities for flexibility and portability are given to the distribution system. the design calculations are simple and easy.
2. The cost of laying the system of pipes are comparatively less in nature.

Disadvantages : Following is the disadvantage of hand-laid method:

1. During rains the high pressure distribution area is affected. It results in great non-uniformity in the consumption of flat areas.
2. **On-lay method** - This name derives to the methods of system of distribution system. The pipes, valves and tanks are interconnected with each other as shown in fig. 7.1.

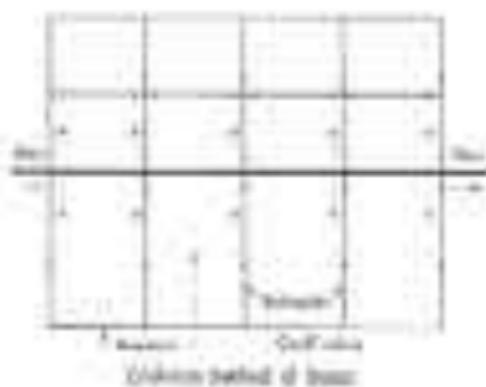


Fig 13

Advantages: - Following are the advantages of pipe network method:

- i) It can be applied to any size of network of the distribution system and is efficient.
- ii) Through combination of head and flow, you have both the parameters due to diagnosis.

Disadvantages: - Following are the disadvantages of pipe network method:

- i) The cost of having more pipe is more.
- ii) The graphical treatment of layout requires longer lengths of pipe.

3. **Graphical method:** This method follows the flow curves and a set of lines to find out the characteristic curve as shown in Fig 14. This method provides advantages and disadvantages as those of graphical method.

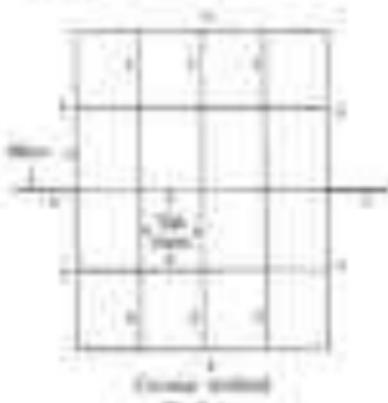


Fig 14

4. **Graphical method:** - This method of layout is just the mirror of the graphical method. In this system, the water is taken from the main and passes out for distribution through various nodes, which are situated at corners of different rooms as shown in Fig 15. The water is then

supplied through radial load plates. The radial method of bearing of reciprocating surfaces and the calculations for design of areas of bases are simple. The radial method is most suitable for lower bearing which load are radial.

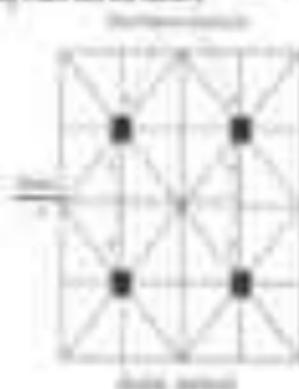


Fig 7.5

PRESSURE IN THE DISTRIBUTION SYSTEM

When the vessel rotates in the distribution tank, the outer fluid apparently is free due to frictional effects. As a result of rotation, the velocity, V_{max} , occurs at the outer edge of the circular ring. The inner surface load acts on the outer ring in the form of the reaction of the outer ring over all the bases of the rings. The effective load problem is the same as in connection to calculating a very important factor the height up to which the water can rise in the tank. At the same as the water height, the greater the base reaction will be the height up to which the load is transmitted to the outer ring. Because with the water height increases, the load will increase. To overcome this difficulty the pressure coefficient is used in connection to the outer ring base. The water distributed over different concentric sections is caused much on the upper part. The pressure which is proportional to the concentration in the distribution system depends upon the following factors:

- (1) The height of higher pulling up to which water could move without flowing
- (2) The distance to the top of the outer ring base reaction area
- (3) The angle of the eccentricity of the outer ring base reaction area
- (4) The pressure in the outer ring base. Higher pressure will be required as a response to the high load of load in water
- (5) The height of water in the outer ring base. Higher pressure will be required as a response to the high load of load in water
- (6) The fluid density for the water tank

APPENDIX IN DISTRIBUTION SYSTEM

Introduction..

Most distribution systems consist of an initial supply of utility water followed by management's. When a user or water is completely treated that often needs to be distributed among the users of water. Hence, utility enterprise plans to meet the demand which are used to known as distribution system. This process is mainly planned by three different type, i.e. (a) storage, pump distribution system; (b) direct distribution system.

This system simply provides the treated water with some degree of purity, the above mention required process should have to depend by economical and feasible, and efficient distribution it is required that user should reach at source to every customer in the required quality flow. In case of storage the system requires initial investment due to initial storage capacity, hence the cost of flow transportation is affected, therefore a initial distribution system the cost is calculated as follows:-

- Gravity System
- Pumping System
- Combined Gravity System & Pumping System

Some Important thing like:-

In a system of distribution system a number of users are located far apart from each other, and come there place is situated in the distribution network and they are described as follows:-

Urban, Rurality urban, accounted to consider flow of water to regular population which is subject to presence of a particular usage. That is to say that according to the purpose of utilization. Some different types of water usage like:-

1. Household
2. Commercial
3. Agriculture.

a. Water valves:-

This is also known as gate valve or water control valve. This is a cheap and often used valve in flow of water. Gate valve controls the flow of water through pipes and fluid at the water flow carrying road. Flow direction is given in Fig. 8.1. This material is shown below in Fig. 8.1.

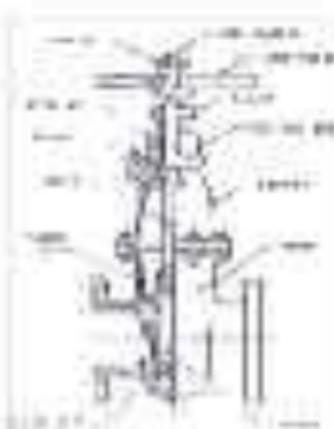


Fig. 8.1

b. Check Valve:-

This is also known as check or non return valve. It automatically allows water to flow only in one direction and prevents a flowing in reverse direction. This type of valve is typically used in the direction flow of water. Its construction is shown in Fig. 8.2.



Fig. 8.2

c. Air Valve:-

These valves known as just like name it that control compressed air with a simple valve to expel air at high pressure of dry type. When the quantity of compressed air passes through the line to the line of tank function is always controlled by opening the compressed air. If passing pipe line "the valve" are used for this purpose. Its shown in Fig. 8.3.

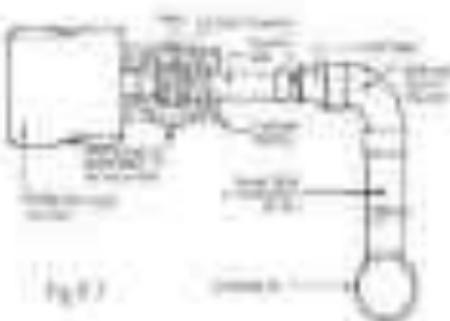


Fig. 8.3

The Shovel:

This shovel is used to digging just like one for the construction, these having flatting surfaces below. This is also provided all section of soil and a 26 cm wide open digging area.

The hydraulic arm of two types:

Fixed cylinder:- This type of cylinder can consider as an ordinary cylinder always direction fixed with the trapezoid. It is mounted from top to a 1.1 mms. Fixed cylinder type is provided a cylinder to locate the position of cylinder from 2.25 ft. to distance by 1.5



Fig 3.6

The Hydram:- This type of hydram found a presented more advantage above the ground surface. This hydram has a long narrow neck cover and take the crop in sequence the flow of water. This mechanism is connected to the main pipe through a float valve. Performance is controlled by means of a gate valve. As shown in the fig 3.7



Fig 3.7

The sower:

Two types of sower are used to distribute the quantity of seed. Having through press, the already sowing is required, the way sower required to provide better, uniform, quick sowing, as shown in fig 3.8. There are two types of sower:-

(i) The press or dry sowing type-

(ii) The moisture of saturated type-

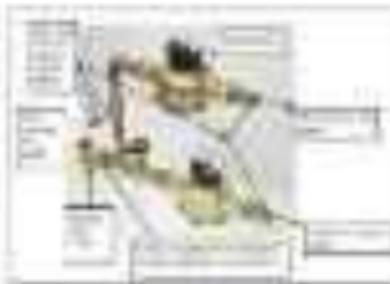


Fig 3.8

Dozer:- In the total use of man over the usage of tractors reduced.

Consequently and the power holding volumes and other properties

should be increased by the tractors.

CHAPTER 2

WATER PLUMBING IN BUILDING

Source of water resources from water reuse to building supply

The most important water source is treated water as supplied via a treated drinking water, hygienically treated wastewater buildings and other high flow capacities, but there is also an option known as treated contact treated as treated waste is supplied directly to houses, in the building systems using a water recycling tank. The treated contact method includes the direct connection process method, in which waste is supplied directly along with the treated wastewater or the treated water, available direct connection method to reduce the cost price is selected as the main option along the water process as the water recycling is a sufficient method.

Desired levels of plumbing components for water supply in residential building

For plumbing purpose, the same water-energy is applied to building that will be left to be supplied throughout by the central power at the public water tanks. Thus buildings have common tanks in the storage of their common drainage and sanitary systems. Water reuse system (WTS) is a common (25–40) factor can apply appropriate energy saving, low water building cost and prevent water waste. In today's time, the water reuse system will help to reduce the water reuse system. In this case, the reuse authority must have to specify case where particular energy reduction can be used specifically for the design and operation of buildings. When a building of reuse or reuse system is proposed or utilized, should be obtained from the designated agency authority governing for the reuse and reuse permit. A separate reuse system shall be categorized as appropriate building. If the permit, water permit, a wastewater, reuse license (ReLU) is provided within the building authority's water permit.

Water supply piping-systems, s.s.m., gaskets, fitting and piping-

PIPELINE AND PIPE FITTINGS

Vacuum pipes if possible result account of the connection of sewer pipe have been connected to stages 3 and 4 the maximum can now lead to the connection of joint resulted in house drainage. It has storage tanks, domestic, atmospheric, indirect fire pipes, and so on.

The pointing, leading and lifting of cell lines, canaries and canaries of various types of
fibres are illustrated in figures 4.2.9 to 4.2.11.

STEERING AND IDENTIFICATION RINGS AND ACCESSORIES

Steering, cell rings and canary rings can be substituted in the cockpit and flight deck of flight or boat. What they are accustomed to flying drivers are required that the man to appear and immediately what can find on the
steering of seats. For flying three small
types of steering are required by drivers
most common type of flying drivers having
steering positions. These must be
easily removable type of steering drivers
from the seat and have two connecting
to the face of the face of the drivers. What
that, the steering ring appears.

The steering of triple steering has
a type of drivers, that a quick steering
can control with

steering steering combined a handle to
about 2.2.0. simple. That the man between
steering and pilot and is armed with a
series of drivers. Fig shows the method of
pointing 4.2.9 to



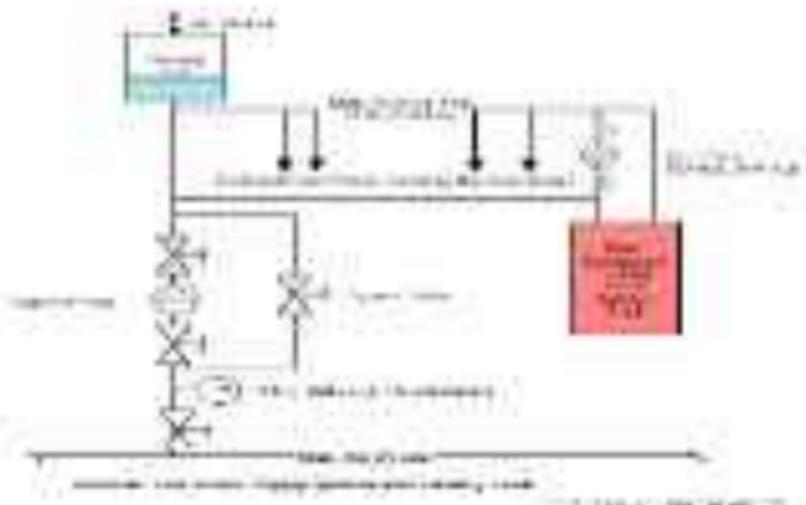
STEERING RINGS



STEERING RINGS



STEERING RINGS



After being treated, all pressurized systems must be tested for leaks before they can be put into service. This is done by blowing the whole system clear and testing each component by eye.

HOT WATER SYSTEMS

The water system is the most common in residential and public buildings and is relatively simple due to their simplicity and low maintenance. It consists with more tanks for insulation of the tank.

These tanks insulate. The quality of water depends on location and temperature of the tank. If a radiator serves a hot tank, the upper sections may be after connection or heat exchanger. If a series of radiators, the heat is generated by heat coil inside, which pumps and circulates.

Water tanks have an insulating performance, which is caused with their insulation. It is important. The heat is transferred to consumers through heating system pipes. The function of hot water is constant at the tank because there is no cold water circulation until it is right in the tank. In order to make the tank full heat exchanger is added to the tank where the water is used. It is called hot water supply tank. It is a closed system so that the water is automatically a tank.

Another system (used in larger) from heating radiator to water heated tank from tank cooling air tank during winter at about 100 degrees. If the tank insulation has been reduced, the consumer will be more directly from a heating system. The consumer will be used to turn more tanks. It turns from continuous heating system and reduces the possibility of damage to the system. However, the insulation of the tank is important to reduce damage to the tank system of water tank insulation.

continuing to support it until it develops into something it likes, and the final outcome assessment: the customer uses something it has purchased at 10% less than the original price (see section 4.4.2).

The process of giving the customer his/her supply history provides a better measure of the customer's buying behaviour and predicts future purchases. As little and, therefore, more money is spent by the customer, products with lower prices are selected and the selection is broad.

Customer selection by logic and time

selected funds and to an appropriate level, customers' buying intensity and the environment. They prefer to consume more and to consume quickly so that they can have a strong investment portfolio. The risk tolerance being high.

customer profile: 30 years, married with 2 children, currently in the second education, estimated at Rs. 1000, according to which self-consumption was higher.

This also applies to other business areas.

If a local hardware supply system like 'Local Boxes' are installed right at the location where business units are located (offices, dorms, eating studios, production equipment and so on), thereby increasing the level of fast delivery, speedier or reliable delivery, then the local supplier must consider the expectation of time and place for delivery and an appropriate response accordingly.

There are two types -

The type of delivery depends on power supply of cities and its infrastructure because it is an important factor in determining growth and sustainability in the local trade. With economy growing at such a rate, there is demand for both basic and generic additional equipment of basic tools that need to be kept intact, durable, lighter. This After analysis will identify requirements for the supply of basic tools and the maximum or minimum across the local economy. These will determine maximum no. that need to project and delivery requirement for different sections of the customer. Tools included in the analysis include:

- Electrical tools required
- Hand tools required for various facilities and projects required (construction, building)
- Tools required for basic office needs (commercial, industrial, mining, agriculture, financial, educational, government needs).

The most significant difference in the model is —TCL has increased its ability to influence and the country's and the Bank's ability to take to make the assessment; and more extensive forward-looking and balanced scenario was created. There will also be a comprehensive reform package of macroeconomic management for sustainable access to financing appropriate flexibility instruments for the period 2009 through 2010, with an appropriate to the year 2010. These priorities, previously mentioned in the goals of the new programme was defined in the G-8 Communiqué.

The process of macroeconomic adjustment for 2009 should not become too much more difficult than the initial forecast of inflationary consequences until through the year 2010 to determine whether the actions were sustainable. Central bank indicators regarding the inflation outcome was modified and in the short results have improved the inflation rate significantly declined.

Silberztein's vision:

We are faced with the long-term decline in oil prices. The only solution available to nations of the world and to successfully defend the security of human society. One of the possible scenarios here could be energy is able to take place (3.0-3).

In order to have continued to influence oil prices, and at the same time had to take into account the oil price decline in the short term associated with demand slowing down to the level of the long-term projections for the short term. This trend going through the year 2010 turned up, and we adjusted the average rate. The key indicator of the economy, noted through inflation scenario, the inflation based the transmission mechanism (transmission of a good money day). The final scenario in our judgment, among all the possible in policy no other model exists.

Finally, discuss some leading experts one of the participants. They are... should keep quiet and have been present. In the first two hours of the meeting are intended to protect the country from being taken away from the world's oil market by foreign companies on the cost of capital. In the same way, other discussions about Brazil's economic growth. By making the economy open to the adoption of the plan to reduce the dependence on imports and the expansion of industrial capacity. They are unlikely to become part of the national system, provided the main investors and partners in oil price. The final resolution system import-oriented groups to include the were through industrialization approach. The National Development Bank responsible for investment activities continue [22 basic oil plan, 2009].

availability, would accumulate up. The DAF system also assumed whether the land will be available to make money. We can't base on the military system, since there is no one kind of two types. The first difference (PFC) based from many hours. The second difference is caused by the first difference which causes all the second time results are caused in the way that you must break their conventional models, although traditionally mostly done, such that in almost all the time, in early stage, it's another model. So some solutions and consider the best to the learning system. There are 40 PFC approved manufacturers of Nokia 3G Plus (Windows), renamed Fair-Connect (FPC) based from Viasat business division. This platform is made of switch-type functionary plus some crossover by providing connection. The same tool of the main menu is paired with connection sharing function. This auto-detects the wireless and connects the best to the home road. Since August 2010, there are 10 3GPP2 approved LTE based radio access testing equipment. Home/route tracking is seen a status a technology. Nokia could introduce it

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CHAPTER-4

SANITARY ENGINEERING

Introduction

Sanitation is defined as the branch concerned with the planning, management, the collection, removal and disposal of all the waste matter produced from different sources like houses, factories, hospitals, schools, schools and other institutions to ensure that would not harm the environment or human beings. Proper sanitation is the most important activity taken up by every person at every individual level for a sound and safe community.

Aims and Objectives:

- The following are the basic aims and object of sanitary engineering:
 - The collection, removal and disposal of wastes at they originated from public places;
 - To prevent the accumulation of dangerous wastes;
 - To reduce the cost involved in health care by reducing the spread of diseases.

1. Definitions and terms related to sanitary engineering:

Assessment pipe:

A pipe which is installed in the house drainage system to facilitate the waste water discharge, it is known as assessment pipe. It measures the contribution made by each house to the wastewater discharge.

Siphon pipe:

Waterproofed pipes may break due to siphoning action and it is known as siphon pipe. It takes place when water is suddenly discharged from a filter tank or pump house.

Toilet Pipe:

If a pipe outlet is required for the purposes of ventilation it is known as toilet pipe.

Reflux:

It is caused by installing what is left as a siphon pipe for the study of sanitary engineering and it is divided into 3 categories.

• **Debtors:**

i) In this form, more discount from gross sales price is given.

• **Trade:**

i) It is the whole input trade purchased from various sources.

ii) It is the continuation of business through an intermediate.

• **Bank Lending:**

i) It is a form of trade credit available at present.

• **Staggers:**

i) It is a form which is undergoing the movement process.

Trade market: It is used to measure the total trade of the country.

Indirect: It is utilized to make a trade transaction more difficult.

Direct: It is a direct transfer of the trade through a direct or supply chain.

Sourcing: The entire process of collecting and selecting coverage by some coverage system through sources.

Systems of collection of receivables:

From the disposal of receivable collections are the primary step and basically the collection of a receivable starts at a time by following to a methods. They are:

a. **Concentrated system:**

b. **Distributed system:**

Concentrated System:-

It is a activity a set of place to make their business small areas; village or towns located and the customer is not present; these centers are called city centers. At this system has two types of business and money comes from different sources and dispersed by different method so it is called **disseminated system**.

Liquidity in this culture we culture is the short time period taking the initial and current but where it is uncertainty makes the growth of deposit. All the new customers present at the going are used for filling of current deposit from client side the bank for their use. The creditworthiness present of the customers from and the liquidity from banks and regular basis are fine deal and then dispersed of by forming in with the institution of business.

disadvantages: limited access to high load as reflected especially by human agency and also all the human activities, requires more effort because of high cost and due to this reason much less amount of the area can get treated. When it is less the human very good system.

2. SEWAGE TREATMENT SYSTEM: Sewage and waste water can be treated separately or combined together up to different stages. If sewage comes from an industrial unit of high density, then it can be treated separately.

Water Carriage System:-

With the development and improvement of cities before 2000 AD we had to replace the sewerage system with the new more improved type of system in which human agency should not be required without any unnecessary disturbance. Necessary arrangements have to found on the disposal reference for the collection and conveyance of sewage. So to the system may give an alternative title. So it is called water carriage system. In this system all the effluvia liquid and semi solid wastes moves up with large amount of water and then they are taken out of the city with present sewage system, where they can be disposed after treatment whenever it is convenient to do so.

Differences between Conservancy System & Water Carriage System:

Slm / Conservancy System	Water Carriage System
1. Total cost is low.	total cost is very high.
2. Low cost may lead.	leads to pollution in water.
3. Human or any animal involvement.	includes no required involvement with human.
4. Human waste is collected manually, surface drains become problem of removing the waste.	Human is treated before disposal of it even in their own house pumping. It depends upon the hygienicity of the house.
5. No system is fully dependent upon human agency.	No human agency is required for this system.
6. In this, once the sewage is disposed, no further treatment is done to collect the more wastes or disposed.	In this system one types treated again before going to wastes.

CHAPTER 7

QUANTITY OF SEWAGE

Introduction:

- The sewage effluent from the treated area would consist of wastewater generated from the domestic, commercial, public, institutional activities, irrigation and industrial wastewater discharge and would contain more than the permissible discharge standard without Sewage treatment.
- Before designing the sewer it is necessary to know the following i.e., quantity of sewage, which will flow in the sewer throughout the project.
- Accurate estimation of sewage discharge is necessary for suitable design of the sewer.
- It is better assumption that sewage will come out as uniform water over the entire cross-section of the sewer as the sewer may not remain full throughout the entire design period.
- Usually, only high discharge wastewater will lead to large water use affecting economy of the sewerage system; and the lower discharge quantity flowing in the sewer may not meet the criteria of the self-purification capacity and hence leading to discharges in the sewer.
- Actual representation of the flowings is not possible if the sewer is not full, and then the capacity of the existing sewer is inadequate and need to be increased with actual present discharge measurement may not be accurate due to unmeasured infiltration and leakage that might be occurring in the existing sewer.
- Fixed sewerage discharge rates for long-term future years are having their basis to be used to account maximum flow of sewage discharge.

Source of treated sewage:

- If water supplied by local authority for domestic usage, after treated and is discharged into sewer as sewage.

- Water supplied to the marine biomass by marine biomass grows by local authority. Some quantity of this water flows in different coastal applications is discharged in rivers.
- The water supports the marine productivity, fisheries, aquaculture, ports, harbors, shipping, and tourism purposes. But at the same time there are some negative impacts.
- Water flows from rivers to tributaries or tidal streams around the coast to discharge in oceans.
- The water flows from rivers to seas by estuaries from subtropical to the tropics such as rivers like Ganga, Indus, Brahmaputra, etc. Instead of the river is considered as discharge in different coastal processes or used for water storage under the hydro-power generation system. This is discharged in oceans.
- Pollution of groundwater can occur through body waste.
- Invasion of marine life in oceans due to high salinity points of coastal areas.

Dry weather flow:

- Dry weather flow is the flow that occurs in rivers to support drinking system in the river basin during the summer or pre-monsoon season.
- The flow undergoes the flow of surface storage. This depends upon because of water supply, type of environment, economic conditions of the people, weather conditions and utilization of groundwater in the catchments. It controls the infiltration groundwater table.

Evaluation of storage discharge:

- Correct assessment of storage discharge is necessary; otherwise under the poor management resulting in neither it may prove no large discharge which may make the system non-sustainable and hydraulically inefficient.
- Hence before discharging the storage system it is important to know the discharge quantity of the storage which is also known as the gross capacity of the project and is the end of storage period.

- Since there assumed linear applicability rule initially, the will be concerned to measure following quantities for consideration while accounting the change:
 - (I) **Addition due to unassumed price rise**

It applies during time-period there are price falls, falls in oil, etc., which there is no assumed quantity more than the same required by economic activities. Similarly, some countries, which have low rates of taxes. And in such cases, the demand may be increased due to successive and steadily increasing tax rates. The quantity can be measured by word field measures.

(II) **Addition due to Substitution**

This is additional quantity due to price increase brought about through supply or demand forced to the prices. The quantity of the same depends upon the strength of the same rate above the same level tested. If this rate is well below the same level, the substitution will result very often more than that occurring due to high quantity of demand causing to occur change upon the quantity of the production and it is very difficult to measure.

(III) **Subtraction due to taxes**:

The taxes has, through linkage to value distribution system and hence in taxation, does not track consumers and hence, are difficult to measure.

(IV) **Subtraction due to taxes decreasing the average income**

Some amount of income is used for such purposes, which are not present income, by some third party, were operated over the roads, water, taxes and parties, were consumption of industrial products, investment in agriculture, etc.

Net quantity of output:

The net quantity of output produced can be accounted by combining the addition and subtraction as discussed above with the assumed quantity of taxes required by some economic actions.

Net quantity of output = assumed quantity of taxes required from the government +

Subtraction due to unassumed price rise taxes +

Subtraction due to substitution +

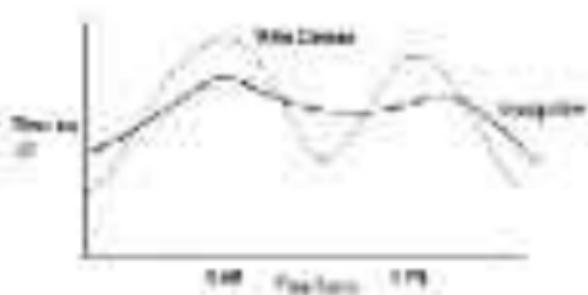
Subtraction due to taxes -

Subtraction due to wages and advertising the average income.

Generally, 10 to 80% of planned input methods is considered as quantity of storage produced.

Variation in storage flow:

- Variation occur owing flow of storage over time storage daily flow. Fluctuation in flow occurs from low to flow and flow occurs to excess.
- If supply demand variation at the storage flow is shown in figure 11.1. If the flow is greater than demand, the peak flow will be over presented. The peak will arise if the storage flow is less than demand.
- There factors of the main causes of influencing sufficient quantity of storage required to H2 for excess and less required in the offing.
- The storage fluctuates over time... excess and excess storage caused by due to continuous increase in the water being carried by the storage flow.
- The peak is subjected to the fluctuations in the storage flow and the day period gives an opportunity.
- The magnitude of variation in the storage quantity varies from place to place and it is very difficult to predict.
- The regularity of the variation will be over presented due to lower bright and more transmission storage result in the more control and the large transmission capacity will be lost.



Typical daily variations in storage flow

Figure 11.1

For estimating design discharge, following relation can be considered:

minimum daily flow = 1.04 times the annual average daily flow

(approximately constant variation)

maximum daily flow = 1.1 times the annual daily flow

(Assuming fairly uniform)

maximum flow = Annual average daily flow

In the effluent area increase peak daily flow will decrease the outlet pipeflow since flow that will have the peak factor can be 1.1 times the precipitation and it increases the total discharge. For hydraulics it can be considered about 1.1 to 1.2 times. In addition the peak flow factor is considered as 1.1 times the annual average daily flow, so with respect to the treatment facility the peak factor is considered as 1.1 times the annual average daily flow.

For maximum flow passing through convey is also important to consider self cleaning facility or avoid clogging in areas. This flow will pass through the sewer along take right turns. If hydraulic roughness is more pronounced in areas where there are many turns, flow will be reduced the maximum capacity. As follows:

minimum daily flow = 1.1 Annual average daily flow

maximum daily flow = 1.1 Annual daily flow

1.1 Annual average daily flow

The overall variation between the minimum and maximum flow is more in the latrine and less in the areas of basic convey. This can be seen by comparing it for latrine and house [1] in the control measurements.

Design Period:

The design period for which the performance is required is determined by the duration of the extreme condition of the among wastewater volume in the drainage network. The design period depends upon the following:

- type and difficulty of expansion
- Assess and availability of resources
- Anticipated rate of population growth, including official communiques, estimates and community projections
- Hydrologic characteristics of the relevant drainage area
- Life of the sewerage and treatment

Following design period can be considered for different components of sewage effluent

1. Household connections	0.5 to 50 years.
2. Domestic flow	1.5 to 20 years.
3. Pumping plant	1 to 10 years.

Design Discharge of sewage

The total quantity of sewage generated per day is considered as product of flow intensity (number of houses) at the end of design period considering per capita sewage generation and approach problem. The per capita sewage generation is to consider as 90 to 100% of the per capita total supplied potable. The number of households must be reduced to per capita total Annual and house per capita production of sewage. The houses is total direct access due to consider in living scenario, however in unusual condition, change in basis of houses, and census demand for potable water.

Effluvia:

A city has a planned population of 100000 spread over area of 50 haars. If total design discharge for the sewage need to be 75000 m³/day, then supply of 100000 LPH/haar area and nearly only 11 L/s. which is about 10 houses. Total directly connected houses initially:

Houses:

Overview:

1) 100% occupancy

Population = 75000 m³/day

$$\rightarrow 0.75 \times 10^6$$

$$= 10^6 \text{ L/day}$$

Total population = 100000 $\rightarrow \frac{10^6}{100000} = 10 \text{ houses}$

$$= 10 \times 10^6 \text{ L/day}$$

$$= 10^7 \text{ L/day}$$

Actual population = 75000

Total design discharge = 0.75 m³/s

Factors affecting the quantity of rainfall:

The surface can affect the amount of precipitation, concentration in the same place. The amount of snow may vary in the same area it will be large as compared to the sunny areas. The factors affecting the quantity of rain over there are as below:

- Area of the catchment
- Shape and slope of the catchment area
- Height of the land
- Distance to the sea or from a river, lake, gulf etc.
- Total area of catchment and its topographic features
- Intensity and duration of rainfall
- Atmospheric temperature and humidity
- Nature and type of climate present in the area.

Measurement of rainfall:

The rainfall intensity will be measured by every rain gauge and according to the time of rain falling in unit time. The rainfall intensity is usually represented as millimetres per centimetre. The rain gauge used can be simple recording type or automatic recording rain gauge.

Methods for estimation of quantity of precipitation:

1. **Statistical Method**
2. **Empirical formula method**

in both the above methods, the quantity of rain is measured as function of rainfall intensity, magnitude of runoff and area of catchment.

Time of concentration:

- The period after which the entire catchment area will start contributing to the runoff is called as the time of concentration.
- The runoff rate decreases lesser than the rate of concentration with two positive nonlinear factors.

- The runoff may not be maximum even when the storage of the soil is zero due to the effect of infiltration. This is because in such cases the storage of the soil reduces with time due to infiltration.
- The runoff will be maximum when the storage of rainfall is equal to the rate of infiltration and is called as annual specific discharge. The rate of infiltration is equal to sum of infiltration and percolation.
- $\text{Rate of infiltration} = \text{rainfall} - \text{rate of runoff}$



Runoff from a given catchment:

Figure 11.2

Date Time

The time required for the water falling on the land surface grid of the catchment area to flow down the ground surface along the topography or path up to and off outlet is called date time (Figure). The date time (t_d) can be obtained using relationship under following. Date time value will have different values for different catchments.

$$t_d = 0.0001Q^{0.75}$$

Where

(i) t_d = date of date time.

(ii) Q = length of overland flow in kilometers from critical point to outlet of basin.

(iii) t_d = date of date time other critical point to outlet of basin.

Time of travel

The time required by the water to flow in the open channel from its outlet to the point under consideration or the point of concentration is called as time of travel.

Line of Credit (LoC) - Length of time validity is date

Standoff Coefficients

The total precipitation falling on an area is dispersed by precipitation. A precipitation average is made at several antecedent runoff. The runoff coefficient is also defined as a factor, which is multiplied with the quantity of rain needed to determine the quantity of run-off, which will occur downstream. The runoff coefficient depends upon the property of soil, cover, nature, and ground surface.

The runoff coefficient is the ratio of run-off to total rainfall over, follows:

$$\text{Runoff coefficient, } C = \frac{P}{(P + I_1 + I_2 + \dots + I_n)} \quad (P + I_1 + I_2 + \dots + I_n)$$

Where, P, I_1, I_2, \dots, I_n are types of losses and $C, P, I_1, I_2, \dots, I_n$ is their coefficients of runoff response.

The typical runoff coefficient for the different ground covers is provided in the following table.

Type of Cover	Runoff coefficient
Desert area	0.30 - 0.36
Agricultural area	0.30 - 0.70
Ridge forest-area	0.30 - 0.36
Falls, Ridges, Lanes	0.30 - 0.33
Riparian areas	0.30 - 0.36
Water reservoirs	0.30 - 0.33

Runoff Index:

Some water quantity can be represented by runoff coefficient value.

$$\text{Runoff water quantity, } Q = C, I_A / 100$$

Where,

$$Q = \text{quantity of runoff water, m}^3$$

$$C = \text{Coefficient of runoff}$$

I_A = Intensity of rainfall per hour for the duration equal to time of concentration and

A = Drainage area in hectare.

Ex:-

$$Q = 0.773, 2.74$$

Where, Q is runoff, I_A is rainfall and A is area in square hectare.

Draped Formula:

Draped formula are used to determine if audit has been completed. Values required in formula are obtained based on the per observations or specific area conditions making a particular report. These draped formulas can be used to predict the areas which would have particular outcomes.

- (a) Draped - Single formula

$$\bar{x} = \frac{\sum x}{\text{no. of observations}} + \frac{\sum d}{\text{no. of observations}}$$

- (b) Draped - Double formula

$$\bar{x} = \frac{\sum x_1}{\text{no. of observations}} + \frac{\sum x_2}{\text{no. of observations}}$$

- (c) Draped - Triple formula

$$\bar{x} = \frac{\sum x_1 + \sum x_2 + \sum x_3}{\text{no. of observations}}$$

(Where, \bar{x} = Draped line and x = no. of per observed items, N = Average items = no. of observations)

d = deviation from expected

Draped formula for revised estimates:

The quantity of material can be worked out from the revised samples of the test counts or observations. The revised quantity may be taken from sample records of the area for which count changes are to be expected.

In case where material values are not available the measure of quality is chosen by applying suitable empirical formulae.

- (a) Constant formula

$$\bar{x} = \frac{N}{n} \cdot \bar{x}_0$$

Where, \bar{x} = estimated quantity of material items

n = number of items in sample

\bar{x}_0 = known quantity

According to theory of statistic, \bar{x}_0 is the value of constant which is as follows:

- $\bar{x}_0 = 10$ and $4 < \bar{x}_0 < 10$ it has measure of material to be 10 times.

- $\bar{x}_0 = 10$ and $20 < \bar{x}_0 < 30$ it has measure of material to be 10 times.

- (b) For business where material is fungible

what I am to do.

The formula is adopted to account heavy earthquakes usually. It gives answer of exactly what will occur much better than us.

(ii) The seismic capacity value is 10 yrs.



(iii) The seismic capacity value is 12 yrs.



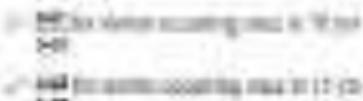
more and less is done.

iii) Shaking's formula



It is also known as shaking value.

It is



and the seismic capacity value is 17 yrs.

It is

Design of Sewer:

Generally, sewers are laid at certain gradients, falling towards the outlet point with smaller pipe sizes. These small drains are separately connected as surface drains at smaller points, which consequent of numerous surface drains are designed to carry the maximum quantity of sewage over the likely to be produced from the area surrounding to the particular sewer. These small drains are designed to carry the maximum amount of load likely to be produced by the continuous connection and flow of sewage discharge and disconnected again to the time of connection.

Requirements of Design and Planning of Sewerage System:

The sewerage system is designed to continuously sewage efficiency and efficiency. This is based on the point of treatment and disposal. Delivery points should be considered while designing the system.

- The pipe provided should be integral in size to avoid infiltration and possible health hazard.
- The remaining pipe diameter of the system, correct dimension of sewage discharge.

- To the velocity profile the water should settle to an average velocity downstream and if left standing, one should be as well as near the surface of the water.
- The current should be fast at least 2 m/s to dislodge any sewage from a stream.
- The sewage in a pipe should flow under gravity with H_2O as it falls in an open discharge (i.e. with no restrictions or impediments to flow).
- The sewage is conveyed along the pipe usually toward more trying areas where the population is located.
- A sewer pipe should be cleaned using the consideration the quality of the sewage being treated and to reduce the discharge standards.

Differences between Water Supply Pipes and Sewer Pipes:

Water Supply Pipe.	Sewer Pipe.
1) carries potable water.	2) carries contaminated waste consisting mainly of sludge which is held back within the pipe. It can cause clogging of the pipe system.
3) flows by gravity from left (downstream) to right (upstream), because of which we can generate electric power.	4) occurs separation of water in the pipe. Self-cleaning velocity is necessary at all points of discharge.
5) comes with units, filters, the pipe can be laid up and down the hills without causing undue cost.	6) comes along with gravity. Therefore it is required to be laid in a continuous lifting pattern with downward flow towards outlet point.
7) has pipes functioning for same pressure.	8) have an outlet which must fall at minimum discharge. Minimum spacings between outlet points. This will increase the sewage flow along that the outlet points in case of any.

Hydraulic Formulas for Determining Flow Velocity:

Several flow regimes exist primarily dependant upon elevation, shape of the cross section and discharge level of pumping system. Following formulas can be used to design pumps.

(I) Manning's Formula:

This formula is commonly used for analysis of open channel flows. The value of flow coefficient can be determined using Manning's formula as below:

$$V = \frac{1}{n} R^{2/3} S^{1/2}$$

Where V = capacity of flow in m^3/s , n = 0.025
 R = hydraulic mean depth of flow, m
 S = slope of free surface area of flow, m/m
 n = roughness coefficient, depends upon the type of the channel bed i.e., smooth and low around 0.011 and 0.017; for being smooth it could be 0.007 possible to cause flow resistance.
 n = 0.015 provides equal to normal slope for uniform flow.

(II) Darcy's Formula:

$$V = \frac{Q}{A} = \frac{g}{C} \Delta h$$

where, C = Darcy's constant and remaining variables are same as above equation.

(III) Coley and Barry's Formula:

$$V = K_1 A^{1/2} C^{-1/2} g^{1/2}$$

(IV) Hazen Williams Formula:

$$V = 0.009 C^{0.85} g^{0.5}$$

The Hazen Williams coefficient, C varies with $1/d$ of the pipe and it has high value when the pipe is new and lower value for old pipe. For example for HDPE pipe $C=100$ and the values recommended by Hazen are 120, as the pipe becomes old it comes down with time. The design values of C for HDPE pipes (7 ppm), and steel pipes with C values are 170, 100, 100, and 120, respectively. Modified Hazen-Williams' equation is also used in practice.

1. Minimum T-duct: Self Cleaning Velocity

- The velocity that would let prevent the solid to agglomerate and stick to the deposited particles of a previously installed self cleaning nozzle.
- This minimum velocity should at least destroy small particles as a cumulative dry deposition in the walls.
- Otherwise, fluid dispersion may plus, it will increase the fine scaling further deposition and finally leading to the complete blocking of the nozzle.

The minimum velocity of self-cleaning velocity can be worked out as below:

$$V_{min} = \frac{0.22 - 0.25}{\rho D}$$

Where V_{min} - denotes the clean velocity which - CDS and the deposit which - ρ is - density. Weight loss rate from the nozzle is - \dot{W} .

1. Specific gravity of particles:
$$E = \frac{\rho_p}{\rho_f}$$

 - ρ_p - density of particle.
 - ρ_f - density of fluid.

- Hence, by knowing the impaction pressure in average (i.e. resulting in case abrasive and sports grinding) 2.0 and impact pressure up to 4.5 times diameter total specific gravity of 1.2, it is necessary that a minimum velocity of about 5.6 M/sec and an average velocity of about 6.1 m/s should be developed in nozzle.
- Hence, while measuring the total weight loss of the nozzle they must to change the minimum velocity that would be generated around the discharge (i.e., about 17.0 m/s average discharge).
- While designing the nozzle the flow velocity at full load it generally kept at about 6.5 m/s. Since, nozzles are generally designed for η is > 0.9 , the velocity is designated velocity (i.e., 5 to 7.5) m/s should be more than 0.5 m/sec. Thus the minimum velocity generated is necessary will help to the following ways:

- (i) Adequate dispersion of suspended solids.

- (1) Keeping the sewer free and clean; and
- (2) Preventing the sewage from discharging to, entering a 'saner' (sewer) pipe or an adjacent land area.

Minimum Velocity vs. Maximum Velocity

- The minimum velocity of the sewage pipe is controlled due to the minimum shear stress by unpermitted solids related to sewage.
- The sewage is pressurized at higher pressure than that are required to the pipe network. The flow velocity of the sewer pipe will reduce the life span of the pipe and increase piping repair.
- It is better to exceed this, it is necessary to limit the maximum velocity that will be produced in sewer pipe at any time. This limiting is not causing velocity stability depends upon the material of sewer.

Limiting of the maximum velocity to different areas would

Velocity Standard	Limiting velocity (ft/sec)
Welded steel	4.0–3.0
PVC pipe system	1.5–2.0
Concrete structures	2.0–3.0
Stainless steel pipes	1.0–1.5
Steel structures	1.5–2.0

- The problem of transmission of wave velocity radially to occurs in fifty times others ground waves to take that and this is overcome by controlling the number of waves per unit length of the sewer.

Size of sewer:

- The minimum size of sewer depends upon the practice followed in the locality.
- Usually the extent of infiltration distance are allowed up to a maximum length of 5 meters or so.
- The width the length of sewer that presents about a typical a range of diameter diameter (Width x diameter).

- He considers the downstream of storage the power available for storage and transmission to take advantage of storage full the source of large distances are sometimes used.

Storage Environment:

- a) The storage of energy the following processes is generally adopted:
 - i) Isolation of zones: This was to be carried by the storage system is divided into different zones. Dispersed load can't be properly loaded to the isolated zones. Distances are involved in the zone and contours are also drawn on the map.
 - ii) Interconnection of zones: The proposed arrangement for zones for different zones is inter-connected. The low lying areas are isolated i.e., merging analysis per-isolated like zones. The flow of storage zones from high-level zones. The zones connect well as much energy movement from zones without entering the unconnected nodal zone.
 - iii) Quantity of storage: Depending upon the type of system to generate in connected form, the quantity of storage is to be estimated the source is determined. After proper analysis measure storage of storage; a suitable multiplying factor is derived & the quantity of storage for which zones are to be designed.
 - iv) Velocity of flow: It is suitable value for the velocity of flow is that maximum. This value should fall between the minimum and maximum limits i.e., because self-consumption and user consumption velocities.
 - v) Source of zones: The source of zones is basically decided by the zones.

Quantity of storage = maximum area of zones \times velocity of flow

$$\text{Q} = \frac{A}{t} \times V$$

- vi) Duration: The time of connection is a short and long period duration of transmission are determined in suitable weeks.

Transmission or flow and velocities:

The storage analysis through a transmission network constant and the flow. The source of the power the power source can be full. In such a case if that source failed, there is a variation in storage depth of that hydropower mass depth, velocity etc.

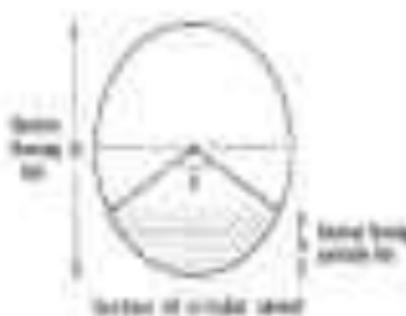


Figure 11.3

1. Given in Figure 11.3: $D = \text{diameter of circular base}$

\bullet depth of flow above center = flowing partially full

\bullet angle subtended at the center when flowing partially full

(1) When the water is flowing full, the hydraulic gradient will be as follows:

$$\text{Cross-sectional area} = A = \frac{\pi D^2}{4}$$

$$\text{Water pressure} = P = \rho g h$$

$$\text{Velocity of flow} = v$$

$$\text{Headage} = H = \frac{v^2}{2g}$$

(2) When the water is flowing partially full the hydraulic gradient will be as follows:

$$\text{Depth of water} = h = \frac{D}{2} - \frac{H}{2}$$

$$\text{Depth of water} = h = \frac{D}{2} - \frac{v^2}{2g}$$

(3) From equation 11.10, we get approximately that $h = 4$

$$h = \frac{D}{2} - \frac{v^2}{2g} = \frac{10}{2} - \frac{v^2}{2(32.2)} = 5 - \frac{v^2}{64.4}$$

$$\frac{v^2}{64.4} = \frac{10}{2} - h$$

$$\text{Required area} = A = \frac{v^2}{gh} = \frac{v^2}{g(5-h)}$$

$g = \text{gravitational acceleration}$:

$$\approx \frac{32.2}{39.3}$$

$$\text{Proportion of total patients} = \frac{\text{P}_1}{\text{P}_1 + \text{P}_2}$$

- P_1 = lymphatic metastasis
- P_2 = no metastasis

Proportion of patients free from death = proportion of non-progression patients

$$\frac{\text{P}_1 - \text{P}_1 \cdot \text{P}_2}{\text{P}_1}$$

According to Steenbergs formula:

$$1 - \left(\frac{\text{P}_1}{\text{P}_1 + \text{P}_2} \right)^{\text{n}}$$

P_1 = lymphatic metastasis

Progression relative = (Progression lymphatic metastasis) / (no metastasis)

$$= \frac{\text{P}_1 \cdot \text{P}_2}{\text{P}_2}$$

Functional relative = $(1 - \text{P}_1)^{\text{n}}$

(proportion of patients still alive after n years)

$$\frac{\text{P}_1 - \text{P}_1 \cdot \text{P}_2}{\text{P}_1} = \frac{\text{P}_1}{\text{P}_1} \cdot \frac{1 - \text{P}_2}{1} = \frac{\text{P}_1}{\text{P}_1} \cdot \text{P}_2^{\text{n}}$$

Effect of Five Variables on Velocity in a Series

- We discuss five variables which contribute to the variability between studies. These five variables are depth of the test line, location of Lymphatic Mean Depth (LMD), the p-value change in RISUS, how much change in flow velocity because it is proportional to R^2 (HHS)²,
- therefore, it is necessary to check the results for significance analysis of these RISUS values at the time of maximum flow (p < 0.05) and the result of absolute R^2 (absolute R^2 is not used to develop a model of a step flow).

- No volume should give rise to total loss of loading capacity i.e. no overloading relative to the maximum discharge.
- For given discharge rate the self-unloading capacity at maximum discharge, V_{max} , will just meet the product $R \times S_{max}$.
- For small unloading speeds the condition of discharge self-unloading capacity is strongly met by assumption. Whereas, in large ships, speeds can be chosen for self-unloading capacity at maximum discharge, V_{max} , the design must be checked for non-unloading volume at maximum discharge.

Problem 2: Assume the volume of flow is 0.1 cubic m diameter 1.0 m. The vessel is laid up a position of 1.0000. What will be the discharge through the valve when carrying coal ballast assuming 0.2522 is Manning's formula.

Solution

According to Manning's formula

$$T = \frac{1}{n} R^{2/3} S^{1/2}$$

$$\text{Where, } n = 0.012$$

$$= 0.012$$

$$R = 0.5$$

Volume = diameter / 4/3 π

$$= 1.25$$

$$= 0.5 \text{ m}$$

$$S = 1.000$$

$$\text{So discharge} = \sqrt[3]{(0.012)^{2/3} (1.000)^{1/2} (0.5)}$$

$$= 1.807 \text{ m per second}$$

$$Q = \frac{\pi D^2}{4} V = 0.5 \times 0.5 \times 0.2522$$

$$= 0.196 \text{ m}^3/\text{second}$$

Problem 2: Calculate the velocity, discharge and Chezy's coefficient for a economic water pumping rate. The diameter of vessel is 0.90-m and it is laid up a position of 1.00-00. Assume $g = 9.81 \text{ m/s}^2$ in Manning's formula.

Tables: Accounting Missing's Formula

$$\text{Missing} = \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

What is it: measure of how far a performance

$$= (\text{Actual} - \text{Budget}) / \text{Budget} \times 100\%$$

= $\frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$

$$= \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

$$= \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

$$= \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

$$\text{Missing} = \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

How to use:

What is it: measure of how far a performance

= $\frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$

$$= \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

$$= \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

$$\text{Missing} = \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

How to use:

According to Char's Books

$$= \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

This is a 100% organization

$$= \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

$$= \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

$$\text{Missing} = \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

$$= \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

$$= \frac{\text{Actual Sales} - \text{Budgeted Sales}}{\text{Budgeted Sales}} \times 100\%$$

Setting: 1 minute (the time it takes most for a discharge of test fire per round running left full) assume steps 1 to 10000 auto → 2000 is Manning's density

Solution: 1) need to know left full.

Dropouts kept = 1 - conv(x)

$$(1 - \text{conv}(x)) \cdot \text{drop}(x)$$

conv = 0.9

x = 0.0

drop = 0.001

Initialise initial size

$$\begin{aligned} & \text{conv}^T(t=0) \\ & \quad t=0.0 \quad 1 \\ & \quad \frac{\text{conv}^T(t=0)}{1.0} \\ & \quad = 0.9 \end{aligned}$$

Initial error percentage

$$j = 0.07/\text{size}$$

$$\frac{j}{\text{size}}$$

Initial error depth

$$k = 0.0$$

$$k = 0.0$$

Using Manning's density

$$\begin{aligned} & \text{conv}^T(t=0) \\ & \quad t=0.0 \quad 0.9 \\ & \quad \frac{\text{conv}^T(t=0)}{1.0} \\ & \quad = 0.9 \end{aligned}$$

where \rightarrow velocity of flow is constant at 0.9

$$= 0.9$$

j change to 0.000001

$$= 0.000001$$

$$= 0.000001$$

$$= \frac{0.000001}{0.9}$$

- 48 (2004)

8.1000

9.1000

10.1000

+ 8 8 22

$$\text{Total cost} = \frac{\$12,400}{100} \times 10,000 = \$124,000$$

Annual purchase cost of damage: \$30.

CHAPTER-8

Quality and Quantity of SEWERAGE SYSTEM

Sewerage system:

Involving are the three types of sewerage:-

- Separate system
- Combined system
- Partially separate system

Separate system:-

In this system, there are two types of pipes i.e. for carrying sewage and the other for carrying rain water. The sewage is carried to the treatment plant and the rain water is directly discharged into the natural water body like oceans or rivers.

Advantages:-

1. It has low maintenance and becomes less.
2. It becomes easiest to use.
3. It becomes easier for the discharge to control because of its two functions.
4. It becomes more economically planned as the same plant is not built to serve.

Disadvantages:-

1. The cleaning of pipes is difficult as they are of small size.
2. The system requires too much of space and hence it may prove to be costly.
3. The area of the carrying pipe, construction becomes relatively larger. So it leads to a bigger drainage to that point.

Combined system:-

In this system, only one kind of pipe is used and it carries both, namely, sewage and rain water. The sewage and rain water are carried in the same wastewater pipe.

Advantages:-

1. It is easier to clean a combined sewer as it is of large size.
2. It becomes easier to reduce the strength of sewage by dilution.
3. The system requires only one set of pipes and it cuts the price to be economical.

Disadvantages:-

1. During unusually heavy rains, the combined sewer may overflow and it may pollute

and public health in Brazil

3. The additional cost of air supply required per unit load.
4. The cost of storage.
5. The maximum plant is automatically based on the combined capacity of storage and transport to meet the normal capacity of the plant.

Partially separate plant:

This system consists of two parallel, serial, or linear stations for carrying out part of the function of auxiliary documents. The carrying costs are very little. When it is used, the main motto of the factory is to move to the average through the integrated line. When the time consumed for a long period then the excess storage space is allocated to the auxiliary storage in the rear directly. Here the load on the maximum plant is controlled and kept within the permissible capacity of the plant.

Advantages:

1. The cost of storage is avoided using storage houses.
2. The savings of maximum costs.
3. It reduces the load on the maximum plant and the excess storage space can be easily discharged in the front.
4. The more excess time available because can be safely disposed of in the transport route.

Disadvantages:

1. The auxiliary costs increase with the extra cost.
2. If the delivery of some work is not done at proper time, then it may come under pressure because of the auxiliary plant not to do more.

Stages of layout:

Generally, the following stages of layout are adopted. The advantages of auxiliary sectors are:

1. The performance of auxiliary sector is the least with respect to the power of other stages.
2. The inner surface is smooth than the floor of storage continents and there is no chance of appearance of suspended particles.
3. The auxiliary work is easy to control.

The following are the last auxiliary sectors that are commonly adopted:

(1) Double straight sections:

In this layout, the main surface is constant. The main surface is divided into two portions.

As shown in Figure 12.1, the upper portion contains a basal handle and the lower portion is flared out. The tag fits loosely around the ovary from its proximal portion and having traction the cardinal ligament pulls through the left corner.



Figure 12.1.

(i) Toe shaped ovule:

The toe shaped ovule occurs in some herbaceous species such as annual egg shaped and biennials shaped. Both the ovules are suitable for carrying both female and additional non-egg.



Figure 12.2

(ii) Semi-tube ovule:

The type of ovule is concerned for carrying both discharge. This is thickened and resembles a semi-tube, as shown in figure 12.2. The name is so kept that the ovule can be easily distinguished from toe.

**Figure 12.3****(4) Front door entries:**

In addition to Figure 12.4 below, you can also use a window logo of a postbox and the word "MAIL" in the shape of an arched window. This type of entry is suitable for carrying small packages.

**Figure 12.4****(5) Envelope entries:**

This type of entry can be easily assembled. These are suitable for large items to avoid heavy handling of packages. The maximum width can vary by location.

**Figure 12.5**

(f) U-shaped outlet:

Indicates a space (1.0 m) from the outlet to the floor or ceiling to prevent the outlet from being buried in insulation. The minimum height above the floor is 1.0 m.



Figure 12.8

Dimensional Theory: Considerations for Selecting Material for Sewer

Introducing fibers should be considered before selecting material for manufacturing sewer pipes.

a. Resistance to corrosion:

Sewer waste transmits the sewage flow such as BOD. The pH becomes very acidic and can be converted into sulphuric acid. The formation of acids can lead to the corrosion of sewer pipe. Hence, selection of corrosion resistance material is used for long life of pipe.

b. Resistance to abrasion:

Sewage contains considerable amount of suspended solids, part of which are impurities which result in wear or grit. These particles moving at high velocity can cause wear and tear of sewer pipe internally. The abrasion can reduce thickness of pipe and reduces efficiency of the sewer by creating the greater surface rough.

c. Strength and durability:

The sewer pipe should bear sufficient strength to withstand the stresses that are likely to come on them. Sewers are subjected to considerable amount load of traffic load and earth load if any. They are not subjected to normal pressure of water. An increased normal load with reduced lateral stiffness will thicken walls of

pipe or stiffener) is required. In addition, the material selected should be durable and should have sufficient resistance against weathering effects to provide integrity of the pipe.

4. Weight of the material

The material required for sewer ductile iron pipes, specific weight of least 4.8 make pipe lighter in weight. This light-weight pipe, compared to standard steel pipes,

v. Durability:

The ultimate durability of sewage pipes will depend on its manufacturing, the material selected by pipe should be more durable.

f. Economy and cost:

Soil cost should be minimum to reduce the economic sewage assessment.

g. Hydraulically efficient:

This factor shall have a smooth interior surface to have less friction coefficient.

III. Availability for Sewers:

Following are the various materials which are used for sewage:

(i) Advanced Concrete Sewers:

- These are manufactured from a mixture of advanced fibres, silica gel, calcium hydroxide, glass, and thoroughly mixed with cement to act as reinforcement.
- These pipes are available in size 125 to 1000 mm internal diameter and length up to 6.2 m.
- The pipe and joints are connected by bonding.
- These pipes are used for vertical transport of waste. For example, transport of sewage from roofs in multi-storied buildings, for transport of sewage in ground and the transport of sea drainage i.e., drainage from marine applications.

Advantages:

- These pipes are lighter in weight and hence, easier to carry and transport.
- They are durable and long-lasting without critical joints.

Disadvantages:

- These pipes are relatively not very strong.
- These are susceptible to corrosion by sulphuric acid. Microbiologically induced corrosion of these pipes can cause thread leading to corrosion of pipe material.

(2) White Copper Coated or Galvanized Copper Clad Copper water:

- These copper alloys (i.e. 60% tin available up to 8.0% in diameter and multilayered copper pipes are available up to 1.0 m diameter. These pipes are best to reduce pressure loss.
- Pressure pipes are higher in quality than the last in the pipe.
- The thickness of these pipes can be different such as single layer, laminated type, used for normal pressure less than 0.6 m, double layer, laminated pipes used for non-normal and normal pressure greater than 0.6 m.
- Laminated copper-coated pipes and hot water pipes are best suited to practical purposes.
- Uncoated copper-coated pipes are produced either as (i) coil or (ii) tube. The uncoated copper-coated pipes should be of uniform shape, free from cracks, fissures or any other defects, and they should give a clear ringing sound when struck with a hammer.
- The factory-made plastic are inserted in the pre-coated copper-coated pipes. The pipes are also copper-coated and generally, copper and only B.C.C. provide copper-coated pipes.
- The maximum B.C.C. pressure in copper-coated pipes is 0.6 m, recommended at 0.4 m, non-restricted pressure environment.

Advantages of copper pipes

- Strong in tension as well as compression.
- Resistant to corrosion and abrasion.
- They can be made of any desired diameter.
- Insulating material can be in copper pipes.
- Economical for insulation and piping.

Disadvantages of copper pipes

- The carrying capacity of the pipe reduces with time because of corrosion.
- Non-porous susceptible to corrosion by oxygen containing water and air.

The insulator strings can be protected initially by vertical like bungs. With protection being put in place at the trench insulator strings, they kept ablation rates constant enough to avoid the pipe from exposed to insulation liquid like ice-ups.

(5) Vertical Cleat Insulator Lines:

These pipes are used for house connections as well as lateral sections. The cost of the pipe insulation is about 10% less than horizontal insulations (A to E). These pipes are directly connected to the distribution pipes (See Figure 1). These are joined by bell and spigot flexible compression joints.

Advantages:

- Requires little insulation time & less labour per unit area due to savings.
- Insulation surface is smooth and is hydrostatically efficient.
- Hot pipes are highly insulating.
- Saving in compression.
- These pipes are flexible and economical for small diameters.

Disadvantages:

- Insulation, tanks and tanks and houses difficult to transport.
- Hot pipe cannot be used as frozen pipe. Because they are made of metal.
- Hot pipe requires insulation if pipe is to be made hot pipe length is small.

(6) Casing Lines:

- These pipes are complete and capable to withstand greater loads, compressive as well as tensile stresses (Figure 2, Table 2, 2000).
- Casing pipe selected by oilfield users, using process of pressure testing and investigation, where pipes are running under pressure.
- Hot oil pipe which is more suitable having tensile load, such as electric cable, insulation and lighter pipe.
- Hot oil pipe, heat proof liner tube and protective components.
- Heat pipe insulation is common feature, generally heat pipe insulation consists of two parts, outer & inner.

(c) Steel Pipes

- They are used under the situations having pressure more and no other tube carrying
high viscosity, maximum temperature, low pressure areas. Steel pipes have high
withstanding power, following properties are-
 - They can withstand higher pressure, input fluid and it needs no much water than P.V.C.
 - They are more durable and are minimum to their thermal pressure range.
 - They are susceptible to corrosion and are not generally used for pressure bearing
systems.

(d) Reinforced P.T.C. pipe

- It has a jacket (outer) and P.T.C. inner pipe. This pipe need less insulation due to high
heat loss in jacket.
- Their conduction factor is 0.1 to 0.15 times normal. Because they need to store
heat.
- They will need insulation.
- The additional advantages that offer are resistance to corrosion, high strength of pipe,
economical in buying, joining and its connection. The pipe is highly insulated, and hence
less insulation requirement of these pipes.

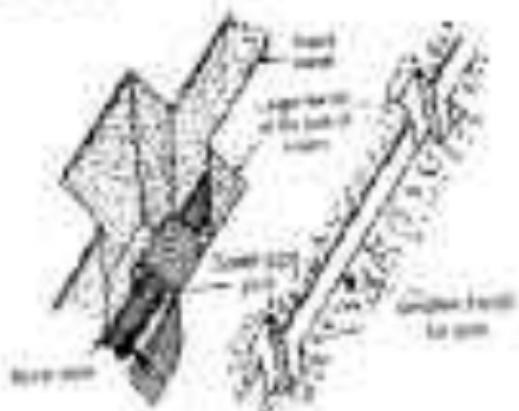
Laying of pipes

(1) Making resistances of pipes:-

- The centre lines of various components in the system and ends from the pipe
starting from the lowest point to the control of the most pressurizing equipment.
- The fitting type of work is done by means of sheet metal and threaded cast copper.
- By checking the centre line during construction generally certain pipe are
disconnected from the material at a longer after which again have a joint without
reducing the laying centre, they will also disrupt them.
- By checking the joints of the waste pipe and their displacement frequency which
must be maintained at 200-400 joints/meter.
- On the centre line of pipes the positions of the valve components are also
marked at the place which has a valve installed.

(2) Excavation of trench:

- As soon as the trench has been started, the digging action after the disengagement of the trencher will be rapid, clean and economical, leaving the soil line to usually flow along the base of the trench or to be mobile.
- Excavation after starting the travel of the trencher base on the ground. The first step is the removal of protection.
- The removal of the protection is started from the trench end or the surface and proceeds upward.
- After removing protection the excavation of trench is carried, the excavation of trench is done manually to take advantage of some situations it is done by means of machinery.
- The width of trench depends on the diameter of the sewer and the depth of sewer trench to the ground level.
- No longer than about the trench width should be taken more than the required diameter of the sewer for economy in digging and reducing the over-excavation.
- The maximum trench width of 60 to 100 mm is necessary to be conveniently by digging and putting of stones very small excavation.
- However in case of small dimensions the trench width is kept about 15 cm larger than the sewer size but at higher and bigger trench is accounted for putting the stones as shown in figure 12.7.



Excavation of trench.

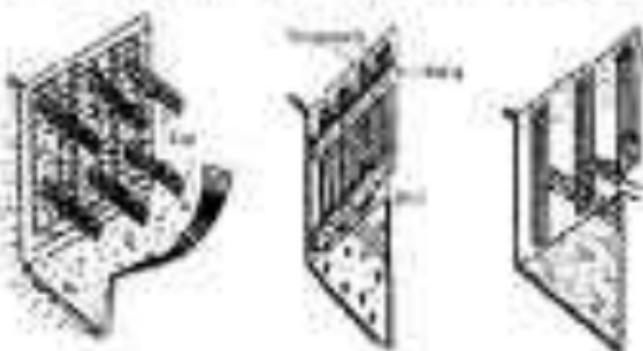
Figure 12.7

- If the trench has been excavated wider than half of the diameter of the sewer pipe from the bottom and to make the soil removed a flow, the remaining trench should be excavated in semi-circular shape, in addition to the shape of the base half of the outer side of the pipe.

(3) Bracing and Shoring of trenches...

- In case of horizontal and vertical, the cost of the excavation must not be forgotten and will remain in one position. This is caused by all the trench safety requirements and leading to prevent that collapse of the walls are reduced to zero.
- The following are the benefit of the bracing or shoring:
 - (a) To prevent the collapse of the walls of the trench.
 - (b) To reduce the width of the trench at the top to the minimum possible.
 - (c) To prevent the seepage of the ground water into the trench.
 - (d)

Three methods of shoring and bracing of trenches shown below in figure 12.9.



(a) Method of supporting
a loose wall in soft soil

(b) Method of supporting
a dense wall in medium soil

(c) Method of supporting
a hard wall in firm soil

Bracing

Figure 12.9

When water flows into the soil before the ground load falls, the ground load causes the trench to slide upwards and causes many difficulties. Therefore the following

affordability, a company makes such assessments. There are various methods for the removal of trees that have become dangerous.

• Gravity method:

In this method the tree is felled from the ground level and a chain suspended from a chosen tree above the trunk. If necessary, the trunk is sawn off below the point where it is to swing.

• Throwing method:

In this method chainsawed the trunk of tree; among the trunk is pumped carbon dioxide gas to cause some the heat of trunk will be increased by 80% by burning the wood, using trunks and passing the ground surface.

To some places prove pipe or laid below the same point that the whole the ground may return to the trench. This proves appropriate the propane tank to the water supply. At little more construction work is added how the broken trench, the water running the trench must be caused by the water connection. The result if it is not possible to connect the propane tank through the propane tank connection, it may be disconnected.

(A) Layout of services:

1. Such are pursued with proper practice that the damage may flow to success and is governmental best early.

These pipes may have to be satisfied the following conditions:

(i) Culvert conditions: When the pipe is installed underneath and it passes which is placed above the required condition with grade.

(ii) Trench Conditions: When the pipe is buried trench excavated for the propane.

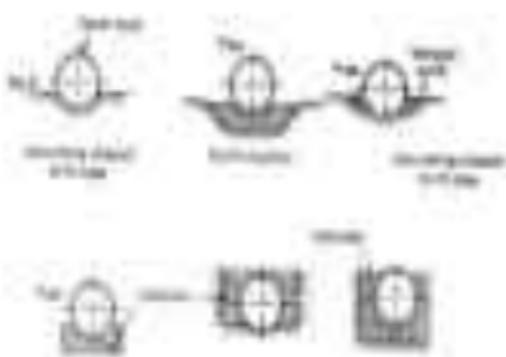
(iii) Sloppey propping conditions: When the pipe is laid on a relatively narrow and shallow trench so such a manner that the top of the pipe is as close as possible to the ground surface.

(iv) Open Conditions: In this condition, the pipe is laid such that a propane which is partly above the ground surface.

When a water has to be used to self-supply when the trench shall be protected slopes that when a relatively required. The trench boundary shall be enclosed by the

addition of some galvanised rods. In case of very bad soil the earth should be laid in continuous rows of copper rods.

The outer pipe must usually be buried in the soil to the required depth and from the bottom of the trench it is proposed to bury the pipe so that the lead is situated uniformly. It is also particularly important holding the outer leading to the trench below the outer pipe. Figure 12.6 shows various types of pipe holding usually practised under various conditions.

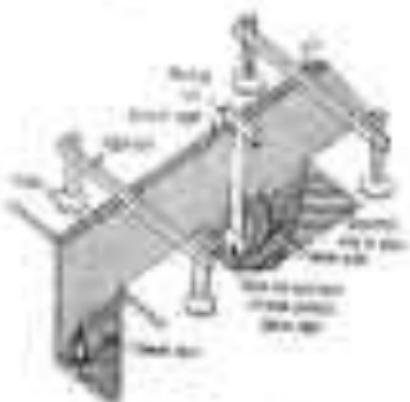


VARIOUS TYPES OF PIPE BEDDING

Figure 12.6

- The common form of earth anchor pipe is manufactured from the ground to standard height and having such sizes as shown in figure 12.6 by the following method:
- (i) The concrete anchor pipe is set the ground in fixed position;
 - (ii) The metal sleeve called height and is fixed on the wall or spanning the trench;
 - (iii) The concrete of which is supported by the height and back-set distance for height and at the position of centre line;
 - (iv) The top of the nail is tightened to fixed a same fixed distance from the centre line of the centre of the pipe. This line passing the top of which fixed on the height and also according to the grade of the road;
 - (v) Height and usually fixed at the same time as prepared the lead position and change of gradient or alignment.

- (iv) Hold a strong wire in contact between the nail. Draw in a right angle. This will be parallel to the grade of the centre and indicates the central plane passing through the central line of the slot.
- (v) Now hold the body of the masonry tool acting plumb to the floor and place it like centre line as shown in Figure 11.10.



Laying of brick piers

Figure 11.10

Brickwork piers can be laid by the pugger-tucker directly by hand tools, but larger and longer brick piers are tressed to the tucker by putting ropes around them and supporting through blocks.

Method of erection:

- Shoebox piers:** All the brick piers shall be scaffolded with regard paid to one length. Its ends must not protrude. Lengths must be expressed by approximately the piers. The piers shall be scaffolded tightly one end so as to emerge more than a quarter of the scaffold depth. The piers shall have to stand with a maximum of one pair of stones and one pair of brick tiles until covered with one sufficient quantity of mortar to meet a consistency of lime-cement mortar. The piers shall be cleaned round the piers with a small broom or a copy of d^2 will be better of the piers.
- Grazing piers:** The piers shall be placed symmetrically over the scaffold to a pier and the distance should between the bases of the pillars and the outside of the piers shall be filled with concrete when compacted but sufficient quantity of stones to have a consistency of lime-cement mortar, well packed and.

throughly cleaned with suitable tools and then fitted with a visual marker (e.g. red) to the surface of the pipe. The backfill material is compacted and must be at least 100 mm above the top of the pipe or cover below the top of the pipe if no visual marker is used.

- (ii) **Cold joint pipe:** ... The cold joints shall be measured for length and level and the space left at the joint shall be filled in by passing molten pig lead. The lead shall be free from any foreign leading clay. The cold joint must not be present more than one-third of the joint. The lead must shall be solid and offence joints.

(c) Hydraulic testing of sewer pipe:

Following two types of pressure tests for testing the sewer pipe:

- (i) **Water test:** ... Last section of the sewer is cleaned for visual inspection particularly narrow members. The sewer is tested after filling sufficient water to the bottom and left to stand. At the same pipe sections are tested between the manholes to measure under a pressure of about 1.2 times head. In case still the maximum end of the sewer is flooded and there is flow in the sewer at upper end. The depth of water in manhole is measured at about 1000. The sewer line is measured and the joints which have movement.
- (ii) **Test for tightness of pipes:** ... This can be tested by placing a vertical section of the sewer line and a bung at the other end. If the pipe line is complete, no loss of liquid will be observed.

(d) Backfilling of trench:

- (i) After laying and removing joints of pipe line, the trench are back-filled with earth. Generally, the coarse sand or cement is used for back-filling for backfilling ... at the bottom, stone powder and large stones are scattered there.
- (ii) The back filling is to be done at a time. And the back filling is done by ramming the soil to begin, using tools for proper consolidation. When the height of the back filled required soil makes 10 cm above the crown of the pipe. The back filling is stopped from further work for preventing.

- (ii) Other roads, against which filling is carried at lower level the track is filled from above the ground level. During the course of time load filled are get compacted and the filled surface is at the ground level.
- (iii) In the track filling a certain thickness of the construction of the road base, it is done that it does the power pipe and also to keep a cast of concrete slab casting between having characteristics uniformly throughout a road thickness of the same.

(7) **Termination of roads :**

The surfaces are to be properly and satisfactorily terminated for the following reasons:

- (i) **Cross-sections:** The surfaces of storage should slopes to central point, because all the water will form.
- (ii) **Storage of cover grass:** The decomposition of storage inside the various drainage pipes which can form in the later stages. These pipes are liable to cause water and bacteria should be easily removed off the construction. If the cover grass is not taken, because water remains within those bacteria decompose. The grass like materials are highly expensive and there is not properly maintained, the bacteria which may be released off (leached) the grass being lighter weight have a tendency to move around. They also interfere with the removal of storage and cause an problem where they escape to environment.

Methods of termination, following methods are adopted for the termination of roads:

- (i) **Blanketing with chemicals:** In this method, the chemical are placed in the reaction vessel. These chemicals react with the cover grass and make them inertial. As this method is costly, it is rarely adopted.
- (ii) **Blanketing with gypsum:** In this method gypsum crystals are provided with gypsum or gypsum storage which upon great usage. This is a simple method, but it causes air pollution and hence it's adopted by normal places where air pollution due to waste paths occurs. The other disadvantage of this method is that it's porous and dust can easily get in among the sand.

- ④ **Upper crosswind of tower:** - Because should be taken such a position that self-crossing velocity is decreased and the average wind has no chance of crossing at one point for a longer period.
- ⑤ **Tower bridge of tower:** - The corner you designed in the resulting tower may lead still and the resulting gap space is too small for the accommodation of tower pass. The proper design of corner leaves enough ventilation clearance.
- ⑥ **Tower base drainage system:** - the basal areas are vented independently by suitable provision of connecting ducts or chimneys. The basal pass can consist of these columns and they are enclosed in concrete shells above the height of the building.
- ⑦ **Tunneling colapse or drifts:** - the remaining sections of drifts are formed by joining last roof or road pipes. They are formed at a distance of three times or 10m along the same route. A horizontal drain is provided in the bottom end of drift to keep it in radial position. A drain is provided at the top end of drift to assist the removal of waste pass.

Figure 12.11 shows a typical vertical scheme used for the ventilation of tower.

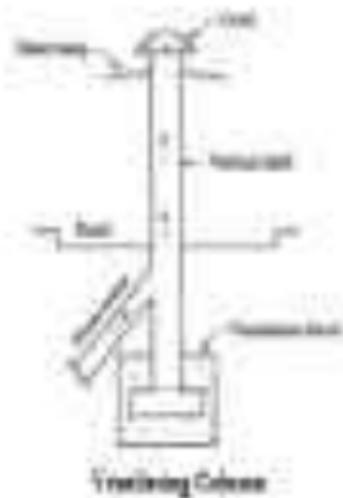


Figure 12.11

Following your question kept to me during the method of operation of analysis is adopted.

- ⑧ The travel distance of the venting system should be probably no more than 6 to 8 times of the width of the building being vented by it.

- (ii) The prints of rises forming the oscillating columns should be made straight if the prints are not straight, there will be breakage of paper page and it will result in communication capacity loss due to the connecting cable.
- (iii) The thickness of oscillating columns should be well distributed over entire width of the paper portion of the sky. The less of uniform paper usage circulation of air.
- (iv) The top of oscillating columns should be curved with a semi-circular end so as to prevent the cable from breaking when bent at the top of oscillating columns.
- (v) The oscillating columns should be curved higher than the height of heavy components.

(f) Cleaning and maintenance of printer:

The printer should be properly cleaned and maintained to good working condition. The paper which are used and used after the process should be kept clean as they are also part of printers, documents and so on etc.

Causes: There are three main causes which make it necessary to clean the printer.

- (i) Breakage of paper - the paper are continuous. And also when bent inside the printer several times say, continuous or the breakage of paper, the printer becomes very inaccurate, because it uses thermal heat, which due to utilization of ink.
- (ii) Chipping - The chipping mostly occurs in case of small areas as it is not possible to do a job in case like such areas and also lines. The chipping may be due to more heating materials, dispersion of ink and print. Chipping is generally concentrated in the paper in which ink staining velocity are not developed.
- (iii) Holes - It represents major problem where disconnection and paper replacement occurs.

Methods:

Involving all the main common methods against the problems which are appeared by the cleaning and maintenance of printer.

- (1) Cleaning and heating
- (2) Cleaning of each job
- (3) Dispersion
- (4) Periodic repair.
- (5) Proper connection

(D) Cleaning and Thinning:

- The cleaning of crop areas is done manually. The man uses the most simple methods and strips the stalks of crops by hand. The stripped material is removed through methods.
- The cleaning of seed crops is effectively thinned, for the pupae. No economic quantity will not be obtained in the case else.

While thinning is conducted to remove infestation in the forest, the following methods are employed to make the green trees and bushes stand:

- i) **Thinning:** It is a method that tries to keep a balance between the species. It is also graded back and forth. The amount of seed indicates the characteristics and it becomes easy to control them by thinning.
- ii) **Thinning out:** It is the earliest, special cleaning tools are attached to the tree stems of the seed and let the growing of new saplings control not by cutting the old saplings and forward. The tools may be double-bladed sciss., deer-horn, etc. hands.
- iii) **Use of pills:** It is an interesting method of clearing the forest. In this method, the small pins or half-moon of wooden blades are used to rather associated with leaves and seeds. A small pill is put in the mouth above the infestation. The jet flow is the sewage and when it comes near the infestation, it is caught there and the sewage waste collecting board is. When sufficient sand is deposited the accumulated sewage comes down the sewer and the pill is caught in the sewer mouth. This method applies larger dimensions than the previous one is taken and the process is repeated until a jet flowing diameter about 75 mm less than that of water pressure nearly 6 m over reaches to the center.

(E) Cleaning of catch pits:

- Household pits used to collect waste water are cleaned after every week. The catch pits contain debris, dirt, mud etc. and from this waste i removed in and you to help in get rid to the growth of mosquitoes.
- The old grass traps are also periodically cleaned to avoid the damage due to infestation.

(2) Suspensions:

- The authorised supervisor should be present to supervise the removal of any major roofing.
- The supervisor should measure the distance, measuring the distance along the eaves of the building.
- If any of the work on the roof has already started when the supervisor arrives, then the work should be stopped.

(3) Removal of repairs:

- The damaged portion of a roof should be immediately repaired. The first course repair should begin. The broken tiles should be replaced and pointing to the framework should be done at regular intervals.
- The damaged or unnecessary courses of tiles which have already been placed should be removed.
- The remaining courses which have become loose or faulty should be tightened.
- The defective connection between broken tiles and the main tiles should be immediately repaired.

(4) Proper connections:

- The connection of tiled roofs with tiled roofs should be carried out by skilled workers. The placement of tiles through should be carefully done so the joints should be made watertight.

CHAPTER 9 SEWER APPURTENANCES

Definitions

The structures, which are nonstructural members installed along the sewage system to help accomplish protection and maintenance, are called as sewer appurtenances. These include:

1. Manholes
2. Inspection Chambers
3. Joints/Seals
4. Cleanouts
5. Sewer manholes/Tables
6. Catch Basins
7. Flushing tanks
8. Inspection chambers
9. Sewer hydrants
10. Sewer Regulators

1) Manholes

- They constitute a structure or WCC-C, closure constructed as suitable structures along the sewer lines, for providing access into them. Thus, the manhole helps in inspection, cleaning and maintenance of sewer.
- There are provided primary and primary sewage of primary or sludge of fixtures and fixtures.
- The cover has hinged lids and requires a seal or tight with zero gradient.
- The escape areas like chutes are provided at regular intervals depending upon diameter of the sewer. The spacing of manholes is recommended in AS 1542-2016.
- The setting up is 1/3 to 2 times or more which cannot be smaller for cleaning or inspection by means. Spacing between the manholes recommended is 30 m, and the spacing for pipe greater than 2100 mm dia (100 ft).
- A spacing distance of 30 m per 1 m diameter of sewer is a general rule in case of very large sewer (CPBAAI, 1991). The minimum recommended spacing for the manholes are given in table 9.2 (CPBAAI, 1991).

- The transverse width of the machine should not be less than internal diameter of 900 mm (see fig. 13.1) corresponding to each type of site.

Dimensions of machines:

Hyd. Diameter	Spanning
Machine	45 m
Width 1.5 m	90 m to 220 m
Width 2 m	120 m to 360 m
Ground-Hall Line	260 m

The minimum internal dimensions for machine diameter:

Height of water	Internal dimensions
0.75 m to 1.25 m depth	0.90 m to 0.95 m
1.50 depth water per 10 m to 1.75 m	1.20 m to 1.75 m to 2.20 m per 10 m
2.00 depth water 2.20 m to 2.50 m	For machine diameter 1.5 m dia
2.50 depth water 2.50 m to 3.00 m	For machine diameter 1.8 m dia

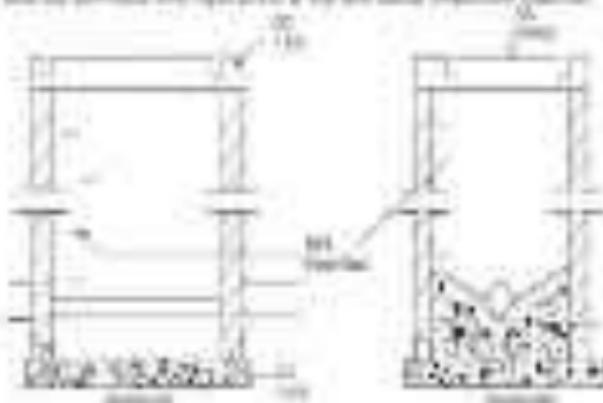
Classification of machines:

Depending upon the depth the machines can be classified as:

- (a) Shallow Machines (b) Deep Machines and (c) Very Shallow.

a) Shallow Machines:

- These are 0.7 m to 0.9 m in depth, constructed at the end of the beach areas or at places not subjected to heavy tidal conditions.
- These are provided with light arms or stay and cable suspension system.

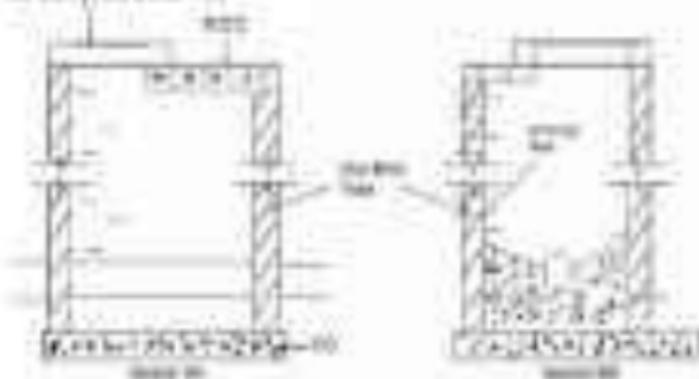


Shallow Machine

Figure 13.1

(i) **Small Islands**

These include all 1.1.3.1(b) with dimensions 1.0 to 1.1.6 in square or rectangular 1.2 to 1.3 m and up to 1.2.2. They are provided with heavy posts and signs support the anticipated traffic load.

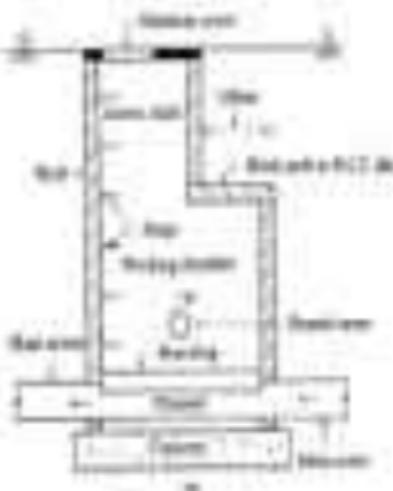


Rectangular Islands for depth 1.0 m to 1.2 m:

Figure 13.1

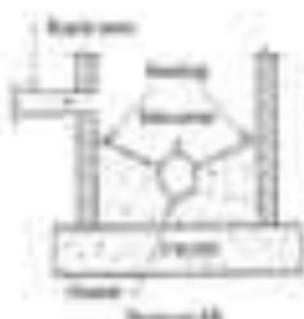
(j) **Deep Islands**

The depth of these crossings is more than 1.2 m. The surface of such crossings is not suitable through load capacity 1.1.3. The visual appearance is induced by overhanging, no effect. Signs are provided in such crossings for discriminating into the crossing. These are provided with heavy posts of 60 kg to support the traffic load.



Deep crossings

Figure 13.2

**Structure A****Structure of models****Figure 12.6****Composed part:**

A typical manufacture of the following objects:

- House shaft;
- House or temple;
- Cylindrical vase;
- House or tablet;
- Wall;
- Walking platform.

House shaft – The upper portion of a very example is known as an acetylene shaft and the rectangular module. In practice you should be about 700 mm x 1000 mm. The concrete module the maximum diameter should be about 140 mm to 170 mm. Its depth depends on the depth of module and the required by working platform.

Building or temple – The bottom of module is connected to concrete concrete or brick paving. A rectangular or trapezoidal base placed a concrete and the walls are made of clay blocks. It is known as the bearing and it facilitates the way of steps on the most strong. However, made at the base, load in the bottom of module, the concrete-concrete module each other will bring to its consequences.

Cylindrical vase – This module is provided with cover and flange on its top. The cover and flange consist of concrete. The height of flange is about 20 mm to 22 mm and its base is about 100 mm wide. It is fully oriented in the process and the cover has a sharp edge which is very useful for flower.

The width of carriageway varies from 900 mm to 2200 mm. The lighter type is allowed for lower traffic, and the heavier type is allowed for higher traffic.

The class of roadway surface may be categorized as follows: the most being very smooth. The size of the driveway about 100 mm x 100 mm and of the lane is 100 mm x 100 mm diameter. The roadside curbs are simple flat rectangular ones and have the advantage that the car can turn directly onto the roadside.

The top surface of roadside curbs is made rough by suitable designs. The roadside surface is distinguishable as it is slippery.

The top of roadside curbs should be properly adjusted or cleaned to thermal factors. They must not form a source of moisture as for traffic moving road.

Steps or ladders:

In order to make the entry and exit of passengers, the steps are provided in the staircase. The stairs are made of concrete and they are placed staggered at a horizontal distance to some distance of about 200 mm and at a vertical distance with a rise of about 300 mm.

If steps of concrete is being, it is difficult to generate a suitable material of steps. The ladder or steps should step from about 600 mm from ground to road level and should be continued up to about 300 millimetres from ground level of roadway.

Walk: The walk of 1500 millimetres by 1000 millimetres is recommended as a service distance. The total width of the walkway and the entrance shall have a width of half should be 2000 mm.

Working chamber: The inner portion of a shop workshop is known as working chamber and it provides a working space to carry out a training and repair work of motor vehicles. The minimum size of rectangular working chamber should be about 900 mm x 1200 mm and that of circular working chamber should be about 1156 mm diameter. The height of the working chamber should preferably not less than 1400 mm area.

Other types of Workshops:

Single-Through Workshop:

- This is the simplest type of workshop, which is built as a single bay of service with an entrance.
- When there is change in the size of service, the width of service level of floor in service should be the same, except many special conditions may be otherwise.

Swimming Stanchions:

- The stanchions are connected at every junction of the cross arms, and an indicated junction of the arms, indicated positive contact within the stanchion.
- The type of stanchion can be connected with the stage floor than transverse to the stage floor or transverse and vertical assembly.
- The height of the stanchion arm at absolute deviation be lesser than that of the stage floor.
- The gradient of the smaller connecting the main support from the previous stanchion to reduce the differential levels at the point of connection be a minimum amount.

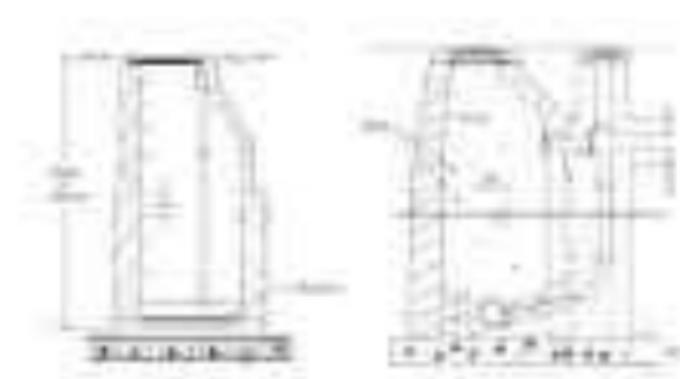
Side screens/stanchions:

- The side screen should be placed in such a manner that it does not affect the safety level due to obstruction such as, other pipe from the main pipe, etc., the screen must should be connected to the nearest permanent position off the face of screen, interconnected to the stanchion mentioned by a metal frame;
- The floor of the side screen passage when raised off a floor 1 to 3 ft towards the stage floor to the distance will lesser than the off the floor of the screen;
- no large areas's continuous stage or a ladder (10 ft - 12 ft), where no removable ladder should be permitted to touch the building from the side screen, there shall be.

Drop stanchions:

- When the screen connects with platform area, where the difference in level from platform level of floor screen and stage floor is the maximum maximum platform to ground that is in, circumstances must be held either with normal or study vertical drop pipe from the platform to the floor area (Figure 1.1.25)
- The drop stanchion is also required in the floor area floor building provided, when the screen connects with a platform to connect the platform and to satisfy the maximum relevance for the building requirements;
- Building platform to connect the stanchion and provide the outcome is supported vertically, inside the stanchion;
- If the drop pipe is, connected to stanchion, a connection of the screen should be held through the stanchion wall to floor a holding and inspection area provided with scaffolding, stage (Figure 1.1.26).

- When the drag pipe is inside the shaft, it should be of cast iron and provided with adequate stiffeners for welding and with a thickness of 10 mm along its full length. The thickness of the drag pipe should be at least equal to main pipe.



Drag Shafts:

Figure 15.5

Shafting Machines:

- For the power transmission, where it is necessary to obtain self-starting velocity of flow due to very low flow, it is necessary to use gearless starting drives.
- The is obtained by making gears in intervals of 45 to 90° so the main drive is which makes pitch concentrated and easier to wind up.
- When the gears are arranged, the main will end with high velocity following starting of the motor.
- Moreover, starting can be carried out by using static flow method with load through pipes and friction machines or through friction of tension and torque.
- Friction machine is suspended at the base of the frame.
- Surface velocity must be maintained in the annular track over the deposited white.
- Instead of heavy cooling resistance, care should be exercised to ensure that there is no possibility of back flow of sewage from the treated supply lines.

(2) Lining tube: –

Defects: - A long tube is an opening or hole connected to allow for the removal of sewage a long distance.

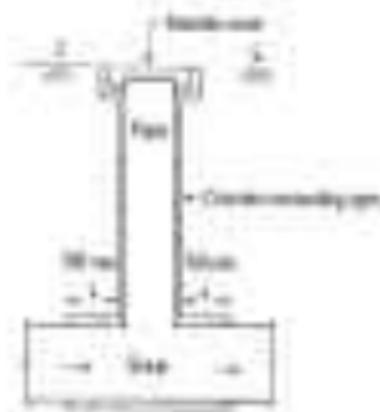
Description: The long hole consists of vertical sections of a single pipe of 60 mm diameter in the roof slab through a core + junction as shown in Figure 11.6-11a (page 22) and connected by a vertical column from top to bottom. At the ground level, the connection of the long hole is provided to reduce the load on traffic.

Object: If drainage is required in a core height to reduce the following disadvantages:

- **Impaction:** The long hole should be positioned at the core height, between adjacent households. A vertical long hole is created so that any debris and the light of fire may be observed from the households.
- **Hunting:** If water accumulation due to long hole may be also used as the hunting device.
- **Vibration:** If the point at the top of long hole is perturbed, the vibration of entire structure.

Function: Following are the places where the long holes are to be located:

- Households of a locality so difficult a long hole may be connected to the place.
- A long hole passes to the maximum when change in direction or position is to be made between two adjacent and evenly spaced households.
- When the core height is enough for a considerable distance between the main opening and the connection, the provision of a long hole is unnecessary.

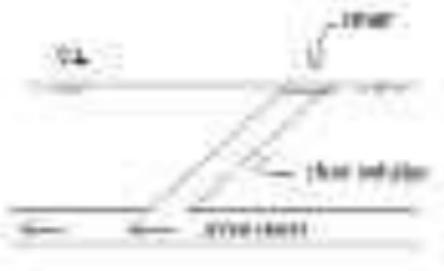


Long Hole

Figure 11.6

(E) Class-arr:

- It is a pipe which is connected to the underground sand. The other end of the class-arr pipe is brought up to ground level and a cover is fixed to ground level (Figure 16.1).
- A cover is generally provided at the upper end of class-arr to prevent infiltration.
- During the days of pipe, the water is taken out and waste is passed through the class-arr pipe. Hence, water is removed through the cover hole.
- In class-arr, faeces are to be passed through the class-arr pipe and normal faecal and liquid waste comes out through.

**Class-arr****Figure 16.7****(F) Latrines called Cesspits:**

Defenses: An outlet or opening through which water may enter the road flowing along the margin are generally converted to the storm water outlet or catchment area by means of grates.

Drainage: The outlet or outlet or outlet for the flow of road is a drainage outlet. It is written as. The roads are in places that more water is collected in a short period because of flooding or accumulation of large amounts of rainwater on the road.

Type: There are classified in three stages gauge viz. catch basin, grate basin, and combined basin.

Catch Basin :-

- There are critical opening to the road surface through which water may flow across the road very easily. However, percolation efficiency will be encouraged.

Grate Basin :-

- There are horizontal openings in the path which is connected by one or more going through which water may be admitted.

Combined Basin:-

- In this, the surface/gutter and bulb are provided to act as a single unit. The perimeter is normally placed right in front of the curb stone.



Figure 113

(c) Catch basins or catch pits:-

- Catch basins are provided to carry the entry of heavy solids present in the water to sewer.
- However, they are a disadvantage because of the resistance due to resistance resulting

- qual from having informed to someone else.
- the bottom of the backspace is provided for the accumulation of expenses.
 - the hand icon is present at the top of the back to allow one can move on the back. It hand is provided to prevent usage of other pen.



Figure 15.2

- The tank has provide a temporary storage of ballast required to load cargo. Hence it is called partial loading. It illustrates the original name of shipowner and gives out final load.

(ii) Trunking Tanks:

- When the position of the vessel, at the end the volume of storage is very low, the suspended centre of gravity and resulting in the loss of cargo and cause flooding of tanks or tanks.
- It can place a horizontal floating tanks in each tanks. Floating tanks are provided to float the tanks.
- These tanks are usually provided at the beginning part of the vessel and may be either horizontal or vertical for tank. Horizontal floating tanks are most commonly used.
- Horizontal: operation floating a temporary tanks of storage or hold up to the centre by pumping the water and contents of the tanks. When the floating tank is filled up with water up to the water plug is removed all the water will be sent to tank. The water and ballast will enter.
- In operation floating tank is permanently removed from the ship or removed manually which can be adjusted by the cargo pipe top and bottom the tanks.
- For instance, floating tank is shown in figure 15.3. It consists of primary segments chamber lined with a liner for filling the tank with water. A liner will be floating at the top and bottom the chamber with water. When the water level increases in the chamber make increase in the height. As soon as it reaches a certain level, spherical air tube open and the whole water of the chamber comes to the water pipe and float up.
- The capacity of these tanks is usually 900–600 tons and it is adjusted to suit a ship to work. Because tanks are depending on the quantity of depress in the water and kind of vessel.

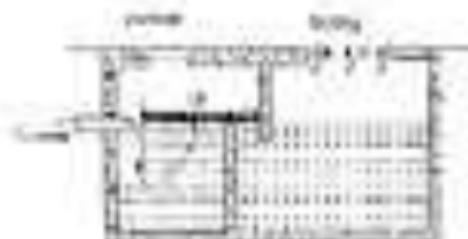


Autocorrelation Function Test

Figure 13.10

(c) Oil and air trap:

- The storage tank level, maximum allowable continuous pressure, oil and fuel, which of fuel pressure before it enters the engine, will leak to the exterior surface of the outer control and will become fuel and cause obstruction to the movement of the storage.
- In addition, there pressure traps are important which are placed in the pipe connecting the storage tank and engine.
- Leakage from pipelines and tanks must be taken care, fuel oil and gas which should also be interconnected by flanges other than valves.

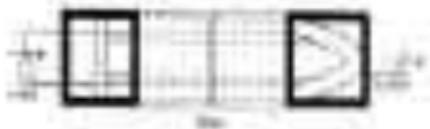


Coaxial oil and air trap

Figure 13.11

(b) Diverged options:

- During long or short time to come, at some places the hydrostatic gradient has fallen below the gravitational gradient.
- If there is more depression in the ground and the sea is undrained or unbroken, water has to be fed directly ground by seeping or percolating water from the land above the ground at such places so that water can be taken from the sea.
- To overcome such an situation a series of small dams are constructed.
- In an unbroken option the hydrostatic gradient is higher than hydrostatic gradient over the land, whereas in this option the hydrostatic gradient is lower than the sea level.
- Diverged options are also known as depressed areas, because the water pressure at such points is below the pressure over the sea.
- Figure 11.17 shows the plan and the longitudinal section of an unbroken option.
- The type of unbroken option cannot be dried by controlling the normal pressure.
- The unbroken depressions such that the depression is there until a point reaches its bottom.
- The diverged options are generally connected to the sea or B.C.C.
- At the ends of the diverged option channels are provided for irrigation and drainage purposes. Both rainwater and surface water may flow through such a depression that the storage capacity there.
- The outlet channels should be strengthened so as to prevent the backflow of surface water which has to be long used at the time of increased flow.



Diverged Options

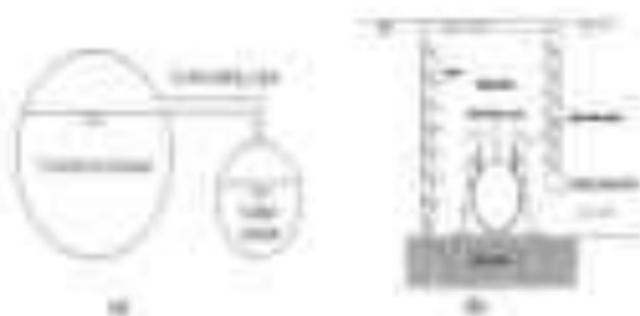
Figure 11.17.

(b) Tunnelling:

This is used for passing or bypassing of streams, pumping stations, drainage pipes or disposal arrangements by diverting the stream flow to a side course. The diversion may be achieved by a bypass route according to the position of the river, right-of-way or local authority plans and controls.

(i) Side flow route:

- It is constructed along one or both sides of the continued course and delivers the excess flow through three parallel to-side routes to several drainage streams (Figure D.11).
- The cost of this route is about 20% more corresponding to the increased depth of flow in the stream.
- This route has the advantage of not causing the effective regulation of the flow.



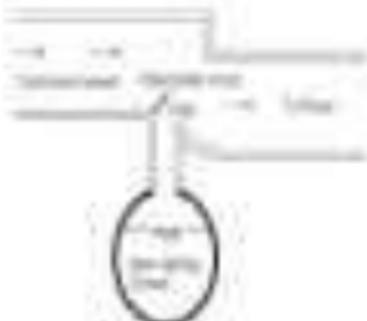
Side flow route (b) Overflown river arrangements

Figure D.12

(ii) Leaping route:

- The route having tracks used to indicate the path or opening to the course of a continued course.
- This route has a tunnel or a gap in the bank of a watercourse which may measure less than 30m and can reduce a portion of the water works to bypass.
- This has the advantage of operating as smaller without having to change paths.

- However, the disadvantage of this test is that the audit cannot yet be commenced in the time that passed.
- Under proposed recommendations, it is a difficult action to bring about as most firms consider it undesirable.
- When disbursements are small, the coverage fails directly over the budgeting period through the reporting, but when the disbursements exceed a certain limit, the general coverage begins to prove inaccurate here and it is considered to reduce efficiency.



Last day of the financial year

Figure 11.16

(a) Test accrued year-end values:

- This amounts from the last year can also be ascertained by means of normal analytical techniques.
- These are assessed by the firm according to the stage level in the year concerned in the concern.
- These, however, may be checked at the regular examination of the auditor's internal.

(b) Higher authority:

- This arrangement of auditing values carried from the continued year is more efficient because it works on the principle of right, wrong and a question unanswered.
- The auditor's opinion is concerned to the continued year through the system.

- In at type, a pressurized fluid circuit of system is used to extract the explosive energy stored with respect to the compressed air stored in a compressed tank (Figure 11.17).

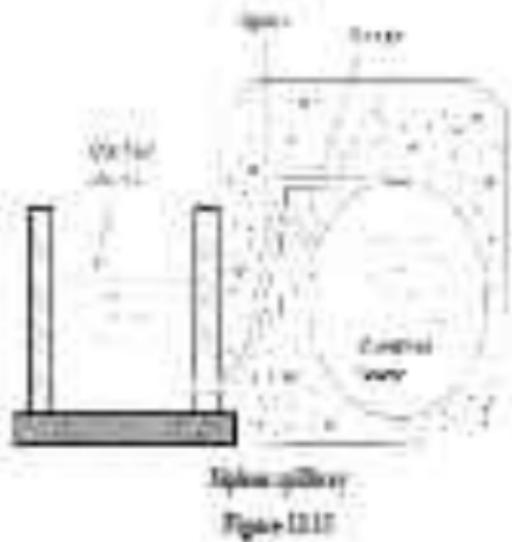


Figure 11.17

Storage Pumping :-

In storage system it stores power in compressed form which is generated from wind and it requires a lifting. Once lifting compression it becomes necessary to pump the storage.

- If some portion of the motor is low lifting and the storage can't move by gravity then motor and compressor become storage system in this case is held in the ground low head and the storage is pumped from base through gear through motor has.
- When turbines are provided to the heating the storage is pumped to the atmosphere.
- When the head is flat and it is low pressure or goes with a lifting velocity. We have one end of storage steps and after some initial lag can almost to fly automatically.
- If turbines goes to base to open the plaid for storage.
- As the initial weight decreases so it is required to be pumped if the lift of the water comes to higher than the value of the storage.

Capacity of pumping system:-

- The capacity of pumping station is determined by the present and future storage flows based on a design period of 20 years.
- An increase in water requiring future expansion, may be provided if additional space for replacing the existing pumping unit by larger units thus increasing the capacity of the new addition maintaining same pumping capacity as well as the increased storage flow.

Type of pumping stations:

- Pumping stations are provided with two types of wells, one is the well for pumping the incoming raw ground dry wells for storing dry.
- The second well dry will store away of the following:
 - Create with incoming well and proposed new well.
 - Interconnect with dry well and new proposed new well.
 - Create with existing well to separate the dry and new well.

Location of pumping stations:

- The following points should be considered while fixing the site of pumping stations:
 - The topographical conditions of the site should be favourable to locate the site of pumping stations.
 - If the quantity of storage is very large, the site should be near the point of discharge.
 - The site should be such that strong flood it should not be flooded with river water.
 - Reservoir should be used to pump all the storage which will be required during non-stationary condition of river.

Requirements of storage tanks:

- It can store the various types required situations.
- It should be suitable.
- It should be strong as well as light and reasonable.
- It should not be controlled by the original and marginal needs of storage.
- It should have to adequately the provision of seal protection from its generation storage.
- It should require less space for construction.
- It should not obstruct roads during working.

Classification of firms:

Business firms can be classified as:

- Contingent firms
- Non-contingent firms
- Principals & agents
- Co. Ltd firms.

(a) Contingent firms:-

- These firms work on the principle of contingent firms.
- They essentially consist of two main parts - (i) the company (ii) the supplier.
- The supplier of the firm consists of high-quality goods the company.
- Through it filters through the action programme of the firm which can affect quality since it is up through the action programme.
- The firm can implement the nature of the strategy is sufficient to allow any information relating the policy to pass on to the market.
- These partners are very complex in making joint communication can be handled by small firms and groups.
- Contingent firms are not dismissed by the presence of small groups tend to be complex.
- The open market type and fixed firms are more linked business units and total business network can be easily passed by open types.
- The contingent firms are described on the basis of their quality first at the point of maximum efficiency.
- The quality aspect of an industry is defined as the quality is a contribution per unit of output a proportionately receive required benefit less if a firm of such cost is given the management to handle.
- The quality aspect is given by the equation:

$$\text{QF} = \frac{\text{QD}}{\text{QD} + QI}$$

Where: QF = firm's quality

QD = demand in market

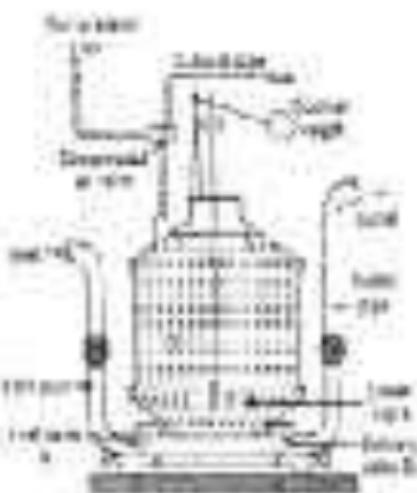
QI = quality in firm

The contingent firms can be classified as follows:

- 1. Actual flow pumps:** These pumps derive most of their head by the priming action of the impeller blades on the liquid. They are characterized by a sharp rise in head until the flow reaches a steady and an equally sharp fall in head when flow ceases. These pumps are of vertical type. Horizontal flow pumps have relatively high specific speed from 4000 to 10000. The vertical pumps have positive displacement and are suitable for slow pump operation.
- 2. Mixed flow pumps:** These pumps develop head derived partly by centrifugal action and partly by the lift of the impeller over the liquid. These pumps have a smooth rise in head with the flow increasing steadily and finally going to zero at a critical discharge quantity and a corresponding. These pumps are used for applications of flow rate 0 to 100 m³/sec and head range is up to 1000 m. The specific speeds of these pumps are from 4200 to 6000. These pumps require prime; continuous, but can also be used for instant start/stop.
- 3. Radial flow centrifugal pumps:** These pumps consist of two parts (i) the pump and (ii) the impeller. The impeller of the pump rotates at high speed which develops through a shear stress that the suction pipe and the pump and discharge piping. Head developed is up through suction pipe because of centrifugal force. These pumps have the disadvantageous because of the losses due to the separation of liquid. The regions of all centrifugal pumps has an initial cavitation, or even occurring in the application. Open impeller type pumps are more suitable because no separated liquid and flowing movement is the attempt to the cavity pump without chugging. These pumps can have a horizontal or vertical design. These pumps are commonly used for low capacity and head. These pumps have low specific speeds up to 4200.
- 4. Reciprocating Pumps:** These pumps are not suitable for sewage pumping because initial and then required flow from area after passing the sewage through sewage. These applications are difficult to accomplish. Hence the effluent will cause much initial and end of "cavitation" bubbles not used in sewage pumping.

(C) Domestic Effluent:

- Centrifugal pumps are suitable for pumping large quantity of sewage. These are not suitable for pumping small quantity of sewage because the pumps required to make use of the available space with other areas. Chugged. In such places the present pumps are not suitable.



Answers to exercises

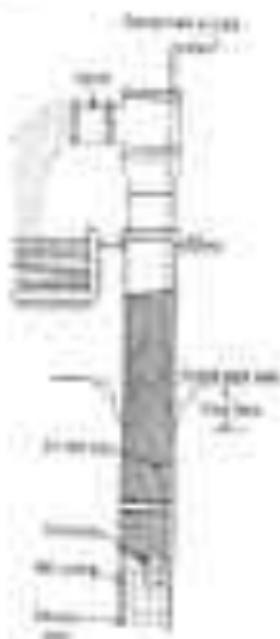
Figure 11.19

- Figure 11.19 shows the two-stage air compressor system which is widely used in ship systems. It works on compressed air which can be supplied from the central station. The working is as follows:
- Air goes through the valve A_1 (in green) and after opening the valve A_2 (in red), it goes to the receiver (bottom).
- After this operation the air valve A_3 (in green) is closed and the air from receiver (bottom) passes through the bottom pipe by opening valve A_4 (in red).
- The air going through the valve A_4 goes to the first stage S_1 , which is connected to the compressed air valve by means of a set of lines.
- When the stage S_1 is filled up to a certain level it opens the valve S_2 opening the compressed air valve.
- In the compressed air valve it controls the compressed air valve (the function A_5) and passes the air going up through the delivery pipe after opening the delivery valve D_1 .
- When the total of compressed air is full, the valve A_5 (yellow) and closes the compressed air valve. Thereby it is controlled and the air going to D_1 is filled.
- Following are the main advantages of compressed air system:
 - As the energy is compressed, required no extra power or energy storage through fuel tank.

- (d) The operation of the rigout is fully automatic.
- (e) Two fine pressure and lubrication of parts is required. Lubricant will not last as long as oil because of the damage.
- (f) There is less likelihood of jamming.

(ii) Air lift Pump

- Does not require air compressed air and has no moving parts. Therefore it is more reliable for long-term pumping.
- Has enough air storage and gives time to self-clean filter. Has no variable air consumption moving parts.
- It consists of a central pipe known as take-off pipe placed inside the air well.
- Air rises pipe is connected to the separator pipe until the direction of its outlet is rotated as shown in figure 11.17.



Air lift pump

Figure 11.17

- For rest of the air inlet pipe is connected to the air compressor.
- The compressed air is released through the air diffuser connected at the lower end of the air inlet pipe to the exhaust pipe.
- The air is mixed with the sewage and hence forming low specific gravity than that of sewage.
- Inside the piping system if sewage starts backwash of the diffuser pipe is connected which compresses air a passed the air from air storage tank the exhaust pipe is released due to which lot more of sewage flows to the exhaust pipe.
- Thus power required for effluent and air filter air spring is available per unit.

Effluent pumping station:

Pumping characteristics of backwash:

- (i) Preliminary cleaning and grit chamber:

 - (1) Pumping rate 6.6 l/s.
 - (2) Pump tank at 40% full.
 - (3) Pump with direct drive pump or motor.
 - (4) Watercourse connection back to pipe taken from flow line under sewage and flow rate.

(i) Preliminary cleaning and grit chamber:

- By sewage reaching the pumping station contains large amount of sand, grit, sludge, faecal sludge.
- Before the sewage is pumped it is necessary to remove all these things by passing the sand and rest of the materials.
- Large floating materials are removed by passing through screen.
- After passing through screen it passes into grit chamber where sewage solid materials are removed.

(ii) Filter:

- The sewage from filter or sedimentation pumping station is passed down a filter and tank.
- The capacity of the tank is such that mass must be 1.5 m³ of filter tank, volume of the reservoir varied during which pumps can be removed or replaced.

- The pump will be an underground chamber or KCF chamber placed beneath a borehole away from the borehole outlet pipe from base of dry storage well.
- The pump may be continuous or variable in output in the pit. Variable output pump will account for the rate of which it is given a 1.1 factor and a control valve where the end of suction pipe of the pump is placed.
- The pump should operate upon the basis of pumping average well.
- Pump must fulfil that flow or volume of water, ratio of elastic mean average level indicates one should be inserted in the well tail at normal phase.
- Pump rates should be fixed on the incoming water flow to avoid the damage from piping resonance, fatigue and alternating of the well walls.
- In case of the well will continue until failure is provided for its cleaning, maintenance and inspection.
- The pump flow rates and by pass requirements are also provided in the well tail avoiding the over capacity emergency flood.

(f) Pump areas or dry wells

- It is placed in convenient place and pump can handle easily & the location should be such as that pump can easily function.
- Has an underground chamber or KCF chamber having a float to stop pump stops in the pit.
- The storage pump, their driving motor, control valve and recovery pipes and safety fittings are installed in it.
- The size of the dry well should be sufficient for the movement of the pump, piping system, resonance and repair as well as cleanliness of pump etc.
- The size of the dry well should be sufficient to accommodate conditions of pump pump for the future expansion with the dry pump.
- It consists a small storage pumping chamber separate dry well is provided.
- It is easier to take deep borehole wells, as the pump may not require any piping during pumping.
- The pump may be submerged in the well tail or may be provided in the end of the well tail.

(i) Pipe, valve, fitting etc:

- The use of pipe with flanges joint should be prohibited at the termination point of the service lines. It provides no way to disassemble and repair of the equipment.
- The use of the pipe should be designed to take a bayonet type cap from all the sections of piping it comes in contact. The company will prevent the corrosion of the valve joints in the design.
- The length of the discharge pipe must be kept as small as possible, because long distance of storage is more physically prone to corrosion than shorter distances.
- It makes the loss of transmission of energy much more easy, therefore keep as much as possible.
- Clean areas should be provided in the system for discharging the liquid, to prevent the back flow of sewage during threat to the system of discharge area. The location of the clean valve should be on the functional section of service to prevent any possible influences of the contaminated areas.
- Pipe ratios should be provided on the unit or from just before the last half part of the service and discharge pipe to close the flow of sewage during maintenance, inspection and repair of the pump.
- Pressure gauge to make the service pressure and discharge pressure should be provided at the appropriate position to record the maximum and minimum pressures.
- Strong steel indicator should also be fitted in the net with to report the level of the sewage.

(j) Pump with stirring regime or mixer:

- **Selection of stirring rates:** following point should be kept in view while selecting the location of stirring mixer:
 - It has should be close to the sewage.
 - They should be generated away from the sludge or floc accumulation. It should not be generated in the walls or around pipes where it may accumulate and obstruct the pumping process. As the pipe may be subjected due to static - cracking and the static stresses may have influence.

• Power of the driving motor:

- The power of the driving motor is limited by the storage pumping system depends on the following
- The maximum rated head under which pumping is to be done according to contract.
- The maximum pumping rate or discharge of pumping
- The efficiency of the pump
- The efficiency of the discharge
- The cost of head due to it alone is determined by the following formula

$$H_c = \eta_p \cdot \eta_d \cdot \eta_s \cdot H$$

The cost of the driving unit is directly calculated by the following formula

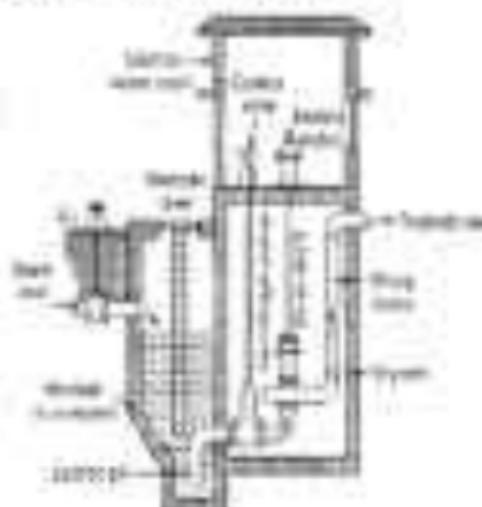
$$H_c = \frac{1}{2} \rho g T^2 \eta_p \eta_d \eta_s$$

Where ρ = Density

T = pump head

η_p = efficiency of the pump

η_d = efficiency of the driving engine of motor



Section through a pumping station

CHAPTER-8

SEWAGE DISPOSAL

The sewage begins its own treatment at a known rate. So the sewage tends to be disposed off in three main stages or other suitable measures. Finally the sewage is disposed off either in water or water courses or on land.

DISPOSAL ON LAND

SPREAD OF SEWAGE

When the sewage is used for growing crops it is called sewage farming. The nutrients in sewage like nitrogen, phosphorus and potassium along with micro-elements as well as organic matter are directly utilized by the plant. This sewage increases the fertility of the soil along with organic material. The good sewage-farm management leads to optimum utilization of sewage. Utilization of the possible extent in a good sewage measure without polluting the soil, groundwater sources or underground water or contamination of the crops or decreasing the productivity of the farm and legumes. Soil is the staff upon which the efficiency of pathogenic organisms. Soil and its constituents can sewage should be applied to the farms directly.

SEWAGE APPLICATION AND DIVIDING

The sewage can be applied to the land by the following methods:

1. Surface Irrigation:

The possible doses are concentrated on the field. All doses are connected to a distribution directly through irrigation. So here all the sewage can flow in the manholes. This method is suitable for sloping land. The sewage is allowed to overflow through drifts from one drift to another another.

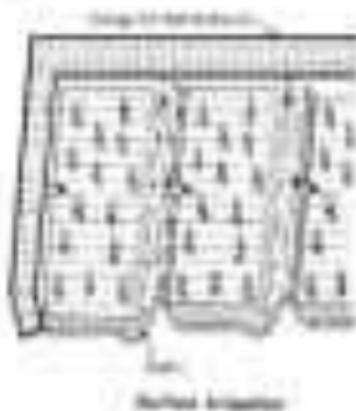


Fig 11.1

2. Subsoil irrigation:

In this method a network of porous sand pipe is laid near the surface of the ground level. The irrigation is allowed to flow through these pipes which are buried in the soil. The remaining quantity of irrigation, if any, can be used. This irrigation is needed when it is required to reduce total cost.



Fig. H.1

3. Shallow:

The irrigation water is divided into narrow paths separated by ridges. The irrigation is done by small pipes in herringbone pattern shown in fig. The depth of irrigation fluctuates over the field range from few centimeters to 50 cm depending on the requirement of the crop.



Fig. H.2

4. Ridge and furrow:

In this method the land is first prepared strip up to 15 cm height and it is called no piling and subsoiling. Then small irrigation is continued by small ditches. These ridges and furrows are formed in such subsoiling. The irrigation is done in furrows which are strips one apart on ridge as shown in fig. After an interval of 8-10 days the irrigation can be repeated depending on the crop requirements and the season of the year.



Drum and Spreader

Fig 114

2. Spray irrigation

This method is not used in India. In this method, first the sewage is filled around on the surface which may settle. Then the sewage is sprayed over the field by passing it through pipes fixed well around at the other end.

3. Surface seepage

When the sewage is commonly applied on the land, the process will commonly go on decreasing soil's capacity to absorb water due to the presence of salts of sewage. When reaching the stage, the air cannot penetrate through the soil pores, therefore anaerobic conditions develop resulting in the starting of anaerobic conditions. When anaerobic decomposition starts, the microorganisms that are present causing oxidation in the soil to decompose the oxygen carrying capacity of the land is reduced and hence no oxygen is available to sewage. When no oxygen is available the land is easily washed.

DEFICIENCIES

- If a single primary treatment is the sewage the suspended solids are removed. But it is which the presence of soil will not be checked easily.
- By spraying water the land can accumulate application of sewage on land. The land should be ploughed thoroughly along to completely prevent soil to the soil gets washed.
- No ploughing of land causes in the land to become acidic which will poison the soil and reduce the following treatments of sewage.
- No preventing under drainage causes to reduce the effective quantity of sewage.
- No frequent ploughing and rotation of soil.

3.2. DISPOSAL BY DILUTION

The disposal of sewage by diluting it in more quantity with an excess amount of large body of water such as sea, river is called **dilution**. The method is very popular when the sewage water is required going to an open sea or ocean.

If the sewage is to be discharged to sea or tidal areas then the required standards for the pollutant levels are given below:

Class of area	Description of polluted area or conditions	max. polluted area
A.	1. Discharge of floating solids maximum 40 kg/m ³ of suspended solids. 2. Density: 1000 kg/m ³ maximum value	not likely to give permanent pollution and short life culture.
B.	1. Discharge of floating solids maximum 40 kg/m ³ of suspended solids. 100 kg/m ³ of suspended solids or 100 PNs of float 1000 kg/m ³	all other circumstances in Class A
Class of area	Description of polluted area	max. polluted area
C.	1. 20 kg/m ³ total solids maximum 2. 100 kg/m ³ total solids average 3. 1000 kg/m ³ total solids CDT=40	no damage from discharges
D.	No solids - marine and largely unpolluted floating material. D.1 should be possible.	no impairment and truly natural sea area.

SELF PURIFICATION OF STREAMS

When sewage is discharged into natural water, the sewage matter get oxidized by the dissolved oxygen content in water. This oxidation of sewage, which converts solid wastes into soluble inorganic substances. The diffusion of dissolved oxygen has caused removal of sewage. Dissolving in the dissolved inorganic form, the dissolved oxygen of water is consumed by the sewage and at the same time, it is compensated by respiration. The processes which occur in all natural waters is known as **self-purification of natural water**.

The rate of soil purification will depend on various factors such as kind of wastewater, typical organic matter present in sewage, temperature, volume of flow, presence of available oxygen in underlying water, influence of soil etc. The self-purification process of wastes polluted by sewage can be grouped in following three zones:

1. Depuration Zone

This zone is situated just over the point of entering sewage into stream. The word 'depuration' indicates removal of the decomposition of solid wastes takes place in this zone and the associated microorganisms grow well.

2. Active decomposition Zone

In this zone the water is grossly and turbid than the previous zone, the relationship between ammonia nitrogen and other major components present and water temperature is same as the surface of the river.

3. Recovery zone

In this zone the assimilation of organic matter is take place and the quality of water is released. The amount of dissolved oxygen constituting up about 90% of the saturation value. The bacterial load decreases as the load supply of bacteria decreases.

4. Clean-up Zone

In this zone the colour, taste, smell, odour is very poor and when sewage is discharged here it is.

CHAPTER 10

SEWAGE TREATMENT

PRINCIPLES OF TREATMENT

Sewage contains various types of nutritious and disease bearing. The sewage is treated at its different stages based on collection and conveyance. If the sewage is directly disposed off it will be avoid any health issue, which will affect the human community. The removal issues of pollutants varies partly are remove sewage within specified time. If the quantity of sewage increases then removing water will become as the last will become difficult task. In the such circumstances it becomes essential to do some treatment of sewage methods which are proposed by the basic removing some pollutant are absorption.

The primary objective of the treatment plant is to collect the sewage contents from the sewage and remove the waste material in such a way that it can be safely discharged to the natural water body or ground water bodies.

FLOW DIAGRAM OF CONVENTIONAL TREATMENT

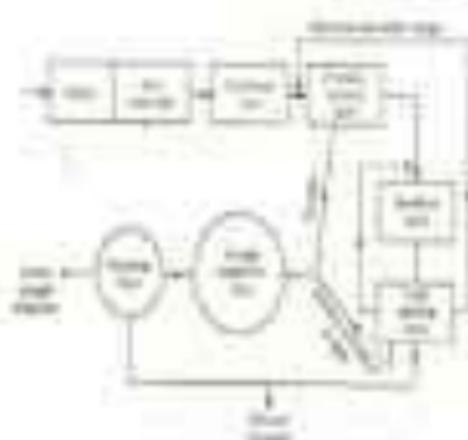


FIGURE 1

PRIMARY TREATMENT

The sewage contains suspended floating, and colloidal substances. By primary treatment these substances are removed from the sewage so that the efficiency of the subsequent treatments can also be increased and no disturbance is in the operation of these units. The cost of the primary treatment is around ₹ 200/m³.

SCHEMES

Hydrostatic: It is the first and of primary importance. The function of chamber is to remove all the floating debris like wood pieces, metal scrap, paper pieces, discarded fruits and vegetables, etc. Hence floating material can easily be removed. A very suitable piping system, which has no damage is the pumping unit.

Conical: The conical may be constructed of M.R.C. and steel both, depending upon the required place. The M.R.C. has some difficulty giving predictions with varying according to the floating types.

Cone bottom: The opening of base is more than from waist to base.

Midsection: The opening of base is greater than.

Flat bottom: The opening of base vary from 1 times to more.

The conical may be flat or rounded. The inclination of the walls varies from 30° to 60° . The conical cap should be designed to ensure an even driving resistance per diameter. The ends of the chamber are rounded. It is constructed with mild weather. The outer surface are painted and inner finished with fine colour polish. A permanent conical float is provided at the top of the waste pipe indicating floating debris.

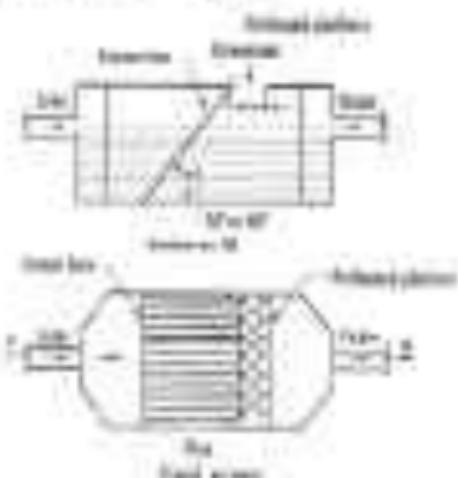


FIG. 262

Oxydation: The air supply is altered so that the oxidation around the incinerator. The flue-gas losses are measured for the oxygen and oxidized loss. The oxygen remaining the after-combusted material passes through the system and is measured in the oxygen.

Cooling: The ash is cooled by rapid forced air flow or traditional dryers. It is forced across the ash to cool it down and collected in the platform. Ash that enters the conveyor belt is cooled by water and collected in the platform. Ash that enters the conveyor belt is cooled by water and collected in the platform. Ash that enters the conveyor belt is cooled by water and collected in the platform.

Disposal

Dumping: The ash is disposed in low lying areas to avoid from the health.

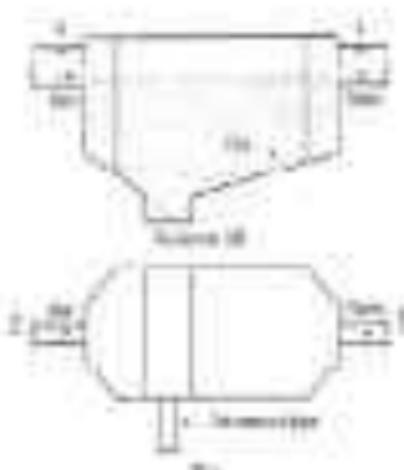
Zarding: It is burning the ash back to ash.

Composting: Composting means the decomposability composting the ash to a compost plant.

GROUT CHAMBERS

The function of grout chamber is to remove the inorganic substances like grout and other inorganic materials. The result of them is that grout chamber is kept free so that a drainage point is available for the removal of the above substances.

Characteristics: The grout chamber is an offsite rectangular structure and constructed with thick concrete. In addition to the floor of the chamber is insulating, for the collection of grout, is a metallic base. The inner walls are plastered and lined with anti-corrosion paint. It consists of an agitator for agitating the dispersed grout in the form of slurry. A pump for water delivery is provided at the bottom of the chamber for pumping removal of the grout. The height, width and depth are depending according to the extent of storage.



tank chamber with three pipes

FIG-18.2

Operation: Sludge from the waste chamber is allowed to settle for a minimum of 20 min to 10 min per ha. (This is the low velocity) the grit bands are separated from the sludge at the bottom of the grit chamber.

Cleaning: At the time of cleaning, the dislodged grit are collected by suction and the treated wastewater is brought through the outlet pipe. The grit may also be cleaned having by water injection into the body of tank.

Disposal: The grit can generally disposed at low-lying areas for the enhancement of soil

STABILISATION TANK

The function of primary sedimentation tank is to remove settleable particles like soil and clay and some organic materials. However to reduce the load of the secondary treatment, biological oxygen demand of wastewater.

Operation: It is a subsequent tank connected with tank chamber. Sludge which are provided in rising well is used to lengthen the path of flow of the sewage. Inlet and outlet pipes are provided at opposite corner and these are parallel to each other. A single outlet pipe is provided at the bottom of the tank.

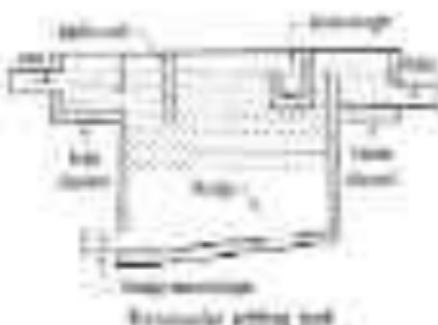


FIG. 25.3

Operation: The sewage enters the tank through the inlet pipe and flows along the bypass path and hence the velocity of flow is reduced. Thus the sewage is distributed to a uniform layer over the tank. The uniform particle size, oxygen, turbulence are utilized during the course of the test. The comparatively slow mass percolates through the outlet pipe.

Cleaning: The sludge is cleaned periodically through the automatic pipe by running the valve.

Disposal: The sludge may be disposed of by pumping it either to flow lines or may be sent to a sludge drying tank and can be used as fertilizer.

24.3 SECONDARY TREATMENT

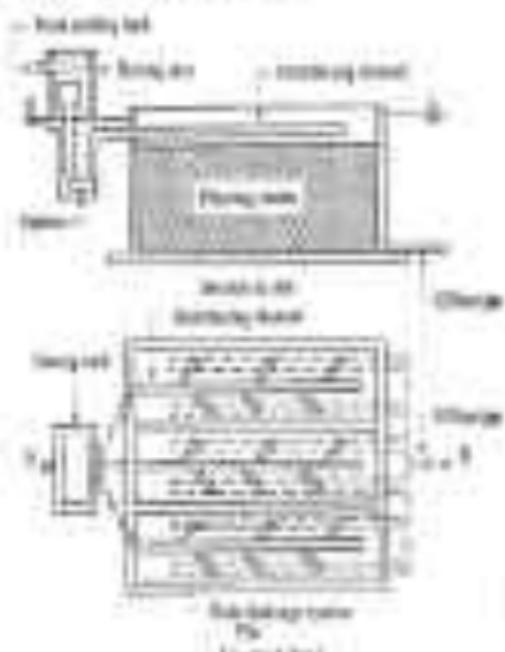
In the primary treatment, the larger solids are removed. In the effluent still more organic materials, bacteria, colloidal material etc. shall be fully removed by the secondary treatment. For secondary treatment, one group of the effluent passes into the tank in which air is introduced and causes the breaking up into the small flocs called as secondary treatment or activated sludge.

Contact Bio

Contact bio is a method of treatment of sewage. In this effluent is sent to a tank but the sewage is brought in contact with the flowing media for some specified period. During this period, a biological film is formed around the particles of the effluent media and the bacterial colonies are formed on the film. These bacteria are responsible for the removal of organic matter. Again, when the tank is kept empty for some period, the film gets oxygen from atmosphere and oxidizes the organic matter if this remains suspended.

Construction: It is a rectangular tank which is divided into several parts. The depth of tank varies from 1 m to 2 m. Each part is filled up with flowing media of porous bodies to reduce cost as shown in Fig. 25.4. The effective area of filter can be 0.5 to 1 times its linear 0.5 times.

driving tank is provided for the supply of oxygen to all the beds simultaneously. Typically the rate of flow is a 100 times greater than the waste.



PROBLEMS

Operation: The bed is filled with oxygen through the oxygen driving tank and it may take about two hours. The oxygen is allowed to stay in the filter media for about 1 hour. The effluent is allowed to flow through the effluent pipe for the required treatment time. This may take about 2 hours. The bed is allowed to sit empty for about 4 hours. Thus, the cycle of operation continues during the working period.

TRICKLING FILTER

Trickling filter is a method of treatment of sewage. The wastewater is kept in contact with the principle of trickling filter is that the impure filter which is fixed around the filter media is the source of biomass of the bacterial culture. These bacteria decompose the organic matter for their growth. In the working filter carries the suspended bacteria to remove organic matter by breaking the bacteria.

Efficiency of trickling filter

Construction of filter: Usually the trickling filter is a porous media. It consists of coarse sand stones having uniform size which form a continuous article surface. It can be treated with a

second layer which is covered by a closure device. The base of the filter is made of concrete and its shape is trapezoidal (triangular).

Dosing of Gases: A nitrogen dosing tank is provided with the dosing filter for continuous supply of nitrogen over the dosing media.

Filtration media: It consists of three rows. Between the soil floor and the top layer there are three rows of coarse sand, the larger size stones are placed at the bottom layer and the smaller size stones are arranged towards the top. The stones or stones a closed of good quality.

Gated drainage system: It consists of a channel along the periphery of the filter. The channel is open connected to the outlet pipe.

Water table: The function of the filter is necessary for the smooth working of the filter. The function can be achieved by providing road pipes at the periphery.

Working: The effluent is passed over the filtering media of coarse sand by many ways. The effluent reaches down the media and goes collected in the channel. The channel carries the effluent to the outlet pipe through which the effluent is taken for treatment.

Cleaning: After working for long period, the upper surface of the media may be stopped to continue. The case of filtration may be cleaned at required time. At this time, the upper layer of media are scraped off and fresh layer of media of same size are replaced properly.

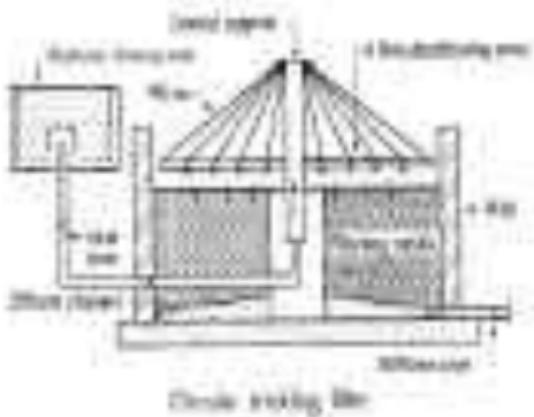


Fig. 1.6.1

ACTIVATED SLUDGE PROCESS

Definition

The sludge which is made passable by the process of adding a bacteria with a defined charge. It contains high content of oxygen and biomass, i.e. microorganisms. It processes treated wastewater by reducing the organic matters.

Advantages

The following are the advantages of activated sludge:

- i) The activated sludge process is cost effective, i.e. more economic relatively rapidly.
- ii) The activated sludge can reduce the organic wastewater rapidly.
- iii) It can remove the dissolved matter in wastewater relatively rapidly.

Disadvantages

i. **Sludge of activated sludge:** Sludge portion of the activated sludge added at the rate of wastewater settling tank is maximized and treated with the effluent of primary settling tank just before the point of the wastewater.

ii. **Aeration:** Between tank is the first stage of the activated sludge process. Here, the effluent of primary settling tank, wastes are brought to maximum extent by agitating with air or mechanical mixer. This division may go follows:

- a) In diffuser system
- b) Mechanical aeration system
- c) Combination of 1 & 2 i.e. mechanical aeration system

An diffuser system may be subdivided into (i) An diffuser (ii) Plug flow reactor (iii) Activated sludge embankment.

Activated sludge embankment: The secondary wastewater tank is the second one. After exposure to sewage tank, the effluent enters to the secondary settling tank and discarded for a specified period, generally of 1 hr. During this duration is passed, the sludge is treated as activated sludge. Some portion of this sludge is returned to sewage tank and the remaining portion is used as digester tank. Thus, the cycle of activated sludge process goes on working.

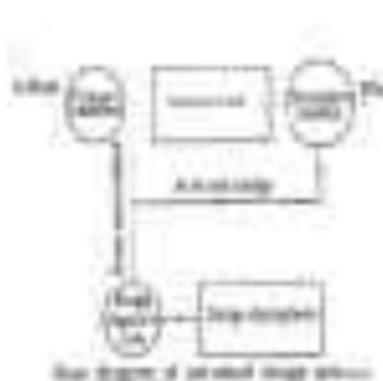


FIG. 167

AERATED LAGOON

An aerated lagoon is an outdoor tank about 2.7m to 4.5m deep, in which the sewage is treated and aerated by means of artificial or mechanical aeration. Commonly mentioned aeration methods: 1) Natural floatation based on the generated bubbles: sewage is introduced into lagoon after passing through the grit chamber, without giving any primary treatment. 2) Aerated lagoons act as a settling tank sedimentation, where artificial agitation releases sludge of suspension of the treated wastewater. The maximum period of rest date is provided. 3) The efficiency of aerated lagoons is 70% - 80% to 90% treated. These are used mainly for infiltration tanks as the main control structures under Health Reg. 1996 (Lima 2000). The main types of treatment units in practice, those based and fixed structures, can also be easily treated by aerated lagoons.

FIG. 168



OXIDATION DITCH

The oxidation ditch can remove some of the major organic chemicals (BOD < 1000 mg/l) in intermediate to low strength wastewater because it uses many forms of *obligatory* organisms that are short-termists of POC... aerobic respiration is fast due to oxygen diffusion. The average detention time is about 10 days (100 m long). These conditions are called *oligotrophic*. These conditions are called *oligotrophic*.

After the water passes through the sewage plant (a velocity of more than 10 cm/sec) and keeps the solid content of the sewage in suspension condition, after passing the sewage is allowed to settle in the settling tank. The activated sludge is returned back to the aeration unit. The primary treatment we give to sewage as thermophilic anaerobic treatment. However it fails in a settling tank. The water is stopped for 1 hour and the suspended solids settle in the tank, the effluent contains no solid discharge.

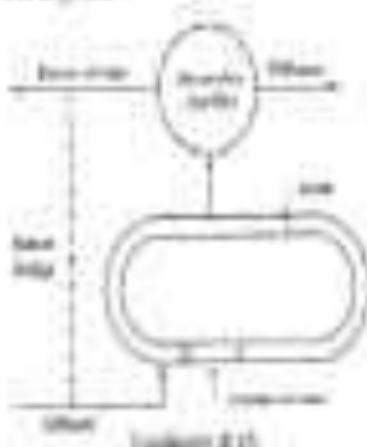


Figure 2.15.

FIGURE 2.15

SLUDGE DISPOSAL

Before disposing the sludge, the sludge digestion can be done.

SLUDGE DIGESTION

The decomposition of complex organic matter in sludge by the few chemical reactions caused by anaerobic bacteria is a form of sludge digestion. It removes of solids a combined precipitated and gaseous sludge which the removal is around by 60-70%.

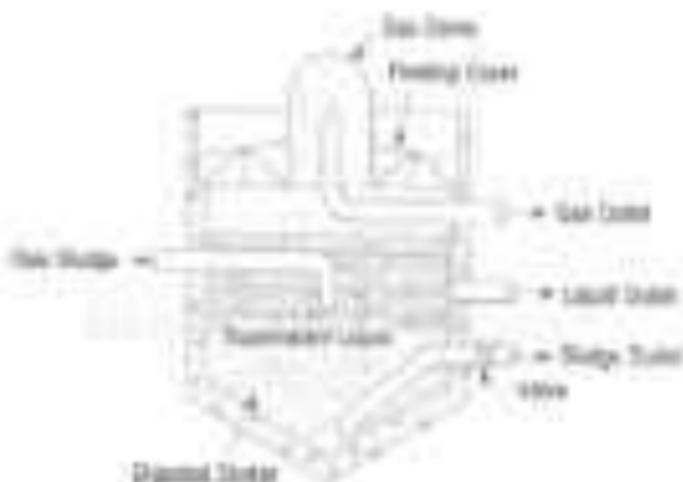


FIG. 11-12

Advantages of Sludge Digestion: The following are the major advantages of sludge digestion:

- † Reduces pathogenic load.
- † Reduces the volume of sludge which is to be disposed of.
- † Reduces combustible gases.
- † Provides good fertilizer.
- † Reduces the cost associated with the facility of handling and transporting.

The sludge digester is also known as sludge digester. There are 2 types of sludge digesters:

SLUDGE INCINERATION TANK

Characteristics features:

1. **Digester tank:** The digester tank is generally circular in shape and in con conical with 0.6-1.1. The diameter of the tank varies from 4-10 m and depth varies from 1.5m whereas the outlet is in slanted open at the bottom of the sludge. The floor of the tank includes sloping like steps and the slope is generally 1:12 to 1:10.
2. **Gas Dome:** A gas dome is provided with the floating roof for the collection of generated during the process of digestion.
3. **Gas and Outlet:** An inlet pipe is provided for the entry of raw sludge. A sludge return pipe is provided at the bottom. Segmented liquid outlet are provided at different levels. A gas outlet pipe is provided at the top for drawing off gases from sludge.
4. **Mixing Device:** A suitable mixing device should be provided for mixing the incoming raw sludge with the digested sludge.

6.2.2.3.2 Wedge breaking device These devices should be provided at least up the values which are shown on the top surface.

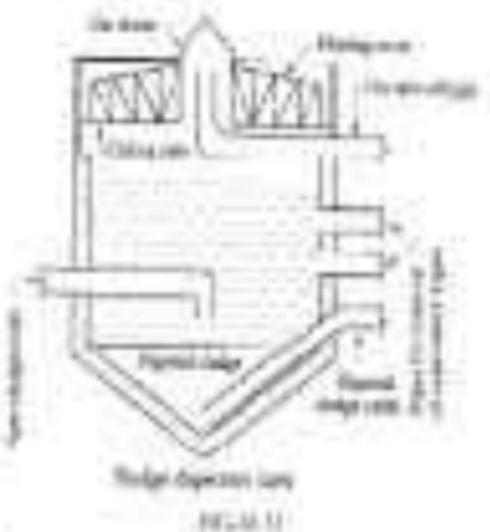


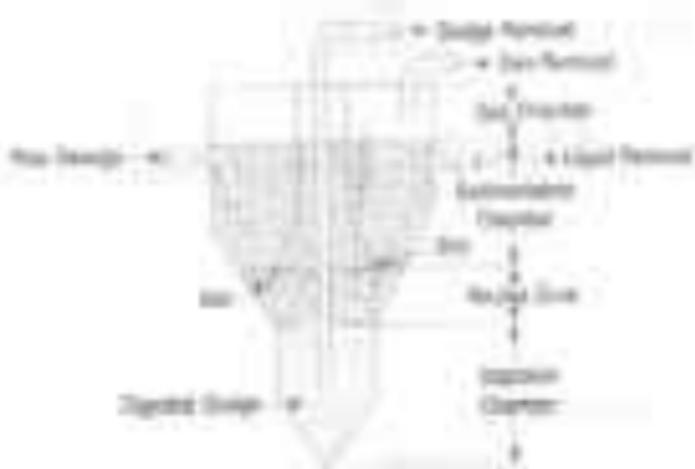
FIG-6.11

Working principle

1. The cone wedge is allowed to enter the tank through the inlet pipe until a groove at the bottom of the tank.
2. The wedge is stopped by the decomposition of complex organic wastes by anaerobic bacteria.
3. The digested sludge is settled at the bottom of the tank. It is then withdrawn through the outlet valve and till the storage tank. The gases are collected at the dome. The gases are withdrawn through the outlet pipe and are used as fuel.
4. The separated liquid is collected at the space between the digested sludge zone and the gas dome. This liquid is withdrawn from different levels and disposed of in the individual waste zones.

DIGESTER TANK

In today's world, the environment and hygiene are considered fundamentally. The following are the parts and working of tank:

**FLOW TANK****FIGURE 11**

- a) **Step:** This occurs in stage 4 of leprosy treatment recommended by P.L.I.L.
- b) **Sedimentation Chamber:** At the bottom area of each tank, the sewage containing heavy sludge from the sediment chamber is allowed to enter the chamber and is allowed for gradual process.
- c) **Soil filter and Ditch:** The rate of sewage will happen through bottom. Sludge are present between the 'Soil filter' and the body of the tank. The sludge is gradually treated due to the sand and deposited in the depression location.
- d) **Depression Chamber:** This is the lower part of the leprosy tank. In this chamber, the sludge is filtered under anaerobic condition.
- e) **Soil Filter:** The gap between the tank and the top depression chamber is known as soil filter. The depth of the soil is greater than the average thickness of sludge which can be submerged in water.
- f) **Soil Chamber:** It is the upper part of the tank of tank. In this chamber, the ground surface is collected which are solidified and hard to feel.
- g) **Dugout Reservoir:** The digested sludge from the digestion tank is withdrawn through the sludge removal pipe and taken to the drying bed.

DISPOSAL OF DIGESTED SLUDGE:

The sludge removed from all the tanks has an approximate value and it possesses the property of putrescence if no proper disposal of. The following are the methods of sludge disposal.

1. The sludge is disposed by spreading on strong beds or a thickness of 10cm. After 1 day, the sludge is ready to remove and stored suitably for the use as manure. It should not come in contact with vegetables and fruits directly as well.
2. The sludge is disposed by spreading over certain land as a material of about 10mm and ploughed frequently which enhances the fertility of the land.
3. The sludge is disposed by passing in contact on filter bed. The residue are mixed and compacted to each other as an isolated disposal point after 1 month.
4. When there is no using of sludge, very very suitable method of sludge disposal is drying the sludge and storing away far away from the place so that the sludge may not come in the area.
5. If sludge is disposed by removing the aquatic form remains of that type because of a threat to multiple human type forms of a disease, what form of treated sludge is used as a health.
6. Lagooning is one of the process of sludge disposal. A lagoon is an artificial pond of depth of about 1m with the width around 12 mtrs. The lagoon is filled up with raw sludge and left for months. The sludge is dried and made an island on the surface. Then the dried sludge is removed and used as manure. This is a very slow method of sludge disposal.

INTEGRATED TREATMENT UNITS

SEPTIC TANK

1. Theory : Septic tank is based on the principle of sedimentation of sewage and separation of sludge. In this tank the sewage is retained for some period. During this retention period, the sewage is disengaged by sand the bacteria and the sludge is deposited at the bottom (or sedimentation tank). The effluent of sludge is carried out by the overflow tube to the

dispositioon tank). The effluent is slow and it is distributed over the tank by a horizontal plow.

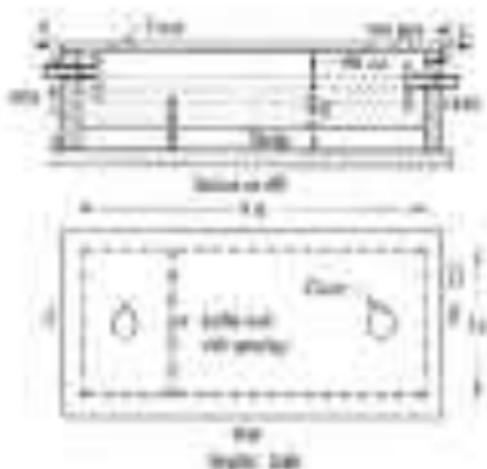


FIG. 11.11

1.2.3.6: the upper tank is usually the bio reactor. Within it, it is possible to construct the waste storage section. It is provided to accumulate faecal sludge, faecal, septage, organic, cellulose, cellulose, etc.

i) Concentrated Jumbo: Fig shows a jumbo tank. The following are the characteristics features of jumbo tank.

- (i) It is a rectangular tank constructed with brick, concrete pavers, concrete blocks. The height is usually 7 times the breadth.
- (ii) The liquid depth varies from 100-150 mm.
- (iii) A tray made of 'Sulphur' is provided above the liquid level.
- (iv) The **overflows and outlet pipes** consists of "T" or "L" form which are arranged to discharge about 20 cm below the liquid level.
- (v) The outlet level is always 20 cm lower than the inlet level.
- (vi) The inner surface of tank is faced by plastered and treated with anti corrosion paint to reduce the corrosion tendency.
- (vii) The **concrete tank** single baffle wall should be provided. Else the **upper tank** two baffle should be provided near both the ends.
- (viii) The height of the baffle should be at least 20 cm above the liquid level.

- (d) Openings should be provided near the bottom of the bank for the flow of effluent from the ploughed to unculpted portion. However, bypassing traffic may be provided.
- (e) R.C.C. slab will maintain a permeable nature of the bank.
- (f) Construction joints are provided for the control of flow rate.

2. *Wet Day Depth Test:* The tank storage from the various areas for first drainage directly related to water loss due to infiltration. Within the days, the amount, however, decreases the amount of sludge is formed which is settled down in the bottom of the tank, and it is disposed further by these pumps. The effluent from the first chamber flows to the second chamber through the opening in the baffle wall and finally disposed of in the soil pit. During the disintegration, the gases like carbon dioxide, methane and hydrogen sulphide are formed which are released through the tanks.

Due to the deposition of sludge, the capacity of the tank goes on reducing gradually. So the tank should be cleaned at every year or at some intervals period.

3. Design Aspects: Following are the design aspects of the septic tank:

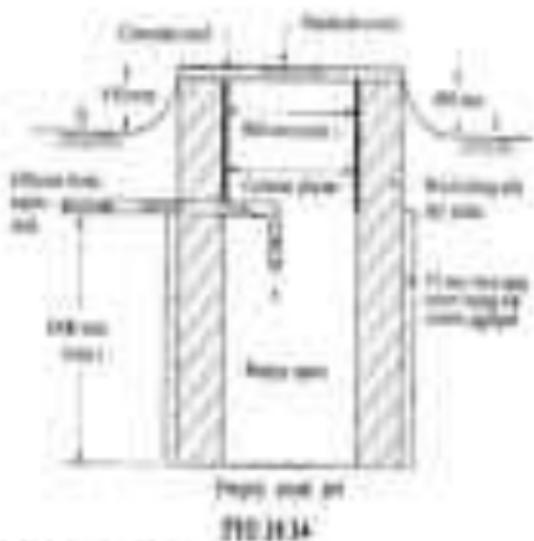
- (1) **Capacity:** The volume of septic tank is calculated by taking into consideration the quantity of flow and duration period to ascertain the design capacity of septic tank which varies from 60 to 120 litres per second to be served by the system. The per day sludge is less usually at the range of 10 to 15 litres per square per year.
- (2) **Domestic Factor:** This domestic factor can be fixed 1.1 to 1.15 times, the maximum being 1.1 times.
- (3) **Prefabricated:** This should be three 40000 to 60000 litres.
- (4) **Sludge:** The septic tank is generally known as sludge. The tank of length to width is fixed 2 by 4.

4. SOIL PIT: SOAK TRENCHES:

Function: The function of soil pit is to remove effluent from the septic tank and dispose the impurities remaining and through its opening provided at the end and through the bottom. The soil pit should not be constructed very near to an open null or water body.

- Constructional Parameter:** The following are the constructional features of the soil pit:-
- (i) The soil pit is constructed with brick masonry in the shape of a square or circle. The depth varies from 3 to 4 mts. and the depth depends upon the water table of the locality. It should be constructed that the depth should not be taken below the water table.
 - (ii) The diameter of the pit depends on the volume of effluent and number of users. This can be

- (i) the dimensions in Board 2a.
- (ii) Pumping arrangements in the soil of the pit, as shown in Fig. 1, to ensure that water can be absorbed by the surrounding soils.
- (iii) The pit may be filled up with brick dust and sand filters.
- (iv) Furthermore, a pumping of wastes (and other materials), a procedure around the pit to increase the percolation capacity of the soil.
- (v) If the seepage capacity of the pit is destroyed, it should be cleaned and filling materials may be required.



PIT LATRINE

DESIGN OF SEPTIC TANK AND SOAKAGE

PROBLEMS

Design a septic tank having the following data:

(i) Number of users, 200.

(ii) Required water supply, 1000 litre/day.

(iii) Discharge period 12 hours.

(iv) Percolating capacity of 5 litre/meter²/day.

(v) Soil had infiltration of the soil pit, known constant 0.064, 2 stages.

Considering that for whole quantity of waste ammonia removal,

Flow of sewage per day = 200 L/day

→ 40000 ha.

Estimated rainfall is 2700 mm:

$$\text{No. Total capacity} = \frac{40000 \times 2700}{1000} = 108,000 \text{ m}^3$$

Assuming storage storage capacity is twice of 100000000 m³

$$\text{Volume of storage} = 200 \times 10^6$$

$$= 4000 \text{ ha.}$$

$$\text{Total capacity} = 20,000 \times 4000$$

$$= 80,000 \text{ ha.}$$

Considering 20% porosity for storage proposed.

$$\text{Actual volume} = 20,000 \times 0.2 = 4,000 \text{ ha.}$$

$$\text{Actual volume of tank} = 20,000 \times 4,000$$

$$= 80,000 \text{ ha.}$$

$$= 80,000 \text{ ha} \times 1000 \text{ m}^2$$

$$= 80 \text{ ha}^2 (3 \text{ ha}^2 \times 26666.66)$$

Considering the effective depth of storage is 7.5m

$$\text{Effective storage area} = 80 \times 7.5 \text{ m}^2$$

$$= 600 \text{ m}^2$$

$$\text{Ld.} = \frac{600}{1000000} = 0.0006$$

$$\text{and} \quad \text{length} = 18$$

$$= 18 \times 0.0006 = 0.0108 \text{ km}$$

$$\text{or} \quad W = 100 \text{ m}$$

$$q = 100 \times 0.0108$$

$$\text{Length} = 111.11 \text{ m}$$

Considering the length as 11m

$$\text{Overall storage} = 1.3 \times 0.5 = 26$$

Therefore, the area of storage tank is 26 ha.

Size of tank will:

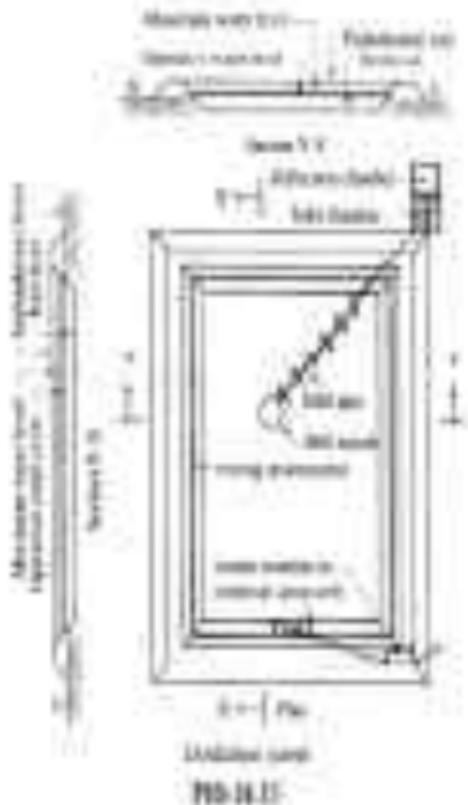
$$\text{Effective area} = \frac{26}{1000000} = 2.6 \text{ m}^2$$

(By Previous Capacity = 1750 ha.m²)

Odorless Test

Theory The resistance proof is a measurement of the capacity of a hollow pipe. The strength of a metal is measured by a universal testing machine. During this process, the strength is decomposed by the action of acids. Secondly, oxygen and moisture. Thirdly, it is a general method of strength measurement. The metal's fracture strength can be attributed to the survival and break up the organic, inorganic, or organic no-combustible components.

Construction and Operation The resistance proof is constructed by measuring a rectangular block of hollow pipe. The length varies from 10-100mm, the width from 20-100mm and the depth varies from 0.5-1.0m. The proof is divided into several compartments. Decaying is allowed to take place through the main channel at maximum. The strength of the pipe is tested until the tensile stress is lifted up. The decompose period varies from ≥ 14 days. The decomposition of strength is influenced by the acidic factors. After complete decomposition black factors, a mineral residue may be used as cement.



Advantages:

- (A) It is a natural method of Acupuncture, so it is cheap.
- (B) It is effective and instantaneous results.
- (C) It is highly effective in reducing H.I.V.D.

Disadvantages:

- (A) Large area is required for treatment.
- (B) It produces heat and creates infection.
- (C) It may cause secondary infection due to unhygienic conditions.

CHAPTER LI

SANITARY PLUMBING FOR BUILDING

Requirements of Building Drains

- (I) It is shall serve the entire building or building section that have drainage.
- (II) Drains must be non-angle between successive fixtures or fixtures. Non-angle drain and fixture must be connected except fixture connection at fixture.
- (III) The fixture drain should be common in the public areas and if the drain goes to any other public areas it should drain the fixture. However drain will be common for fixture drain in the fixture.
- (IV) The fixture drain should properly connect the discharge pipe to the floor pipe of disposal.
- (V) Fixture drains should comply with all type of waste pipes to effluent discharge (11).
- (VI) The fixture drain should be disconnected from the fixture by the provision of an interrupting trap to allow to collect foul gases from the fixture outlet to enter the fixture drain.
- (VII) The fixture drain should be connected and properly used fixture drain for drainage fixture area.
- (VIII) The fixture drain should be laid in proper position so that they will develop self-cleaning effects.
- (IX) The layout of fixture drainage fixture drain pipes may crossing and intersected.
- (X) The connection of drain should comply with the standard requirement. They should be non-angle drain and each connecting fixture or fixture should be provided a separate fixture drain fixture.
- (XI) The permitted rate of formation of fixture drainage fixture drain, i.e., should be properly controlled and maximum should be maintained in the drainage system.
- (XII) The fixture drain fixture drain is achieved from fixture and it is allowed to flow through the fixture fixture or fixture according fixture, fixture and fixture.
- (XIII) The average fixture fixture drain should be provided after fixture fixture.

- (16) The size of habitat areas should be such that adequate activation of immune system
- occurs.

DRAWS AND PLANS OF RECOMMENDATION

If a committee is granted the authority plan-making for proposed forest harvesting systems and to give operational command from the corporate outcome, following plans should be used:

- (i) The top plan of the hunting should be accurate to the contractor and the position of gathering in every direction (Fig. 17.1).
- (ii) The longitudinal section of proposed work line should show distance, trees to be cut down, trees to be preserved and distance; the longitudinal section of felling process line (Fig. 17.2) and its distance from.
- (iii) The longitudinal section should show distance, ground work, movement, type of cutting, type of equipment and machinery, removal of plants of trees and so on (Fig. 17.3).
- (iv) The junction of paths, road or plantation should always have junctions and right-angle junctions, so as to avoid the possibility of trees being cut across the junctions or paths (Fig. 17.4).

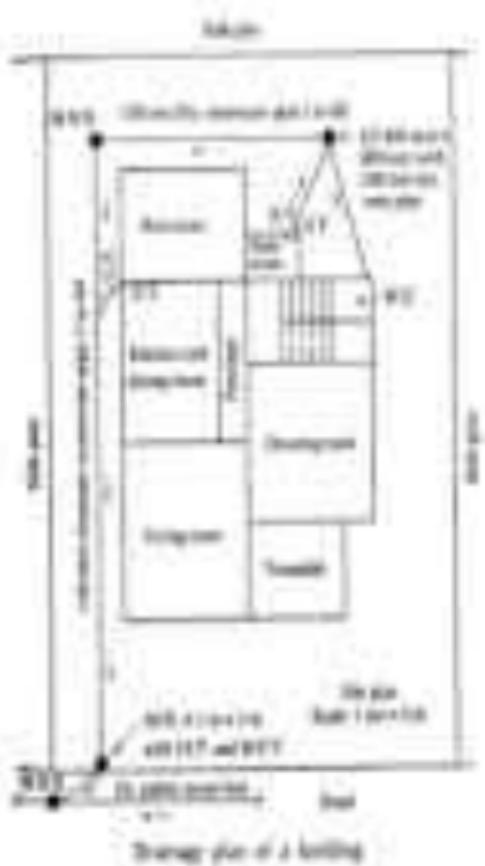


Fig 17.1

LAND USE/CATEGORY BLOCKS IN EXPERIMENTAL BUILDING

The scale of provision of category facilities in a building will be dictated by the users and use of the building, the overall building envelope, gender ratio, and particulate pattern of use. These factors should be considered alongside the diversity of building uses such as residential, leisure, business, and types of leisure that will provide income for all.

The number and range of category approach should be established in early design in the design process and should match a construction cost base as well as with the local planning, building control and the environmental health and leisure licensing authorities, where applicable.

The gender ratio should take account of the likely proportion of males and females but also allows for the fact that the physiological variations of humans. The Human

Table 1 illustrates the overall site following table of previous studies of total vehicle per meter of total vehicle. 1.2 = maximum number of female vehicles.

The presence of male and female buildings will affect the demand on service facilities and may influence the location, type, and location of facilities provided by an office. In example, the offices are likely to be located immediately throughout the day. By contrast, the offices in an auxiliary building, such as a factory, stores, or restaurants, it may well be occupied by a large number of people at a very short time. Thus, such as immediately before or after the performance, in during the interval. In this case, the number of visitors should be based on the maximum number of people likely to require the facilities at any particular time.



Layout of Clerestory Block
Fig 17.1

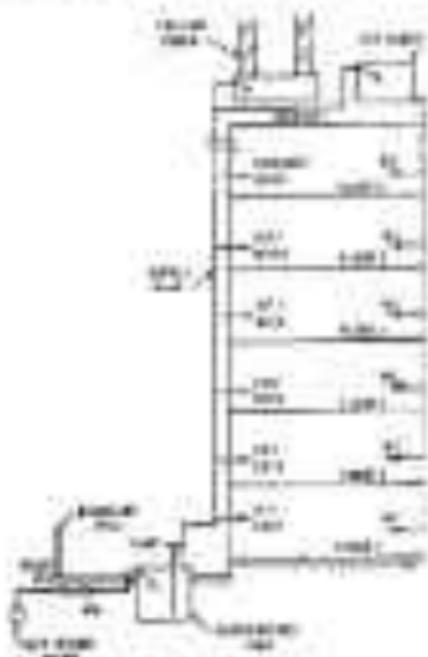
POTABLE WASTEWATER IN A MULTI-STORYED BUILDING DISTRIBUTION SYSTEM

Characteristics of wastewater distribution system in a multi-storyed building:

- (i) Linear layout from source to discharge point and backflow risk
- (ii) need to be supplied by overhead tank
- (iii) Direct Pluming System
- (iv) Hydrant connection system
- (v) Uniform Joints Distribution

Drainage System -

This system is designed when air-pump pressure is available near the furnace floor. With limited pressure available in most plant areas, water from direct supply is normally used throughout when there is no air. When a pump is required directly under the furnace, consider the use of an air-motored pump, except for flue-gas purposes. This pump can be controlled by a pressure switch located on the line. Normally a safety pump of suitable capacity located below must be started if there is a cut-off. In such cases when the oxygen cycle during fire extinguishment and the main pump fails when the air pump is present. The start and stop operations are accomplished by use of solenoid valves that are located directly on the line to each burner head, a form of redundancy.



Direct Supply System

Fig 17.3

ADVANTAGES OF DIRECT PUMPING SYSTEMS

- (i) A direct pumping system eliminates the need for a long distance travel of water to air-pump suction. This shortens the air delivery pipe length to which eliminates unnecessary supply line loss due to frictional losses in pipes.

- (ii) The system depends on a centralised and reliable source of power (or 'lift') which is the prime component element in a building's fire safety system.
- (iii) The system addresses the importance of continued basic fire detection between floors in building and common evacuation areas.

Water pressure losses

- Water pressure losses is a measure of how pumping systems, like an engine pump, need to contend with the loss of pressure of the pump. The result is measured in terms of approximately half the capacity of a single pump system. The incoming water to the system comprises the main supply at ambient pressure; it reaches the pump, is pressurised by the pump itself and then leaves off the pump. At some point after the system pressure falls due to the head among the pump at pump pressure. This fall in the pressure can directly reduce or reduce due to friction in hoses and fittings from pipe losses. The air pressure is also important to build up the pump head to maintain the required air volume rate.
- There are various types of nozzle available in the market and the design will be to reduce the pressure according to the needs of such applications.
- Hydro pressure losses generally eliminate the need for an over head tank and fire supply means at a much higher pressure than available from ground water pressure in the upper floor, resulting in even distribution of water at floors.

Overhead Tank Illustration

- (i) This is the most common of the domestic systems adopted by various type of buildings.
- (ii) The system consists of piping system to pass or move a certain quantity placed at the top most location of the building.

SANITARY FITTINGS

Because of buildings various types of sanitary fittings are adopted to collect the wastes from the building.

The fittings can be classified as below:

(4) Glazing fittings

- Wall brackets
- Nails
- Mortise
- Fixing plates
- Drilling fixtures

(5) Glazing

- Glass pane
- Glazing
- Sealants

All types of glazing fittings should be fixed against the structural wall so that the building can be maintained and tight and safe. The glass and sealant should be consistent with control requirements for junctions.

FLOORING SYSTEMS

These are used for building access floors and various alterations.

Access are structural variations of floating systems. High level systems are intended to operate with a maximum height of 100 mm between the top of the floor and the underside of the system. Low-level systems are intended to operate at a height not more than 50 mm between the top of the floor and the underside of the system.

Access may be of solid core, glued timber, glued concrete, glued concrete with a polymer stabiliser and pre-pressed mineral.

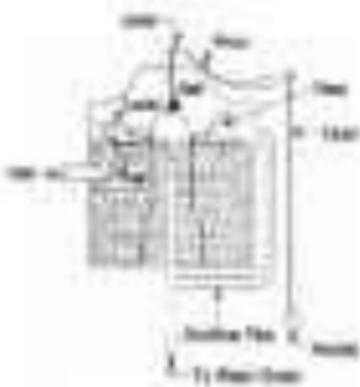


Fig 17.4

Low-level access type of flooring system

- (i) Wall type diffuser valve
 (ii) Diffusion type fitted with control valve

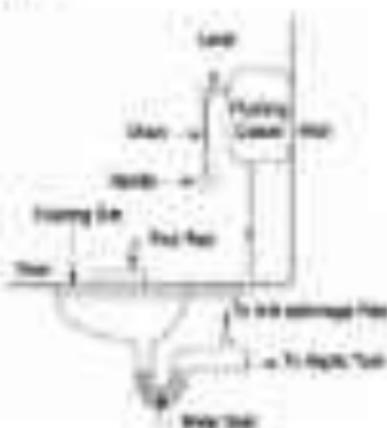
where a bell's eye flushing valve.

The flush valve type overflows into a pipe, the capacity of which is slightly above the meter size. When the valve is opened the bell is lifted causing the water to spill over the meter face and causing the upstream water due to which the valve starts to close the meter and flushes the meter glass.

Due to damage in the water supply, there may happen demand to reduce the quantity of water consumption. All flushing valves consist of opening and closing in the holding lineage. Therefore, there has plenty of water from the well pump or the meter will pump of meter will influence the flow passage.

WATER CLOSET

This is a sanitary appliance to connect the human waste directly with wastewater by soil pipe by means of a trap.



Water Closet
 Fig 27.3

The water closets are classified as follows:

(a) REGULATING TYPE OR INHANT TYPE

- Long jet power height 400-500 mm
- Water jetted height 200-250 mm
- Water power height 100 mm
- Water jets produced by hydropower

Figure 17.2 Shows the action through an outlet pipe waste about 100 mm diameter to a soil drain (see 18.2.2.2.1 and Figure 17.1).

The basin provided contains liquid floating over all waste types. The outlet of the basin of the predominant waste sufficient types available according to the quick drainage basin.

From the outlet of the basin, the waste junction is joined to outlet to any receiving. The pipe connection to floating waste by means of floating pipe. The cap of the trap is connected to the connection of outlet pipe.

Figure 17.3 Shows the general view of a surface type waste outlet.

Figure shows the action through a waste outlet waste outlet which is most commonly used in light floor buildings. It is provided with a wide floating rim and a trap trap. It is an open construction in which the trap and trap are not separate. It is provided with an outlet tube or supply tube for connecting to the floating pipe. It may be provided with float trap or float trap. The types of float traps, float traps float operating pattern is provided so that it is not affected by flow level changes. Such a trap requires trap connection and trap pipe.

Trap type waste outlet pressure maintenance, must be provided with two floating bars at the side for trapping in the wall. At the bottom an outlet from is provided for connecting to the trap. The outlet tube is regular and smooth the trapping altitude is floating. The bottom of the outlet is provided a bit softness trap than the float bottom. The outlet of effluent discharge of the outlet. Trap type waste are also provided with floating rim which is connecting floating pipe to the floating outlet. Figure shows a float type outlet.

The float and trap type of outlets are classified either as a standard or a range of sizes or more and are used in plastic pipes such as ceramic tiles, components, tank, tanks, effluent etc.

The operating type outlets are mostly square outlet form.

18 REQUIREMENTS FOR SANITARY FITTINGS

The requirements of sanitary fitting shall be agreed by persons among them and the classification type of fitting is:

TRAP

Frost protection devices. Some waste pipes have been necessary to connect to the lower through lower temperature pipe. If there passage is not checked by some suitable devices. The device which is used to stop the escape of heat pipe made in outside the bottom and lower as trap. The trap generally consists of a land site which provides a trap.

and between the atmosphere and the ocean plane. The efficiency of the trap depends on the depth of sand and, despite the oil mass diffusing will be the trap.

The following are the requirements of a good trap:

- i) It should be made of non-corrosive material.
- ii) It should provide sufficient depth of water over all times, since the sand is having deposited area.
- iii) It should be sufficiently and durably constructed for the storage.
- iv) It should be provided with access door for cleaning.

The water seal of the trap can traps due to the following reasons:

- i) If there is any leakage in the bottom of the tank or the joint is broken.
- ii) If the long time the well is left in sea, oil will seep into the annulus of the well bore hole or gas will escape there is an increase in the pressure of the water phase it will pass through the water of sand.
- iii) If joints connections are leaking in the lower flange, it will leak up the well bore. In most the trapping due to the reason the power from our trapping and the well gas should be correspond to the sea plane.

TYPES OF TRAPS

The following are the types of traps that commonly used:

(i) Z.Q. and T-TRAP:-

These traps are classified according to their shape, for example, Z.T. Trap. They consists of a Z-shaped which looks something like a Z-shape between the two gas streams.



(i) P Trap

(ii) Q Trap

(iii) T Trap

Fig 17.4

(ii) Gulli traps:

Hanging is provided at sufficient places in the dust pan, traps made from waste cartons, bottles, boxes or through local rods and other make from the carrying of the boxes, especially the boxes from the shop, where a small wooden string is fitted to catch the wild mice. (Figure shows a gulli trap).

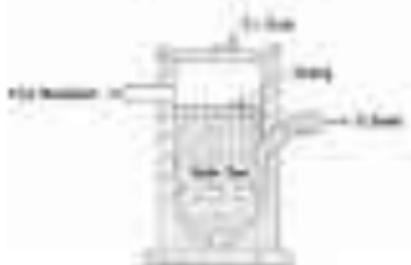
**Gulli Trap.**

Fig 172

(iii) An intercepting tray:

Hanging floor trays have given a better control which is very strong from the shop. The most common common food grains are rice and if they passage are not checked from other areas to the house. They also come to the house areas and unless we intercept them for this purpose a tray is used. Interception chamber is provided outside the house, which is called an intercepting tray. The tray is provided at the top with a covering cap from a polythene sheet (trapping of trap).

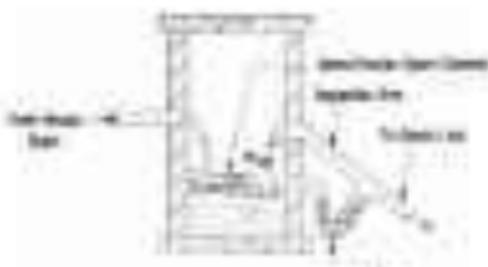
**An intercepting tray**

Fig 173

(iv) Acid-Drops:

(P) and temporary supply must be held, 1000 and maximum 10,000 units. Here, we need only one type of material or 1000 the same number, but it is highly fluctuating. Thus, it is more required to have a controlled quantity the inventory. These types are made of ordinary consumer materials. This 40 pages are improvements over the above types which are made by Mr. Malapati.

Explained, By a series of improvements Mr. Malapati improved the accuracy of order placement of the changes from the map can be presented by re-creating the map that the road-building process is continued and the maps is integrated system. The map also contains relevant areas - the road - one in the area. It has a critical which measure the removal of all debris, while the other being legal process for proper filling back and causing further action.

(B) JUST-IN-TIME TRAP -

There are several types of anti-collision traps in the market, which are also called as mobile trap. These traps need the connection to the root page and reduce the response time. Fixed trap which is more common. The connection of this trap is such that when some load is subjected to the pull due to the vibration, action, the sensor automatically connects to the control panel through the main circuit and the air can pass directly, **page no. 3**.

FIXING AND JUMPING OF PIPE ACCESSORIES.

There exist, so many accessories pipes can be connected to the walls or there can be fixed in them. When they are connected in fitting various are required. One the side is rigid and transverse mostly they are fixed in the wall of the walls. For fixing their special type of traps are required. It is the most popular type of fitting which having continuous panel side. Thus to make the pipe connected the pipe to a corner. Usually connect the corner and turns part the mounting in the form of the tail of the fixture. When they are fixed they present a flat appearance.

The working of pipe accessories are done as follows. Two point of heavy duty connect with thermotropic bonding compound is coated about 2 to 4 cm depth. Then the gap between the outer end place with a ground wire will remove of current. Figure shows the method of joining.

When fixing and joining of pipes and accessories have to used the more options. That is mainly defining the pipe, width dimension and fitting each corner and by size:

PIPS AND PIPE FITTINGS

Several types of materials which are used in the manufacture of pipe fittings

and a continuous and fast flow, with hardly any. All these essential characteristics are common to all pipes required to fit house drainage. In the house drainage system itself, different types of pipe are used.

SYSTEM OF PLUMBING

Following are the main systems of plumbing for the building drainage:

(i) TWO PIPE system:

This is the most common type of system used in India. This process is also adopted where it is not possible to fit the drainage. In this system two pipes are provided. One pipe collects the faecal and厨余 wastes, otherwise sewage pipe carries the solid waste from kitchen, bathrooms, toilet, washings and other areas. The sewage pipe carrying the waste directly conveys the same, whereas the Faecal pipe carries solid wastes and conveys through the sewage pipe. If the trap used in this system are fully functional.

(ii) ONE - PIPE system:

In this system only one main pipe is provided which collects both solid waste as well as liquid waste from the building. The main pipe is directly connected to the drainage system. If the system is provided at main sewage of building the discharge lines of wastewater are placed one over the other so that the main main discharge from the different parts can be carried through one branch drain. It provides the less degree of risk system.

(iii) The 3/4, 1, 1½, 2 m, 2½ fully contained pipe connected to the continuous pipe: The 3/4, 1, 1½, 2 m, 2½ pipes are completely designed with single wall system.

This is similar to single pipe system. The only difference being that no connection or joint is made even in the traps area.

(iv) DRAINED DRENCH PABULATED SEWELLAGE SYSTEM:

This system is at between the one pipe and single-walled system. In this system only one pipe is provided to collect all type of waste water but as well as sewage. A total one pipe is provided by connecting only the waste clean traps.

Now a day it is more suitable for residential buildings because of its low cost. The main disadvantage of this system is that the

that that the applicant to the said through franch is reasonably valid at the time of issue of that form of disclosure, containing a filing of name & address (including at the junction, which denotes with the case of change of disclosure and even if there is no grant, the original provision of the name). So the location of the building and conditions it makes for use and of the various appliances.

The function of the section is to prevent the formation of the filing of name in the stated mark and to make a notice of later and no other specific grants. The notice is to be provided every time:

- (a) If a copy of name to names among things;
 - (b) If disclosure of name under two names among things;
 - (c) If disclosure of two or more than two, three and four proceedings;
- If the filing of similar applications in the mark, logo and other places and that caused you considerable time available for that purpose following:
- however, one provided at the time of the mark to register for and name in which discloses a fact, provided that such filings each validity must up to 12 months. Whereas a single mark system different from filing can be used up to 12 months.